**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

2300 - 1100
4/25/93
Pete

Project No. _____ Book _____

1). Cafe'/Rec. III - Fumigators treated the cafe'/Rec III men's Restroom on the 11-7 shift.

2). MR III - Supv. Serv. Tk agit Repaired the gear is missing bearing cover, a piece of the gear blade is broken off. Donot have another gear in Stock Room. w/o passed to check.

3) Maint - See Maint. Log for 11-7 Shift maint.

4) Spin - CIP'ing wrapper & Env-p
- CEL Transfer line To Tanker behind CEL tanks on CII is partially plugged, Brand Inc called to unplug the section of piping. - Pending

5) MR III - Repaired cond. leak on Tempered Zone #7 cond. line.

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Philip Morris v. ABC

Read and understood by _____ Name _____

Date _____ Date _____

2030829053

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

4/25/93
1100-2300
Tony

Confidential
Philip Morris v. ABC 1

Project No. _____ Book _____

1. (Dec #4 press) Brand come in and cleared the transfer line. Had several lbds. clabs out of it.

2. MA III Plugs over packing Rod mech. down three times. 1326-1349, 1355-1420, and 1430 to 1456. Think that they were feeding back too fast at first. The last plug was with regard feeder off line. Plugged going to #7 packer on conv. 32-007. From time of 1st plug, m.c. level went from 40% to 70% and got loose. Consistency went from 3.9% down to 3.0 before they got it turned around.

3. SP I #3 stock discharge pump kept KO'ing and #4 was pulling high amps. Mech. got a lot of crud out of #3 & #4. Both OK now.

4. MR I Line kept drive belt making a lot of noise, Carlton to pass on to Chuck to check on FW if we don't have D.T. before then.
- atmospheric tk. Brocking badly. Dennis to check on it, checked back with Dennis at 2235. He had sent John B. to check atmos. tk. Told him it's still Brocking. Went & looked again. It is holding level. Suspect water from PDF heat exchanger.

5. SP III Fisk chiller C.T. fan has been cutting off again. Evidently, vibration switch was not the problem. Carlton thinks that it's in drive. Passing it to Richy.

6. Maint. & non. & tem: Shift Supv. Assignments.
A - Maddox, B - Hill, C - Harvey (on vac. for 2 weeks), & D - Brown.
On Carlton's schedule, it shows E shift maint. covering "C" 7-3 Tues thru Fri. However, it doesn't show the W/E.

Read and understood by _____ Name 2030829054

Date _____ Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

2300-0700
4/26/93
Pete

2

Project No. _____ Book _____

1) MRI. Atmos. Cond. Pot, hammering stops when level came back down to Normal)

2). No Maint. on all 3 lines and the Machines ran well.

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Read and understood by _____ Name _____

Date _____ Date 2030829055

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

4/26/93
1100 - 1900
Tatty

Project No. _____ Book _____

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Philip Morris v. ABC

MR I During F.W. maint. checked the line shaft drive belts, 1 has separated at about ½ of the length of joint. Not new adhesive in today. I D and Lebtag are in Carlton's office in case belts break. Richmond Rubber to come in tomorrow and replace the one running and make up a spare.

2. MA II Down 1030 to 1145 for F W & maint. Maint. removed the TDB dust cover. I D had gotten bent again and sheet would try to go behind blade. - Also, did more work on the steff box valve. I D seems OK now.

3. Led tour 1400 to 1615. (They were late getting away from plant. training and had quite a few questions, so ran late.)
Today in Earl Herald's first day here except for 2½ days since before X.T. left. However, he was here for a short while 13 yrs. ago.
Also, 1st day for Sam Bowen. He's a young single guy.
Live seen Paige here before in Admin.
Good first impression of all of them.

4. P.H. Per Mitchum; all OK there.
#1 A/C is torn down to have the leaking intercooler replaced, could be completed tomorrow if I-Rand rep. gets here.
Don still hasn't heard results of either of the blue gas tests. Nevertheless, he knows that the "after" had to show big improvement because of all the leaks they repaired in #1 boiler.

5. All three absorption chillers need new brushes, Carlton trying to locate them for Eells.

6. P.J. was going in a meeting when I went to pick up tour people, She said Maint. had made schedule to haze me out. Will have to work one shift/day this WE.

Read and understood by _____ Name _____

Date _____ Date _____

2030829056

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1900 – 0500
4/26-27/93
PEC

Project No. _____ Book _____

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Philip Morris v. ABC

1) MR III Machine down @ 1918 hrs for a Plug over packing. S/U machine @ 1935 hrs.

2) MR II Couch Roll Stays running @ 2200 hrs, think drive card is bad will install new card on F/W per T. Cuttle

3) SP II - #1 Reg Needs Plates - completed

4) SP I - #3 Reg New Plates installed

5) SP III - 60000 lbs Truck right front tire in ditch - pending

6) MR II #3 Reg New Plates installed
- BP pump locked up - completed

7) SP II - #1 cryst inlet and seal bad - pending

Read and understood by _____ Name _____

Date _____ Date 2030829057

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

4/27/93
0500-1300
Tadd

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Philip Morris v. ABC

1. SP II 11-7 mech. completed #/ crystallizer seal replacement.
- Heard call from Bill Berg to Linda Maddox at 0540 hrs. Two pulper pumps down (wouldn't pump) and A line pressure down. Found that #/ pulper pump wouldn't pump and #2 (spare) wouldn't pump either when they had switched to it. Had come off RF's at 0530 - 18% level in SC. Mech. got new stator in #/ pulper disc. pump at 0600 & starting A line up. Got SC level backing to 40% at 0645 & started RF's.
- #2 pulper disc. pump. New stator installed at about 0830.

2. MR II went down at 0600 for low stock levels (37% in MC) Took F.W. Tommy didn't get couch roll card changed because didn't E/I & weren't familiar with it. At 0705, I pointed out to Bill Todd that he now has the Daylite people here who could replace the card, if he weren't about ready to start up mach. Had Joe Edwards & crew to replace card. OK'd at 0740. Mech. tried to replace front side TDB dust cover. Still wouldn't sit right, so took it back off. Finally got mach. back up at 0823.
- Mech. repaired inboard seal leak on #/ RF
- " fixed broke pulper pump.

3. SP II Had to bypass 1A press at 0630, 1A liquor pump motor went bad. Spare liquor pump was already down for bad motor. None in stock.

4. MR I Down 1045 - 1150 FW & maint. Richmond Rebelt made up two main drive belts. Still running the old belt.
- Call from Lab at 1245. Somebody out of spec, but hi humectants. Problem started at 1006 - found at 1030 & they increased up. (Had 49.5% F.S. solubles)

Read and understood by _____
Date _____

Name 2030829058
Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

p. 2

5. PH Call at 1145 from Becky Kelley. Found that they don't have a Supvr on 7-3 today. Paul came in early & left. Have Becky the info he needed except Linda A. Second Review sheet that people will get checks early because of 7th. holiday. She thinks they will.

6. Call from Doherty. Said that was (P.S.C.) would have to keep the time (7-3:30) and the Guard shop GL's on 7th.
Finally found out that what he was saying was that all daylite maint. Supvrs were taking the "H" and Harvey on "C" (7-3) is on "V." That means we would have the shift people too. Frank had told GL's to report to me.
Told him that P.J. had said not to provide coverage except 7th. 2300 to 8th. 2300 unless she approved it.
Frank said that he would get back with me.

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Read and understood by _____
Date _____

Name _____
Date _____

2030829059

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1700 – 0500

4/27-28/93

Date

4

Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1). PH- message from D. Mitchum: NO 11-7 shift Supv; #1 air compressor down for repairs we do have a rental unit on sight. #1 A/C will be back on line Next week.

2) admin. met with "P" Group;
- B-100 S/U delayed until July 1994
  A. The Italy employees will return for S/U Training in April of 1994
  B. Salaried Employees will be used where ever needed throughout the Plants.
- Montie Harper has been promoted to the position of Processing Plants Safety manager by J. Whitehurst.
- Salaried Empl. Performer appraisal Training will be starting Next Month. C. Martin will be doing the training

3) MR II - Tunnel Conv. Speed started varying the last part of 7-3 shift. J. Edwards stayed over for awhile to try to find Problem, but it stop. He will follow-up on it Tomorrow. We did not accum any DT from it.

4) SP III - #4 Reg Needs Plates - Comp/

5) SP I - #2 Cent down for Rebuild

6). MR I #3 Reg Needs Plates Comp/ 2030829060

7). Pk III - Clamp truck #32-202 won't start. pending 7-3 shift to repair.

8) Switched to "P" on Maint shift coverage for Friday 7-3 shift D Clark will call Sam know tomorrow if we are to cover maint Friday.

Read and understood by _____ Name _____

Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

5

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Philip Morris v. ABC

Project No. _____ Book _____

Page 2

9) MRTH - 2353hrs Vac seal Pit cooling Tower fan drive belts broke off - Belts Replaced

10) SP II 2B press screw shaft broke @ Bull gear pending.

Read and understood by _____

Date _____

Name _____

Date 2030829061

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

4/28/93
0500-1300
Tatty



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Philip Morris v. ABC

Project No. _____ Book _____

1. SP II More on 2B screw that had shaft break just before 0500. The break this time is near, but toward the screw from, where the shaft broke before, It appears to be a clean break about 1" from the shaft shoulder that is bolted to the screw. The present screw is a rebuilt one, so don't know how old the shaft is. In any event, there appears to be a problem with the press to have a shaft break twice in almost the same place. The good news is, we must have a lock of a drive unit on 2B - maybe developing too much torque tho. Ricky says that 2B had a new screen carriage installed before the other shaft broke. That and rebuilt screw slightly could be "grinding off" the old shafts. The screw that shaft broke on before has come back from repair and will be put back in 2B.

2. SP I. Press 1A was put back on line yesterday on 3-11, Maint. located one liquor pump motor on F 3 & started installation The other (west) 1A " " still needs a motor, Per Ricky, two new motors due in today.

3. General info item that I meant to note before; SP I/II Supvr. moved their office back in, into to the office in SP II that Hattie & Wanda were in, Phone no. is the same (2075) as before.

4. SP I info item. During last SD, they found a hairline crack in the shaft of press 1B screw; - Tooth #1 CF off line Bad maint, Cracked pedestal & excessive vibration.

5. SP III. Going thru on test at 0635. RF Seal water booster pump had KO'd just before FW SD. E/I said pump locked up Junie said Supvr. in meeting, so I called Ricky & got him to send mech. Jr. Junie to lock out pump, found bad inboard bearing and no spare pumps in stock, I noticed that the 24" SP pumps are the same as booster pump, Ricky said he would mess up seal switching it. Will rebuild pump & get it back in today, and run RF's on bypass (mill water pressure).

Read and understood by _____ Name 2030829062

Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

During FW

6. SPT Mechs. pulled FCV bot blow to MC. Had been getting erratic flow in "auto". Didn't find anything in it and valve looked OK. Must be electrical problem.

7. MR I Down 1035 to 1228 fed FW and manual work. Changed out oscil. wire aboard, but don't know why much. Came down at long. Sonny said he thought there was a pr. water involved. I left that area about 1130 to check on Line III and I had just restarted when I got back.

8. MR II Went to switch to #1 SF (new ones installed yesterday) and it had a bad inboard pr. Leak this time. Had to stay on #3.

9. MR III Down 0800-1000 and made rejects (wet) for a good while after that. FW & changed TDS reel. Checked weight valve because wt. had been added at times without changing adpt. Valve was OK. Valve work extended FW time to about an hr. The rest of DT was in trying to string sheeting & get it to run. Because of checking wt. valve, had to stand up on cold water.

Sam Bowen was in MR I & II with Chuck, answered some questions for him & pointed out some things while Chuck had to leave Rem for a while.

Maddox reminded her people that they are not to leave plant earlier than 10 mins. before the Rest, evidently, all shifts being told

and understood by _____ Name _____

Date 2030829063

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

1700 – 0500
4/28-29/53
Date



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Philip Morris v. ABC

Project No. _____ Book _____

1). Message from H. Waltman:
- Case Pad Check (Rej just case not check gets Pad) for LII/III has been suspended.
- LIII HR - H/c conveying controller set @ 3.6 until 0700 hrs tomorrow.

2) Message from D. Hutchison
- NO 1st Shift Supv., B. Williamson has the Reaper.

3). MRI - Machine down for 6 hrs, wire run to back side. Wire deflector stuck.

4) SPI - #1A SEC pump motor wired up

5) SPII - 24" SP pump #2 new Motor installed

6). MRI - Machine down from 2126 to 2206 changed DR. Reel.

7). PK I/II Conv #31-303 kicking out, ground debris hitting drive chain. Motor still pulling high amps after debris removed, maint thinks gearbox is bad. Set-up to change gearbox if it kicks out again/or FW. Pending

8) SPI - #3 Rej installing seals @ 0448 hrs
#2 Rej Needs Blades - Pending

9). MRII #1 Size Return pump motor runs - 2 pumps wont - pending

Read and understood by _____
Date _____

2030829064

Name _____
Date _____

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

4/29/93
0500-1300

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Philip Morris v. ABC

7

Project No. _____ Book _____

1. MR III (#9 prev p.) #1 SRP rebuild. Completed on 11-7.

2. SPI. (#8 prev p.) #3 RF seals completed on 11-7.
#2 RF plates + seals replaced. Completed at 1138.

3. MR III During FW Rad E/I clean Foldoro Transmitter.
Rad was partially jammed with buildup.

4. Checked with Linda Maddox on maint. coverage for tomorrow.
She had to thought about the possibility that she wouldn't have a relief at 0700.
Told her all I knew - that Clark was supposed to contact me.
She left Dave a PM message telling him that she had planned to leave at 0700 Fri. & just realized that she didn't have a relief. Dave to get with me or P.J.
Finally saw Dave Clark around 1130.
He said that he had talked to P.J. & she didn't have a problem with me filling in one shift. Just didn't want me tied up with maint. all day.
He said that he couldn't see bringing Roberts in Fri. to work just four GLA's I pointed out that it wasn't just "4 GLA", but shift maint. people also. Dave went on about how he was intending to get his people C/T and Vacs caught up by the end of May. I got the distinct impression that he was planning to use us to at least some (if not all) of that coverage.
I told Dave that my understanding from P.J. was that we were to be placed out of maint. Supervisor business. Told him some of the reasons why we shouldn't be doing that job. (Appears that maint hasn't planned for the elimination of D.T. and is "riding out Doris". They need to get their acts together.)
Went to see P.J. & found that she was gone to Rich.
Had a meeting and would be back.

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Date _____ Date _____

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p. 2

4. (cont.)
I told Peggy that I wanted to remind P.J. that I will be on vac. next week. My Schedule hasn't come out, but P.J. had said vacs. got yet were OK except one wk. Nelson was working on. Peggy said that she would tell Ret if she called in. (I'm not going off anywhere - will be at home, I knew I had put down a week in May, but didn't realize it was "almost upon me" until I checked this morning.)

We will have Maint. on 7-3 this W/E & tomorrow. Jeff (B) is on 3-11 and Carlton (D) will start 11-7 Sat. (7 sh. nite).

Clark told me to have the Cont GL's scrub floor in both shops & then turn them over to the M.P. Supv. to "Burn out".

I realized that M.P. probably didn't know anything about it, so filled in David Ohm on situation. He verified it with Hall. (Rose will be on 7-3 tomorrow - David will pass the word to Ret.)

Records Retinaion Audit. Call from Betty at 0905. Auditing had started & she would call me on radio within next Hr. or so. No call.
Saw Betty about noon & she said that I wouldn't get audited. Tom Radcliff had thought he had finished when she pointed out that he still had a P.S.G. He said that was OK, he didn't have time.
Asked Betty to pass on to us that we should show leaving out Daytimers. Required to keep them current + one, and dispose of old yr. only when directed to do so.

Read and understood by _____ Name _____

Date 2030829066

Project No. _____ Book _____

Confidential
Philip Morris v. ABC
P. 3

5. (cont.) Op. Sec. looked good. Betty said no problems were found.
We will be getting a chance soon to revise our records as shown - i.e. add, delete, etc. But after this yr., strict conformity will be enforced.

6. Ph. I/II (07 gen. ship) Comm. 31-302 gearboxes replaced during FW.

7. another FYI item: Heard yesterday that Prod. Engrs. are to be shifted around again next week. Bill Ford said that he is going to S.P.M.

Read and understood by _____ Name _____

Date _____ Date _____

2030829067

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1700 - 0500
4/29-30/93
Pete

8

Project No. _____ Book _____

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Philip Morris v. ABC

1). Messages:

PH. No Supv coverage today 3-11 shift and Tomorrow 11-7/73 shifts. Bob Williamson on call. Will have Supv coverage on 7-3 shift, Sat/Sun.

2). Per Mike Smith, the KVB computer will be in sometime tomorrow, The P.S.C will have to sign for it when it arrive. Leave Mike a Note of Message on where it was delivered too, so he will know where to find it Monday.

3). MR III # 1 Reg New Plates installed

) SP III - # 2 Reg New Plates installed

) MR I - # 2 Reg Needs Plates change - comp!
- Dry end Broke conv Tail roll Bearing is noisy - pending

) MR II - # 2 Reg New Plates installed.

) SP I - # 4 Reg Needs Plates - pending

) PM F - 2307 hrs Boiler alarm Reset

) PM F - 0430 hrs " " "

and understood by _____ Name _____

re _____ Date 2030829068

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4/30/93
0500-1300
Tarry



Confidential
Philip Morris v. ABC

Project No. _____ Book _____

1. MR II Down 0630-0710 Took F.W.
Belts broke on 31-302 conveyor. Mechanics repaired by 0650.

2. Bl. III #8 feeder screw hard turning. problem started at end of 1-7, E/I on 11-7 unable to find. passed to 2-3. Had same problem yesterday, but don't know what was done to correct it.
E/I increased torque & got screw running OK

3. Call from Agata at 0645. Relayed trouble in & unable to contact Recv. Supv. Told them to call Bl. Supv. Recv is working.

4. Filling Hinds Tr Boxes on 7-3.
Two short packs, on rear. Had only one replacement here. Called Wallace Donaldson. He had instructions to.
Wallace got in at 0830.

MR III packs. replaced #14 S.C. roll belt and sig. reg. hard roll dr. blade during 0600 F.W.
Should give Tunnel Chainlace missing. We are going to replace them, but were out of the 24" screws.
Reggie says 250 screws will be in today.

Called Montgomery elevator on W. R. that Linda gave me bad 2nd floor call station. Found that it was wiped out by a truck about a week ago. Special casting in on order.

0945 Va. Power rep. came to take readings. Normally goes around with Bob Dayton. Told him to come back Mon.

Had outside call early 7-3 for Lee Pitts. Don't think he's here.

Lots of maint. items - see maint. log

Read and understood by _____

Name _____

Date 2030829069

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DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

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Philip Morris v. ABC

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10. GL's in maint. found that they not only clean & scrub floors in main shops, but also PH & W.T. and Line III E/T shop. Plenty to do all shifts. Notified Rose M. that they would not be coming to Ket.

11. Note new Manuf. Op. Super. assignments sheets that come in mail. One of the "switches" should eliminate two problems.

...nd understood by _____

...re _____

Name _____

Date 2030829070

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

Twin K6
4/30/93
1100-2000



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Philip Morris v. ABC

Project No. _____ Book _____

"Had maint 4 hrs only a 7-3 Shift."

L-3 mB - Tunnel Shoe missing, Some on Both Sides - Needed Brass Screws To Repair - Rep Came in at 3-11 So Now Rep on Felt wash Saturday/Sunday

L-3 mB Down at 1913 Lost Air Compressor # 2 at Powerhouse Down about 40 min For This & Need a Pin Shear in Tickler B & I Gear Box So OFF line Lost Some Time In Addition To Unit Switched over To Spare. This is Pending To 11-7.

L-3 SP Reform 4 That had Bad Plates (metal Went Through) is Repaired & Ready To use.

L1 mB Tunnel Broke Conveyor Tail Roll Rebuilt & Ready To Run.
→ Have Some Slide Plugs occasionally ?? ←
Lost No Time For PM Air Compressor - Same Operator Sawed Machine.

L1 PK. Packer # 3 Forward Dwell in P - Then is The Clockwise Dwell on Distributor - Packing OK & is Pending. 11-7

L 1 SP. Evap # 1 Motor Runs & Rotor Doesn't - Pending 11-7
#6 Evap Feed Pump Reeves Drive Bad & In Shop For Rebuild - Pending. - 11-7 - Got Running Gear's but Not Checked out So Still Pending.

L-2 mB Down at 1914 Air Compressor - Backup at 1930.

L-2 SP - # 6 Evap Feed Pump Not Pumping - Pending 11-7
Spare Cheese Supply Pump Seals Leaking - Pending
Auto Abbe - In Shop Pending Parts.

* 2 B Press Down - Still Screw Shaft Sheared. - Parts

Read and understood by _____ Name _____

Date _____ Date _____

2030829071

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

2300 — 1100
COON
5/1/93

10

Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1. Hard to believe "93" is 1/3 gone

2. MRI - Having problems with shic plugs - Semac oper says that had black chunks causing plugs. will look at long something on 7/W unless they get worse.

3. Bld - Followed-up on Blend change that was to go into effect at 2300 3004pr - Found Blend Supv didn't know what I was talking about. Tried to call D. Budd- ord & Town. Supervisor call J. Brown - said let it go until Monday, if something needed changing he would take care of it then - I could accept that, was late on 11-) due to massive amount of paperwork waiting for me and trying to get answers - Told Supv to have 7-3 Blend Supv call me, if he didn't know what was going on, I would have to call Willie - Leon Jackson 7-3 said they had changed their mind on 30 age, all at ng for 2300 2 may - 3-11 Supv has entire package on it.

Had Maint 4 hours on 7-3 (Note) - Carlton Brown understands that he is only on shift until Harvey gets back from Vacation, think they are jerking us around and will talk with "P" Monday in: 2te getting old.

- #3 packer - distribution plate cracked on both sides had that plate was rubbing inside of Packer and product only hitting it. That was probably problem on 3-11 - Had maintenance inside packer on 7/W and weld it up - Did good fast job - only ok 1 hour extra downtime.

her Maintenance items see log

nd understood by _____

te _____

Name _____

Date 2030829072

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

Twinkle
5/1/93
1100 - 2300.



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Philip Morris v. ABC

Project No. _____ Book _____

HAD Maint FOR "4hrs" on 11-3

PIC Bins 1&2 #3 Packer Had To Work on Dwell & Change Angle of Distributor Plate To Get Packing ok. None o/s but Had To Play with Some on 7-3. Ok on 3-11.

L1SP Had #2 Evap Down For a While because of #2 EFP Locked up and #1 EFP Speed control Bad. Got #2 EFP Cleared on 7-3 & Got Speed Ok on #1 EFP on 3-11. Evap 2 Back up. Liquor OK.

L1 2nR Lost Stone Time on 7-3 To Change Doctor Red. Had To Go To L-3 To Get one.

#3 H. Press Shower Pump has Leak on Pressure Line will Be Pending To 11-7 Shift. Need To Get all Set up before Take OFF - other Pump is in OP also So only leaves One Pump & That can be a Problem if have To Wait For Maintenance. So Need Good Set up & Scope out.

L2 2nR. Broke Pulper Pump has had Problems all Day. Had To Jump The hi Level Switch So could Pump & Consistency Was OFF So is Pending To 11-7 To Check Consistency. Also Now Pump is Locked up So Needs To Be Pulled. & Checked For Wood or metal.

L3 BL Still Tracking #5 Wire Belt - Looks OK.

L3 2nR. Tunnel Screws Still Not here So Still Pending on Tunnel Shoe Job.

Read and understood by _____ Name _____

Date _____ Date 2030829073

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

2300 — 1100
Coon
5/2/93



Confidential
Philip Morris v. ABC

Project No. _____ Book _____

1. MR II – Ridge in Wire. Causing shut breaks in Sig press. Worked with Hunter – Troubleshooting. Told that a small ridge had been in wire since beginning of week. Checked temp etc, seemed to me that flow to showers was fluctuating to much – Running 200 Gpm and then to 100 then back to 200. Temp from Equal following flow. Changed pumps, showers etc – nothing helped and Sr ops or Supt knew what normal flow fluctuation is. Told Dennis we had checked and tried everything except raising forming board. Called Sonny. He came in – raised forming board 1/8" – Ridge OK. Found out Sonny doesn't know normal flow variation either. They don't have chart in Recorder so couldn't even look back.

2. MR I – Still having shiv plugs. Will dump & flush on 7/4

3. 6 CII – CT fan kicked out and chiller shut down. EI reset

4. Covered Maint 4 hours 7-3 – overtime much did not show, W. Sloan was scheduled 11-7 much left so none to draft. EI called Wally – Wally said he didn't volunteer and no one drafted him so he wasn't coming in. Went to call-in list. Don Huggins came in. Will let J. Sabbe and Carlton Brown handle no show and leaving plant.

5. CIII – CT fan kicked out again. EI reset – said 7-3 people knew they had problem with sheave – if it kicks out again will have to go into drive.

Continued

Read and understood by _____
Title _____ Date 2030829074

Name _____
Date 2030829074

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Continued
2300 - 1100
COOK
5/2/93

Confidential
Philip Morris v. ABC12

6. PKI - Lost programming on Packer scales for #4 Packer. EI's tried to program. all new scales were installed on X mas. S/P. Shift EI's never trained on how to program. Told that Frank McRae and L. Cox were only ones that knew anything about it. Tried to call McRae and Cox - Both not home. Tried to call Ed Bass, J. Edwards, H. Jackson - none home. EI's continued trying to program. at approx 1045 was informed that they thought they had it will run a couple of heads to ensure it's OK - Pending running heads at 1100. D T 2.5 hrs

7. 6 STH - CT. Kicked out again - right in middle of Packer scale problem - Decided to call in 2 EI's to handle issue. Started scaling OT's, when notified that they thought they corrected scales, stopped EI call in

8. MR II - EI's determined motor bad on Brake pulley conveyor. none in stock - put jumper on it sent brake to S/P.

Read and understood by _____ Name _____

Date _____ Date 2030829075

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

Thinks
5/2/93
1100-2300

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Philip Morris v. ABC

Project No. _____ Book _____

Racks 4 Scale Problem Cleaned up on 11-3 Party Shift
No Further Problems

Racks 3 has Ram Dwell Problems - will Not hold Down.
Changed Timmer + Now is in Terminal Test on hold Down.
E/E Still Trouble Shooting. (Pending For 11-7)

L-3 Sp.9. Brine Chiller Cooling Tower Fan - Ended up Jumping out Drive + Running Fan at 100% Speed with Vib-ration + Stop Circuits Still in System For Safety Reasons. Problem with GE Drive will Take Too Long To Solve with The DN Inverter. Give To John Ellis on (7-3-) No Further Problems w/ Fans. Jumpers Still Installed on 81-~~85~~ S11.S.

b. Fluid chiller #3 has a Bad Motor Bearing - Not Running it. OK on The Two chillers. This Bearing got To Over 100°C + shut Down Unit on a hi Motor Bearing alarm. (Needs To Go To B. Harris.) It is a Bad Bearing.

c. Lost Chilled Water To L-3 - Lab called with hi Temps So Checked Absorption System + Found all Pumps Down. Both Cooling Tower + Chill water. Found MCC K/O. Reset MCC + Had a Hot Motor on Chill Water Pump 1. Ran 2+3 Ok + Temps in Lab got Ok. Later Started #1 Pump + Runs Ok So will Leave all 3-Running To Check out. No more MCC Trips on 3-11.

d. Power Consol is Not Responding To Key board. Computer Locked up. So Could Not Find Key To Reset (Pass To 7-3 For B. Harris-) He was Called on This + Said To Leave Down For him.

Read and understood by _____

Date _____

Name 2030829076

Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

Project No. _____ Book _____

Had maintenance for 4 hrs & Did lots of work on L-3 SP. as Noted.

L1 SP has Refiner # 3 locked out for 7-3 maint To check out. is only Running 80 hrs as opposed To 120 hrs for oRes — Something Ain't Right + can be used if Needed but Down For 7-3 To check out.

Power house - Boiler #3 has a hi Ph. Keeping in Control with Bloom Down. operators know what Problem is & Can Live with Till Gary Hill Gets in on N-T.

All 3 machine Rm Read well with Several Slice Plugs on L1 but No Significant Down Time or Rejects. 3-11 was a Quiet Shift.

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Date _____ Date 2030829077

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

2300 - 1100

COON

5/3/93

13

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Philip Morris v. ABC

Project No. _____ Book _____

1. Lift flow charts for April and may for Jay to Copy and distribute. Could not determine OOC for DD flows on 4/2, Flume calibration OK

2. Talked with Carlton Brown about his mech leaving yesterday before 1-3 mech were all here. Said he would take care of it.

3. MRH - made a couple of overweight heads on Becker #4, Corrected - OK

4. Very Quiet night - about time

5. met with "P" concerning maintenance coverage - ask her what she understood the situation to be. She said she understood that Clark was getting it all covered and we would only cover if they didn't have anyone to cover - ask her if that meant we would be covering for vacations, C/T, Sickness - She said "no" they can cover that with 12 hour shifts, we would only cover if they didn't have anyone else that could cover. Told her that Carlton Brown understood he was only on shift until Harvey got back - She called D. Clark and ask him to meet with us. She ask him what his current Plans and arrangements were. He Kind of beat around the Bush but finally said he had a supervisor assigned to each shift but Harvey was Taking C/T this week but he didn't know when he was due back, he would have to call him. We are to fill in until Harvey comes back. We will be filling in on "C" Shift until then

Thanks for following up on Clark's "scheduling"

Read and understood by _____

Date _____

Name _____

Date _____

2030829078

1900 - 0500
5/3 - 4/93
Date



Project No. _____ Book _____

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Philip Morris v. ABC

1). Area Coord messages:
PH - everything ok, NO 3-11 shift Sup.

2). Security Control - 1930 hrs passed on that there would not be a Nurse here on the 3-11 shift after 2130 hrs tonight per C. Martin

3). SPI - 18" SP pump #2, New Stator installed.
- #3 Rej. open line gun Maint TOMORROW they will check it to try to determine the short plate Eyes!

4). SPII - #3 Chiller, found Discharge RTD bad/ the unCoked sensor out of calibration.
- #2 expert needs Drive and Seals -

5). HRT - Dry End Hood yankee Head box has a Supply Steam Leak Valve from Zone #1 - pending until F.W.

6). PKI/II - #4 packer having distribution, made several adjustments.

7). KIII - Followed up on high g/cow avg. for 5/3 again we found nothing! There were No high g/cow calls from WT on the 3-11 Shift.

Read and understood by DD
Date

Name
Date 2030829079

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**
DIVISION OF PHILIP MORRIS INCORPORATED

1700 – 0500
5/4-5/93
Date

Project No. _____ Book _____

Confidential
Philip Morris v. ABC 14

1). NO Messages from area coordinators.

2). MRI - Machine down @ 1845 hrs, Changed DR. Blade Reel. S/U @ 1933 hrs.

3). Note: J. Ford advised me to me that MRII Mach. will speed up from 380 to 400 FPM tomorrow to make up for the 6/10 days, inventories, etc.
- MRI will switch over to RLTC @ 0100 hrs. 5/5/93.

4) MRI - Machine down @ 2011 hrs, DR Blade problem, Dust cover bent, paint removed. Start-up delayed because J. Ford put wrong lock (NO key) on lock-out box. Maint had to cut lock off. Yankee would not start, Line shaft kicked out. EI reset it after several times. S/U machine @ 2107 hrs.

5) SPI #1 EFP won't speed up - completed
#5 EFP won't speed up - completed
#3+4 Reels, New Plates installed.

6) SPII - #4 Reel needs Plates - completed

7) SPIII - #1 primary Cleaner replaced.

8) MRI - machine down @ 0245 hrs, switched fabrics. S/U @ 0245 hrs.

Read and understood by _____ Name _____

Date _____ Date _____

2030829080

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1700 – 0500
5/5-6/93
Date

15

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Philip Morris v. ABC

Project No. _____ Book _____

1). Message from area coord's.
PH – OK, No Supv on 3-11 shift. Mark Callen on call.

2). LIII – Got J. Simpson, B. Wyche + J. Gilbert to do an interzone water flow tour. LIII has been averaging over 400 GPM a shift for three days. Found 2 water hose in sewer drain by the EFT on 1st floor, the hose valve was wide open. The WSW collection tank was overflowing continuously. The flow dropped approx 50 GPM when the water to the sewer drain was cut off.
– Having same problem again with WT personnel No Flow call to area Supv's + coord's on high flows. Ran High Flow checklist on the 3-11 shift.
– Meet to follow up on 7-3 tomorrow with WT on the Flows

3) MRI – Machine down @ 1819 hrs, packing Problems (Stopper – heater cut off, new operator) S/U machine @ 1835 hrs

4) SP III – #3 Rej New Platen installed.

5) MR II – Machine Speed up to 400 FPM today on 7-3 shift.

6) PMF – Richmond Sprinkler Corp personnel in @ 2000 hrs and Repaired a sprinkler head.

7) SP II – #3 Rej New Platen installed.

8) PH – Provox down @ 2300 hrs, EI's could not get it back-up. 7-3 shift EI to follow-up on it.

Read and understood by _____ Name _____

Date _____ Date _____

2030829081

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

1700 - 0500
5/6-7/93
Date

Confidential
Philip Morris v. ABC



1) Found out from a phone mail message from L. Maddux that I had to cover maint from 1700 - 2300 hrs tonight. She said that Clarke had cleared it with "P".

2). Message from area coord's
-PH- OK, #1 AC back on line. NO Supv until 0500 HRS.

3). SP III - #3 primary cleaner has a hole in the body of the cleaner -

4). Maint - for the 3-11 shift, SEE Maint. Log.

5) MRI - Machine down @ 2325 hrs. Change over from RLB to RLBT.
- 1st section cm felt ran to front side, manually checked it back. EI adjusted felt guiding system
- machine back up @ 0009 HRS.
- Had to adjust the 1st cms felt guiding system several time, EI cleaned bleeder valves. The south guide paddle switch is Bad none in stock - Passed to 7-3 Shift. The felt is manually set to guide the felt. @ 0545 HRS.

Read and understood by _____

Date _____

Name _____

Date 2030829082

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Thin156
5-7-93
1100-2300

16

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Philip Morris v. ABC

Filled MaintT Supv DuTies Fr 8 hrs on "C" SHIFT 3-11

L1 mR ↓ at 1100

L2 mR ↓ at 1115 SucTion Pump Kicked out, HoT SPoT & Scnd STreaks DowN To Clean up

L1 SP #1 PDP Down To chck why NoT Pumping - Found MoTor Running & Pump NoT. BolTs Sloppy in Coupling. Replaced Coupling, InsTalled STaTor & Wacked Old RoTor Since None in STock - OK by S/C.

L2 SP 1# 3 Evap Down — PDP to in Shop Fr Rebuild-ed. #3 PDP Going Lo Flow. - Replaced #3 PDP & Evap Back up on 11-7 SHIFT.

Ph. KVB Going Hi Nox on #3 Boiler. Went Thru Had EI Working on Calibrating, etc On 3rd hr STill Down & Could NoT Get Any one on Beeper or at home - Almost S/D #3 Boiler Per Procedures but Called Called in & He Got STarted so Did NoT S/D Boiler. NOX STill hi but in Limits Worked To adjust O2 To Boiler & Calibrate KVB.

LoTs of InsTrumT Jobs on 3-11 - See InsTrumT Log.

Read and understood by _____ Name _____

Date _____ Date 2030829083

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

2300 — 1100
COON
5/8/93

Confidential
Philip Morris v. ABC 16

1. SRIII - # Refiner must be pulled - Bearing stuck on shaft - won't allow rotor to be moved to change Plates - 7-3 fired up - working on at 1100

2. PKI - lost power to Packer scales 1 + 2 - MRI last approx 30 minutes

3. MRIII - 11-7 found HP shower off when they came in, felt dirty. Washed Felt - downtime approx 30 minutes

4. MRII - Lost total of 91 minutes on 11-7 - including F/W. Had problems with Sig Press breaks and DW Blade Problems.

5. SBII - #5 Evap Discharge pump repaired - #3 Evap on line. #6 EFP still pending

6. BH - Last Report early 7-3-91 Could not resolve - DW Larsen to come in at 3 or 4 o'clock - Running in manual

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Date _____

Name _____

Date 2030829084

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Worked 3-11 Shift Maint. For 8 hrs

Telephone Data Room in Admin Building Air Cond Unit NOT working. Room got TO 80°F So Opened Doors & Rigged Fans - Never got any HOT or 80 will Pass TO HVAC Monday.

Power House Pump Concol Kicking out - Bad Card on Computer - Pending.

41 Head Box Differential Controller Malfunction - F/I Checks OK - Could NOT Find any Problems. Possibly Need To Clean out Head Box manifold may Need De. Sanding up.

41 mR. Doctor Blade will NOT Run in Power Continuous. Did NOT Connect PC to Bad. - Pending Pulling Blades across.

42 mB. SBW Temp Controller Malfunction - Temp TO high. Ridge in Wire - Back on N-T.

Reset Package Boiler in MDF on P&F OK. No Further call on This.

Read and understood by _____ Name _____

Date _____ Date 2030829085

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

7300 - 1100
COOW
5/9/93

Confidential
Philip Morris v. ABC
18

1. PK-I Stripper infeed Conveyor Kicked out 3 Times on 11-2. EI had to reset Never determine cause. May have been operator.

2. DATA Room Temp 81° at 0100 and 79° at 0500

3. SBII - #1 Jan #2 Cooling Tower Kicked out - reset OK

4. PM1 - Flame out on Boiler at 0350 - Reset

5. PKI - Stripper infeed conveyor Kicked out early 2-3-EIs troubleshooting. Line I+II wiping product. Had stop Troubleshooting To send EIs to BH on KVB. Had to call in alt EIs to follow-up on this Conveyor - EIs replacing overload Block at 1100.

6. BH - KVB Crashed - Shift EIs Troubleshooting at 1100

7. B-100 - Received call from Security Control at 0904 (same time as 5+6 above was taking place) Said they had received a Flow alarm at 0100 and it would not reset - Few minutes later Diesel pump came on - ask me to meet Unit 450 at 0120. Made Tour - Found Sprinkler Head in Dust collector in 2C had ruptured blue gasket unbeknown - Water Pouring out of Collector door and ductwork - notified Security Control to Call on Call Supv on problem - Received very vague location of Cut-off valves - Could not find Maps or directions or valve numbers - Traced lines Tried several valves and finally found Valve to sprinklers in that section, stopped flow - Then valved off isolation Valve to Dust Collector and opened main valve

(Continued)

Read and understood by _____ Name _____

Date _____ Date _____

2030829086

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Continued

2300 – 1100

Coon

5/10/93

Confidential
Philip Morris v. ABC 18

Project No. _____ Book _____

Continued

7. area full of water. Surveyed for damage etc. appears that everything o/k due to being on Pallets, pump base etc. Mike Hamlen advised. Toured area with Mike advised him of location of closed valve etc. Reset all alarms. He said he would have area cleaned up Monday when Hourly people came in. Mike Told me the had same thing happen in CI on Thursday or Friday Said they found out they installed gaskets on the heads in the dust Collectors which was a no no, They have made arrangements to have them all corrected. Back to Plant at 2250. With everything going on at the same time items 5, 6 + 7 would have been interesting if I had been covering maintenance.

8. advised by Linda Maddra that D. Clark told her to make up a schedule for the next couple of weeks to show shifts that Shift Co-ordinators would have to cover due to C/D etc. First shift needing coverage was 3-11 5/13/93 (Maddra Taking C/D) I told Linda (see item #5, 5/3/93) that she could tell Clark that Jerry Coon said we were told by "P" that we would not be covering C/D etc and schedule or no schedule I would not cover unless I heard something directly from "P" – Linda made up schedule and sent it along with my comments – Lets see what happens

Thanks for challenging.
D.

Read and understood by _____

Date _____

Name _____

Date _____

2030829087

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80° at 2100

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Thinks
5-9-93
1100-2300

Confidential
Philip Morris v. ABC

L1 mR. Lots of Sand Problems - Had Steam & Breaks. Will Ask 7-3 To Dept Clean Sbw Tank monday.

L2 mR. Some Problems with Sheet Going Behind Top Doctor but Not much Down Time.

L-3 mR Ran Supper.

Had maintenance Fix 8 Hrs on 3-11.

Finished The Suction Press Separator Pump job From 7-3. Had To Install & Replace Check Valve & Seals.

L2SP Got # 5 Evap Discharge Pump Fixed up it Was Locked up Again.

Pending jobs TO 11-7.

L2SP Pulper Discharge Pump will Not Pump.
L2SP # 3 Evap into condenser Water Nozzle on 3rd Stage may be Plugged - Evap on Line but off Standard on Vapor Temp.

No KVB Calls
Still have Power Down at Power House. Pending Fix 7-3 Monday
Still have Uniloy Printer in L-3 Stock Prep.
Still have Power consol Locked up in L-3 SP control Room.

Out a Room Temp at 80° at 2100.

Read and understood by _____

Date _____

Name 2030829089

Date _____

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

2300 - 1100
Coon
5/10/93



Project No. _____ Book _____

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Philip Morris v. ABC

1. See Comment section of Flow charts - We run out of Control but I have never received a call from W/T, then when you get the averages, they are high. Check with WT and they say flows currently are low, there is no sense running a checklist when the flow is low. Happened Sat + Sun night to me.

2. MRIII - Suction Press dropped off Gauker - ET's did normal Troubleshooting - started working OK but don't know what problem was. ET's said it may have been stuck contacts, Stuck air regulator or whatever - DT 2.0.

3. SBIII - started C/P on Weyand due to 1 min downtime instead of 2-3 shift.

4. Left flow charts for Fog to distribute

5. Left timesheet for Linda

Read and understood by _____ 5/11

Date _____

Name 2030829090

Date _____

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Think
5/10/93
1100-1900

Confidential
Philip Morris v. ABC 20

Met with P. Dave Clark just coming out of her office. She told me he is finishing up the maint supv comp days accumulated to date and when he reaches with that it is on a more normal schedule. For this reason we will be only covering on very rare occasions. Till then she has okd us to cover for comp days from time to time. Clark will come out with a schedule and when he notifies us of the need of our service we are to come she has already approved this. She also said if it goes beyond that that she will discuss changing our job description so we will not have two full time jobs.

I also turned in my vacation schedule & told her of same & I switching in July when I work his Backyards in & he walks my weekend.

L1 has problems with wire shower - stationary - plugging nozzles. Changed shower & on 7-3 & by 3-11 was plugging again. Dumped dirty side, SBW cleaner, flush HB, etc. Lots of sand beads. I wonder what the frequency of changing SP cleaner & washing press pans is. Doing something on 3-11. Had some problems with pick up not coming down. Ricky tapped limit switch and got working. ET to check on FW tomorrow.

L2 MR. Had #2 RF not loading up. Pressure switch bad. Took off for plate also.

Read and understood by _____ Name 2030829091

Date _____ Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1900 - 0500

COON

5/10 - 5/11/93

20

Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1. MRI - Lost vacuum on Suction Press, no problem with Seperator or vacuum pump, washed felt and flushed Suction press roll. Vacuum came back on start-up, cause unknown. Three rolls dropped of Yankee, had to wait for Yankee to cool. Rolls went back up ok. Total DT 1hr 20 Mins

2. After making break with Nelson today looks like we belong to maintenance for unknown period of time.

3. Received call from Security at "A" Gate. Said a truck had just arrived with a large piece of equipment for Mr. Witherspoon for KCI Construction. Verified that KCI was working on B-100. ask Officer if there was any Contractors at B-100. He said there was no one There. Told him I could not and would not accept delivery but would get in Touch with S/C to see if on Call Supv at B-100 knew who we could call. S/C Called Roger Monson, Roger Told S/C to call Bob Jorkins (Proj Engineer for B-100) Bob Jorkins Told S/C to tell driver equipment would not be accepted today, to come back tomorrow. Info was passed onto driver. Driver was upset, told Security officer to call me back and tell me his load was 12 feet wide and he couldn't just be driving up and down the road, he just drove all the way from Houston and had no extention to leave with the equipment. Told officer to tell him I had no authority to have him drop the load and he didn't have any choice but to come back tomorrow. Driver upset but left.

4. MF - Flame out on Boiler - Security Supv reset - ok

(Continued)

Read and understood by _____ SD.

Date _____

Name 2030829092

Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

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5 - MRI - Coupling busted on SBW to Channa pump - Lost level in SBW Tanks - D/T 30 minutes

6 - MRII - motor burned out - replaced on line

Read and understood by _____

Date _____

Name _____

Date _____

2030829093

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Jerry Did Not See "P" But Left Note on his Desk.

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Thinkb.
5-11-93
0500-1300

Project No. _____ Book _____

Confidential 21
Philip Morris v. ABC

L1 Packing Nt 3 Pocket Corset Cylinder Pin Came out & Broke - Still Packing OK - Note in 11-7 Shift Got Fixed OK.

L1 InR. Replaced Wire Oscillating Shower on Felt wash - Now Have Both New Fixed & Oscillating Showers on Wire. Still having Sand Problems.

L1SP. Actually Both Stock Preps are To Dump & Clean Press Pans Once a Shift - To help w/ Sand.

L2InR - Sand also a Problem and at 1245 Lost a Felt Oscillating Shower on machine - Trouble Shooting at 1250. - Pending.

L2SP - Press 1B Vent Come off - Rolls Plugged up Badly w/ Sand. Will Need Pole Tok (Brand) To Clean. Put 3 Bar Lin.

L3BL Found That Blending has NOT Dumped & Cleaned Hot Well Tank for Some Time & Dump Line is Completely Plugged w/ Sand & Needs Clean out - Will Dump & Clean on Felt wash. In Fact Was Dumped & Cleaned on Felt wash.

Had meeting with Dave Meitzler ONeal Wilson at Coup on No Call & Hi Flows. We have a New Notification of Hi Flow Procedure We are going To Try OFF Wkn Debbie & Bill Buy OFF on & Tell all Supvs. Basically Wup will Call Wkn Flows get over Call Limits of L1 = 400, L2 = 400 & L3 = 450 as Soon as Flow Pass This Limit Will call again if Still up For 15 mins before, Also if Not Get Upr or Stay up For 1 hr will still call Coord. This is To Alert Area Some of a Potential Hi Flow Condition. Putting Effect When all is Communicated & Approved.

Read and understood by _____ Name _____

Date _____ Date 2030829094

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1700 — 0500

COON

5/11 - 5/12/93

Project No. _____ Book _____

Confidential 22
Philip Morris v. ABC

1. Upon my arrival found out that drive motor had burned out on Felt Shower accidently at 1030 in the morning 3-11 shift was rigging up a water accelator from another shower in the Shop To adapt to Felt Shower. machine running but Vacuum climbing. at 1800 had to shut down To wash felt and mesh had accelator unit ready - Installed accelator unit, pulled Drive out. Ready to roll at 2100. Tried to start-up - Tunnel stopped - determined it was something in drive. Started Troubleshooting. Not making much headway - Call Reliance Rep at approx 2245 - He said he had been thinking and would Try To drive his 4 hrs out in Iowa and would take at least another hour to get here. Told him we would keep our people on it and call him. our people determined we had a bad card in drive - none in stock, one sent down from the plant - before it arrived determined card was OK. Found a bad card we did have a reseter (3 things) and a shorted out solenoid for the chain on tender side which was overloading reliance drive. MRII Total DT 8 hr 15 min. Herb didn't want to start transferring stock until after 8 hours

2. MRI - 2032 - (while III also down) strip in top Dr Blade popped out, bent dust cover and bent strip - didn't have any strips the right size - mesh straightened strip in a vise, straightened dust cover and put back together - DT: 2 hr 8 min
also had cutting tool moved around set on shift on 5/11.

3. MRI - 2400 - 0210 - Strip popped out of holder again. mesh took strip that was approx 8". To long - Cut it off - drilled holes in end of backed and tapped new holes for rods - straightened dust cover and and put it back together DT 2 hr 10 Min. This of course was also while III down

(Continued)

Read and understood by _____ Name _____

Date _____ Date _____

2030829095

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

1900 – 0500
COON
5/11 – 5/12/93



Project No. _____ Book _____

Confidential
Philip Morris v. ABC

4. S/C in middle of all the problems and said PMF locks had flame out. ask Security Supervisor to reset any problem let me know

5. In reference to the note at top of page #21 – I wrote a note to "P" concerning our having to cover C/D for maintenance Supv anytime they wanted to take them. (Reference Nelson's note on 5/10/93) The content of my note was. "I do not understand why we have to cover maintenance anytime their Supv want a Comp day on any shift. The Co-ordinators are required to take our C/D on our daylight shift. Don't understand why they can't do the same." I was going to send note to "P" but Nelson said he had to see how he would give it to him. He didn't see him but left note. Did not get answer from him when I came in and didn't see him.

Read and understood by _____

Date _____

Name 2030829096

Date _____

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Thinks
0500 – 1300
5-12-93

23

Confidential
Philip Morris v. ABC

2nB 1+2 OK upto 0500

Got called To P+F at 0900 To Reset Boiler Flow Failure.

Did Not Priscilla – S.I.T. meeting all morning

4/2nR Warm Water Pump #3 Blower Gasket at 0500
Put Spare on Line – Still Not Repaired at 1300.

Had Trouble with Top Door – Dowt 1045 Fa
Felt washer To Install Door On Guard Shield. Did Not
work Bent all up so Back OFF. Left OFF. Down Fa
1 hr 10 min in all Total. Start up OK.

L-2 2nR Found Jerry We Did have That Card You Needed
Last Night in Stockhouse. I Don't Know Why
Store Room People Can't Locate when we Need it.

4/2nR. Preps Lowered To 44.2 Due To Refractive Index Ch.

4/2nR. Have an Unknown Amount Cut This Time Anyway
Rejected For Color. Lab does Not Know How
much or what disposition will be. Herb + Lab are
Arguing over. This is a subjective Call by Lab So
Don't Know Final Out Come.

Stack Preps + Blowings are OK.

L-3 2nR is Running Very Well.

Read and understood by _____ Name _____

Date _____ Date 2030829097

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1900 — 0500

COON

5/12 - 5/13/93

23

Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1. Met with "P" for very short time - She was on her way to meeting. ask her if she got my note - answered yes - didn't have an answer but she thought maintenance Supv were on fixed shifts so they didn't work 7-3 shifts. Informed her the work same rotating shifts as production - She then said, well they have to use all their comp days in a short period of time - said she had to go to a meeting, no comment on this meeting

2. according to L. maddra she is take C/O her first 3-11 tomorrow 5/14/93 - She told me last week end. Rebecca Tolson note on 5/10/93 and his statement to me that Dave Clark is to personally notify us, & wonder who is going to cover 3-11 tomorrow, because I have yet to be notified. 10-1 odds say that I will - wonder who will cover from 3-5.

3. Had bad storm - no Problems for us, But 2 young guys walked into Blending I soaked to the bone. Security called me. these 2 guys had put a 12 foot jon boat with a trolling motor on it into the James a ICI to go fishing. when they realized there was going to be a storm, the wind and Waves was so bad that they could not overcome them and was actually going backwards - They washed ashore at the pump house, pulled the boat upon the bank and walked up to the plant. Their Wives picked them up, came back with Their Truck and picked up their jon boat - no worse for wear - Lucky

4. SR III - 30 press discharg Tank agitator foot bearing bad, off Line for 7-3

Did C&E on Tail Cutting Tool wrapping #1 Can Shaft

Read and understood by _____ Name 2030829098

Date _____ Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

Project No. _____ Book _____

Think 6
5-13-93
0500-1300



Confidential
Philip Morris v. ABC

In Permac & MRO Class 0700 — 1400.

L-3 SP 3 A Press Discharge Tank adjustable 50# Pending at 1300.

PmR — Reset Boiler & was Told That Boiler will Be Shut Down & Cold For Rest of Summer — Till September So won't have To Reset any more.

Read and understood by _____ Name _____

Date _____ Date 2030829099

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1100 - 0500

COON

5/13/93

24

Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1. Looks like we finally won one - at least for a while - got a call from Dave Clark (found out a maintenance supr. reminded him) at home today at 3 pm - said he needed to cover from 5-11 tonight - to cover c/o for Linda. Sam Bowen will cover for a c/o on 5/18 and from then on maintenance supr will have to take c/o on 7-3 shift.

2. Covered maintenance 6 hours - Busy nothing major.

3. MRI - Dr Blades was too tight against gasket on Extreme Edge on Tender side - Causing blade to skip. Had out Product on hold. Not released it all. Chips were on edge, not near sheet.

4. BLI - #8 Feeder screws kicked out twice on 3-11 - OK on 11-7

5. SP II - #3 Pulper pump off line for rotor - needed stators in #1 and #2 Pulper pumps - Had to put old rotor back in to run while Changing stators - Lost some level but OK

6. SP III - Replaced 3# Discharge tank agitator on Daylight

7. Finished investigating and writing up C+E on near miss MRI (J. Bish) Tail pulling tool wrapping Lot Car

8. W/T - Called - said they were getting high 4 hours due to rain - would not call on 4 hours until rain stopped.

Read and understood by _____

Date _____

Name _____

Date 2030829100

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

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DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Think 6
5-14-93
0500-1500

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Philip Morris v. ABC

In Permac + MRO Class Till 1300

L1 mR. Doctor Blade Now OK. but Problem was with Yankee Hood out of alignment. Have Read STOPS To Keep ~~Yankee~~ Hood From Scraping Yankee Till Hoods can be Realigned on Shut Down.

L2 SP. # 3 Evap Vapor Temp OFF Standard - Think 6 Shooting at 300 So Still Pending.

L1 SP # 2 Blend Centrifuge Back in + OK To Cook.

L-3 mR - Looking Good.

L-3 SP - Plate Change on # 1 Primary Refiner Pending at 1300.

L-1+3 Blending OK

Packing 1+3 OK - Stripper ~~Top End Conveyor~~ Discharge Conveyor P/E corrected Problem.

Read and understood by _____ Name _____

Date _____ Date 2030829101

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1100 – 2300
5/14/93
Pete

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Philip Morris v. ABC

Project No. _____ Book _____

1). QSA presentation to Supt's. @ Bells Rd Holiday INN from 1445 to 1530 hrs. J. Hendley, D. Arnold and your truely gave the RD site / Rich Plants Supt. QSA presentation. Everything went well.

2) area coord. messages
Lab – OK
PH – OK, No supv coverage tonight 3-11 and 11-7 Shift. B. Williamson on call.

3) LI, II, III & WT – Notified the area supv's to check their areas for Cafe' food / ashe Trays, Return them to the Cafe', (cafe' ran out of food Trays today). The Cafe' ashe Trays had ASH in cafe' written on the bottom of them. If the areas need ashe Trays, they stock them in the stock room.

4) SP III – #3 Rej Needs Plates – Pending
– #1 Rej New Plates installed

5) MR III – #3 Rej New Plates installed
– unjammed BP
– Repaired Detergent pump.

6). SP II – #3 PDP Needs a rotor – Pending

7) 2242 hrs Jim Park came in to pick-up info from his/or J. Cusk's office.

Read and understood by _____ SD.

Date _____

Name _____

Date 2030829102

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

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Philip Morris v. ABC,

1. SP III #3RF plate change completed on 11-7.

2. MR III Pump for pumping FW detergent from tote bin: Motor burned up. None in stock.

3. W. T. Calls to Line III at 0515 to 0600. 7 hours staying over 500, and had 610 600 gpm.
Found that SP had shed 6,400 gals of SEL. Tanker was full & at 0600 had 2,216 gals of CEL; 5,632 of DNGEL, and 50% in SEL. Then had Ed Foster to notify W.T. of cause of high flows and told him to let W.T. know in advance in future.
Note: Found that Ed has just returned to work from being out since 5/8 with a strained back muscle.
Tanker emptied & back in place at 1120.

4. BL III at 0615, raised pulp consis. from 7.3 to 7.5 (std) to reduce liquor to SP.
Recirc. pump running at 100% to maintain flow.

5. SP II #3 pul. disc. pump. Didn't get it off line until 7-3. Still pending at 1030.

6. Noticed Nathin tool boxes in MR. Found that contractor are installing cranes in magazines for the fan motors.

Read and understood by _____ Name _____

Date _____ Date 2030829103

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1100 - 2300
5/15/93
Date

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Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1). SPII - #3 PDP, new Rotor installed

2) BLII - #1 MCC A/C not working - pending

3). MRIII - Wire oscil. shower hanging up, will remove on FW tomorrow.

4). PH - Granny Fence Inc. came in @ 1448 hrs to repair fence near drain ditch. They left @ 1605 hrs and will return Monday.

- I found out from B. Williamson that E. Rudd no longer works your P-500 effective 5/14/93. He has returned to his old job @ the OC - HVAC coord. He will report to work @ the OC on 5/17/93.
- Got a call from L. Maddox @ 1943 hrs she informed me that the KVB has been down since 1600 hrs. Linda told me that this was an FYI call. She had call two other EI's, after she could not reach D. Mitchum, G. Hill, M. G. McConnell. to find how important was KVB not fully operational. She finally got hold G. Hill. I asked her why didn't she call me @ 1600 hrs, because I could have told her that B. Williamson was on call. He could have saved her a lot unnecessary calling. Her reply was "I forgot!" I'm sorry!?
- Linda called me @ 2230 hrs, she informed that the CO meter of the KVF is bad and we don't have parts. Need jumper authorization sign to install to tell KVF not to calibrate itself for 72 hrs. Called G. Hill he said it was OK to put jumper on it. 11-7 shift EI's to install jumper.

Read and understood by _____ Name _____

Date _____ Date 2030829104

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

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4/16/93
2300-1100
7 of 26

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Philip Morris v. ABC 37

1. P.H. Mitchum called about 0100 hrs. He said that Bob W. should have been able to answer questions right away. Don said that the spare CO analyzer was taken out of S.R. and he thinks that it is in the KVB cabinet in the P.H. He is going to get with Jackson and get him to make shift people aware of where spare parts are kept. OK to install jumper to prevent calibration motor. On 11-7, E/I changed setting with computer for 72 hr. calibration.

2. MR III Changed TDB reel at 0207. Reel comes down fast enough now. Worked fine. Limits must have been set on 7-11.

3. SP III Broke pump down west end on 11-7. Was cleaned out, but appears to have drive problem. 7-3 E/I on it. Fixed at 0430.

P.H. Call at 0710 from Bob Williamson. Wanted to know status of KVB. Filled him in. He said that he had not been able to give the OK for calibration. Dave had wanted Mitchum or Hill to do it. Told him that we had gotten OK from both of them. Bob added that NOx was in "reading right". Told him that must be another problem and to call Carlton on it. When contacted by maint., the P.H. operator said that NOx was reading high, but he didn't feel that there was anything wrong with the KVB. Couldn't locate Bob to find out what he wanted to do.

Carlton finally reached Bob. He said there was some drift in NOx reading. E/I is to check it out.

(Harvey & E/I's couldn't locate spare CO analyzer in P.H.)

III. Spare recirc. pump was pulled and checked in shop on 11-7. Did not change mech. seal. Carlton feels that seal should be replaced after sitting dry for so long. Maint. too busy to install pump during F.W. anyways. This pump is to be put in in place of the one on line that is running at 99-100° flood

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Date _____ Date _____

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

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Philip Morris v. ABC,



Project No. _____ Book _____

f. 2

5. C cont.)
No power to spare motor or piping to spare pump.
Will leave pump in shop. Carlton to corget with mgt about.

6. MR III Wire assc. slower. Mech. had new cylinder lined up to install during FW. Found that one cylinder sleeve had come loose from slower clamp. Secured sleeve to clamp with new collars & PT.

7. PR. I/D Case printer down about 0730. Needs parts that are not in stock.
– Stragger 31-028 on line but needs to be adjusted.
" 31-306 inoperable.
" 32-048 in shop. Needs parts.
Carlton had boreout from Carl Carden that we have been getting a buildup behind the heating block. They haven't been removing it in routine cleaning dept. d/t maint. then changes heat d/t tension settings to compensate, and gets everything out of whack.
Carlton had been taken them in shop & getting settings right. Had just put 31-306 on line yesterday. On 3-11 someone in packing got its settings off and then switched it out. Now 31-028 is off.

8. SP III During 1000 belt wash, switched off press 2B and on 3A.
Delaying startup to replace leaking gate valve that is just upstream of the press 3B recirc. valve.

W rote up first aid accident investigation for Gilbert, who left some info for me, but has the day off.

BD. Had query from Ronnie Padgett. Says that Wagner has different way of doing things.

Problem getting glycerin on I on 7-3. Got it going & couldn't find anything wrong. Problem with getting it to II at 1100.

Read and understood by _____ Name _____

Date _____ Date 2030829106

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

1100 - 2300

5/16/93

Date

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Philip Morris v. ABC 28

1) PH - 12ABLWB Installed another jumper on KVB to it contained condiction.

2). BKIV - PDP# 80-317 Not pumping properly switched to PDP 80-316. Need to check stats in 80-317 - New stator - compl.
- Spare Recirc. pump - still pending

3). SP III - - 2B press, Need to install cleaning shower on south side - ~~working~~ completed
- 3B press Desch tank inlene valve ~~pending~~ completed

4) SP II - #1 Ray Neads Plate - complete

5) PK I/II - Spare Strapper - repaired

6). EI's still working on Glyc pump problems when I came back from PH @ 1245hrs. The mech's had freed up the outlet block valve off of Glyc pump 22-420. The EI had Glyc pump 22 420 so it would operate from the Prep Room Panel, on LP I/II but they still could not get the ~~right~~ light to go out on Glyc pump 22 421. EI's still trouble shooting problem everything else OK (each one could get Glyc.). At approximately 1350hrs, I walked into C. Brown's office and overheard the EI's telling Carlton that they had lost power to all of the following pumps - PG, INA, Glyc, and Isosweet. So they explained to Carlton, when they remove the stop wire on Glyc pump, to by-pass it. The other pump must have shorted out. Dana suggested to Carlton to call some extra EI's. The EI's think some wire have shorted out in a conduit. (I think they might have found it)

Read and understood by _____ Date _____

Name _____ Date _____

2030829107

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Carlton started calling EI's shortly after 1400hrs. Dennis called me approx. 1400hrs and told me he had lost power to all of his additive pumps. I told Dennis that I suggested that he get some hoses / Drums and start pulling them with additives because I did not know how long it would be before the EI's power restored to the pumps. Dennis told me that he only had 30 to 40 min. min time left on LII, then he switched his Radio to channel #1 told Carlton same thing. Carlton could not get any EI's so he Dispatched the shift guys. at 1406hrs I asked Carlton did he need any Elect. help (J. Edwards, ETC), he said he wanted to give the guys a little more time.

Linda Hill called me @ 1450hrs and asked for a game plan, I told her put additive in Drums. I was on my way back there. at 1500hrs I pointed out to Linda / Pete where to drain off the PG/Tan sweet.

LII Machine down @ 1570 hrs NO additive (PG). S/U @ 1615hrs. I told Linda / Pete to Drum off all the additive they needed because I didn't want to any more DT.

Dennis called me 1530 hrs and told me he had called Herb, etc.

1635hrs Carlton / Linda called Ed Bess I told them to tell him to come in. They Tried everybody else. (NO Luck). I called Herb 1650 hrs gave him an update. Ed Bess came in @ 1730hrs.

LI HR - Machine Down 1630 hrs changed DR Blade Reel. S/U @ 1710 hrs

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Date _____ Date _____

2030829108

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Philip Morris v. ABC29

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8). Additive pumps problem – continues at 2115 hrs Ed and the EI's think. they have narrowed the problem down to burned wire in a conduit from ISO sweet pump # 22-433 from L II to III Prep Room panel.

- We are running off enough PG/ISOsweet to last until sometime in daylight. The Glyc pump is running.
- There is enough Dap/urea in FK to last until 0900 hrs. But the Dap pumps won't run. So on the 11-7 Shift, they to make-up a batch of urea / Dap. some where @ 0200 hrs. Need to get EI's to jump Dap pumps to make-up Batch if they haven't gotten all of the additive pumps operational by then.
- @ 2229 hrs Glyc pump # 22-420 kicked out, Ed Bass said that he might have caused it to kicked out from L II Prep Room. Glyc pump 22-420 kept blowing fuses — Glyc pump 22421 Breaker smoking. started setting up to Drum Glyc. @ 2245 hrs to late to get J. Edwards or M. Smith. She got hold of Frank Jr. He will be in soon. Got OT EI also.

9) MK III – Wire OSCIL Shavers – Still in shop can't get them to oscilate.

10) SP II – #3 Rep ~~of~~ line for Rebuild
– # 6 EFP – no speed control – pending

11). SP II – # 1 Evap condenser pump Needs a mech. seal / or Rebuild. pending (PIS)

12) PK III Case printer still down, no parts

13) MK I – machine should go down around 2400 hrs if we don't get Glyc. up to Prep.

Read and understood by _____ Name _____

Date _____ Date _____

2030829109

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

5/17/93
2300-1100
Tarry

29

Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1. Additive pump problems
Bottom line at 0700.
Lines I & II can get Dap, Urea, PG, and Isowweet via "normal" pulls as needed.
To get Glycerin, the pump has to be started with the field switch at the tanks. The operator can stop the pumps with the meter in the prep room.
Line III has the same situation on I & II for Glycerin.
To get PG to line III, after the meter is set, the operator must get an operator on I or II to start the PG pump for him. (Pump can also be started via pump field switch).

MRI was down from 0100 to 0135 waiting on prep. results. They came off of #3RF (changed plates in it later in shift) and went on #1, while down.

4A III was down from 0035 to 0230 waiting on prep results. However, all of this D.T. couldn't be blamed on additive pump problems. They had a PG overrun in the first prep. - appeared to have put PG in twice. Had to split the prep, doctor, & wait for more results.

It appear that all wires in the conduit from prep. room II to III will have to be replaced.

Details
Ed Bass stayed until 0230. Frank McFee was here from 2250 until 0445. He left to get some sleep before a 1300 meeting.
Woody Thompson got in at 0009 and is stayed into 7-3 to update Edwards.
Had problems with electrical prints. Ed had found several errors in the one on the Isowweet pumps. couldn't find Glycerin pumps print for a long time. Frank finally found it in 61 tube with pumps 22-420 & 22-421 listed as pumps 20-298 & 20-299.

Read and understood by _____ Name _____

Date _____ Date _____

2030829110

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Philip Morris v. ABC 30

p. 2

1. (cont) That print was drawn by the contract engineer who was later dismissed for coming in the plant drinking beer. The print was never checked & approved by anyone. I understand from our engineers that there is a real problem with electrical prints throughout the plant - recent updates as well as older prints.

(Richard Harris)
We had only one E/I held over from 3-11 shift, and Linda had supposedly called the list without success. Ed said that Linda had asked him if he needed more than 3 E/I's and he had told her that he did not. & told Ed that while he couldn't use but 3, we still needed one or two to keep rest of plant running. We agreed. Maybe Linda tried to get 3 extra, anyway, we ended up with 3 total. We did it lucky and were able to use them on pump problem most of the time as needed.

Richard got Herbie to start on Dap pumps and Grady got the other two E/I's to checking wires from Line II to Line III prep. rooms.
It had been determined on 3-11 that the problem was in the control circuits. The pumps would run when control circuits were jumped out. Herbie found that a connection to Line III was holding out the Dap pumps, & got them back in operation by 0230.
At least three wires between line II & III prep rooms were found to be shorted out. E/I's started disconnecting wires to III in the II prep. room panel.
By 0300 hrs. 1 sparged pumps had been restored to use for lines I & II.
By 0400 hrs. PG pumps had also been restored to normal use by I & III.

Read and understood by _____ Name _____

Date _____ Date _____

2030829111

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

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Philip Morris v. AB

Project No. _____ Book _____

p. 3

1. C (cont.)
Prod. people managed to get enough drums to prep rooms to keep machines running OK after 1st of shift.
Glycerin would not gravity feed out of tank.
Wagner got an air pump hooked up.
I to trained heavily several times while drums were being filled.
Spot some additive spilled in a trail on the floor from the shop to I/II freight elevator. also, from 1st floor line II.
Spot it cleaned up before 7-3 people started coming in.

2. MR III Had asked Sat. about the heavy "steam" around the dryer drainage area.
I was told that it was caused by the yankee flash th, overflowing after pump cut off because it pulled empty due to bad bypass valve. I bought that idea at the time because I knew valve was bad and couldn't get close enough to point to prove otherwise Early last nite, I found that the yankee pot was not full and we were getting overflow from the atmosphere th, although it didn't flow full either. Tommy L. didn't have time to mess with it. Later, Saturday surmised that the "steam" situation may have caused the short in the conduit. I'd passed right over that area and moisture in the conduit could cause a short.
At about 0740, saw Herb & pointed out to him that we needed to get the situation corrected.

Jerry Lusk & Gilbert found a valve in line from 160# steam was cracked open, allowing 160 to go to atmos. th. Valve located overhead N. of th. closed valve and stopped the blowing out from atmos, th, overflow.

Read and understood by _____ Name _____

Date _____ Date _____

2030829112

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Philip Morris v. ABC

p. 4

3. Left flow data got page with note to return to Jerry. Line III flow has been on Right side, but Ravenel found cause. Also, Line II was up on 3-11 and 11-7 S.P. Supvr. couldn't find cause.

4. Late note on additive pump elec. problems. After steam stopped at MRM dryer drainage area, Joe Edwards got into the conduit over it and found that wires were deliberately burned. There are 75 wires in that conduit with over 500' runs. At least 3 wires completely severed, 10 wires partially bad, and several others [illegible] can't rely on any in that conduit, Joe getting with Engineering to determine best approach. Could install jumpers but in conduit. Now trying to reroute as many of the needed circuits as possible thru other conduits. Pump status at 1100 same as at 0700, but could deteriorate.

5. P.H. KVB status from Harold Jackson. C.O. analyzer now being worked on. Harold did have a spare unit on 3rd floor P.H. Was supposed to have been ready to install, but wouldn't work at all. However, they are trying to repair the old one.

Read and understood by _____ Name _____

Date _____ Date _____

2030829113

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**PARK 500**
DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Think 6
5-17-93
1100-1900



Confidential
Philip Morris v. ABC

From: Jim McTz
To Coords
Subj: T-1 Outage.

The T-1, which handles all computer connection To Richmond, will be Down on Tuesday 18 may From 0500 Till 0600. This Time could be Shorter. It will affect PERMBC, MRO + STockRoom 8100 Systems, as well as Time + attendance. During The T-1 Outage Normal Voice Telephone call will be in Service as Normal. IF Normal Service becomes unavailable because OF a Switch a C+P Outage a Special Line + Number EXISTS Fa emergency Calls. This Number is 751-9070. This Should only be used IF The Normal Calling method wont work.
Also The Dial 8 or Philip Morris Network To other SITES will Also be out OF Service, but The Normal Dial 9 Long distance a out OF Plant Service will be in Service.

Power House. — There will be No Supv on 3-11 or 11-7 From Now on. All Ph Supv To Daylight. There will always be One on Call. This week From monday To Sunday will be Gary Hill. Week STarting 5/24/93 will be mark Cullen. The week OF 31 may will be Bob Williamson. Then START With G. Hill again. Don mITchum To Send New Schedule out - Beeper STill Same. E. Rudd goes To Richmond O Cas o mount Supv. Have 3-11 OT EA Working on KVB CO Analyzer. Putting a New unit in. NOT Critical For Permit Reasons so will work only on 3-11 + 7-3. No Supv in Charge.

Read and understood by _____ Name _____

Date _____ Date _____

2030829114

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

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Philip Morris v. ABC 32

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Additive Problems on all 3 Lines - up Date, 4E/J working over on 3-11 w/no Supv. They are Pulling wire From L-3 Prep Room To a Splice Point on Top of Shop Vehicul Shop (Ronnies Place) They will Splice There To all Prep Rooms on 1 & 2. Wires were burned up over Dryer Drainage area on Line 3. 75 Wires in all will be Replaced a Few at a Time. Most work will be Done on Shut Down. Enough will be Pulled To Get Going again Till Then. as of 1400 Status is:

L-3 - using PG & Glyc From Drums. About 2400 will have Drums Empty & will Go To using Pumps off PG & Glyc Tanks.

Flavor Kitchen - One Dap Pump is pumped out and So Flavor Kitchen is using The Same Pump To Recirc on make up & To Pump up To L1 & L2. This working ok

L1 & 2. Still using Drums of Glyc, But using Tank Pumps in Blending To Pump PG, ISO, & DAP ok From Kitchen.

This is all you have Tonight - Don't Know how Far will Get on Project For Tonight. Wire Pulling is Real Slow.

L2 SP - Evap 2 Down For a Bad Top Bearing - Levels Ok. Pending.

L1 SP. #6 Evap Feed Pump Revers Drive is Bad. Pending at 0900

L-3 MR. See Supv. Chalk Board in Office For a Synopsis of Shift Problems.

Read and understood by _____ Name _____

Date _____ Date _____

2030829115

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1900 — 0500
COON
5/17 - 5/18/93

32

Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1. additive pump situation—

LI + LII – Can get all additives except Glycerine – Still using extra

L III – Pumps still have to be started from LI or LII – Tried it on 11-7 to make sure it works, it does but they still have enough in drums to go into 1-3 – They cannot get glycerine from pumps, same as I+II

2. SB II – #2 Evap still pending, working on it on 1-3 only

3. MB II – Blue packing out of valve on steam [illegible] in making it so will not need replaced.

4. SB I = #6 EFP Runs drive pending at 0500

Read and understood by _____

Date _____

Name _____

Date _____

2030829116

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Tuesday
5-18-93
0500-1300

Confidential 33
Philip Morris v. ABC

L-3 PK. Fishburn is in under contract To Remove The Case Packer Corsets on 5 & 6 Packers & Take Them To N.C. For modification To Fit The Larger Export Cases. They May Still be here at 1700 Possibly 1730. Skip Joyner is Eng. in Charge.

L-3 MR. Took Long Felt Wash (+1 hr.) Maintenance is Correcting a Frozen Slide adjustment Rod on Front middle of Shoe. Cannot Get adjusted & Drying Poorly on That Side - Edges Creasing. also To Repair Speed adjustment on Conveyer. (First Section has Blown Fuse - OK Now) (2nd Section has a adjustment mechanism Frozen). Also To Replace 1 to 22 Lbs on Single Felt Box Shower - all Plugged up OK at End.

Additive Pump Saga: Showed Home The PC Supply Pump along with INT Pumps 22-433, & 22-434. Back by Tonight on 3-11. Found wires are all Numbered wrong and dont correspond To Prints So is Slowing up To 20 lb.

SP1. # 6 EF Pump Reuse Drive Still Pending on Rebuild No Parts.

SP 2 # 2 Evap Still Pending

Inclines 1 & 2 Running OK Per Normal - # 3 is having Trouble With Cracking on Dry Felt Front Edge.

If Any One Knows about Schedule For Soft Ball Field on June 10 We Are Re we are Playing or using field on That Date Please let Debbie, The Security Supervisor Know.

If Water Flow To L-3 Stays Hi - Rm Clerks on 3-11 & 11-7 Pls mention.

Read and understood by: _____ Name _____

Date _____ Date _____

2030829117

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1900 — 0500

COON

5/18-5/19/93

33

Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1. Dept Messages -

A. BH - all OK

B. MR - Update on additive wiring situation - Same as yesterday

2. MR - CI working O.T 3-11 and 11-7 pulling wires - no estimat on Completion

3. MRII - Prior to 1900, changed Dr Blade rods - Wound backwards, couldn't get it to feed from Back - Switched rods - OT 30 min.

4. SQI - #6 EFP rebuilt and installed - needs wiring - Pending at 0500

5. SQII - #2 Evap - To be locked out by 0700 for maintenance to start work.

6. SQII - found out Adams strainer stuck in blowdown, Bypassed; mech checked it - said its CI problem - pending at 0500

7. Did not run checklist for LIII 4 hours on 3-11 or 11-7. Each time I call flows were at X-Bar. First call from WIT was at 0450, had flow of 600.

8. 4 hour Kitchen - Rag pump would not run - had to install more jumpers on it - OK

Read and understood by _____

Date _____

Name _____

Date 2030829118

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Thurs
5-19-93
0500-1300

Confidential
Philip Morris v. ABC 54

Sam Priscilla This morning - Mtg (QC) meeting on the Shift Coordinators Role in the Maintenance Re-Org. You know what that means. They intend to pull one maint Supv to 7-3 & have 3 on shift so we will cut w/E maint Duties, But they must modify our job description to do so. I don't know how many hours we will cover on a w/E or when but they are meeting today to discuss this issue. No other News.

L 2 SP Adams strainer being stuck in Blowdown is a mechanical job & is Pending as of 1300. Probably till 3-11.

#2 Evap Locked out for TOP Bearing Change but No Start on as yet - Pending.

L-3 SP Sight Glass Blew out of Weigan Acid Reclaim Tank. Acid spill to Neutralizing Tank & some Lime Bit to WWP. Near miss Being Repaired - No impact to WWP but will Postpone Weigan to Tomorrow. Sight Glass Replaced ok

L-3 MB - Still Pulling Wire in On Flow Pumps One at a Time. Will work OT as Needed. Still Seem Start on Pumping Flow - Glyc Pumps are in ok. Heard E/E say will A Transfer Pump 2 Had Fuse Fly when started up. IS Down & Pending.

All machines Running Ok at 1300 No Real Bad Problems L-3 Still Trying Hard.

Read and understood by _____ Name _____

Date _____ Date _____

2030829119

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

1900 — 0500

COON

5/19 - 5/20/93

34

Confidential
Philip Morris v. ABC

1. Did not get to see "D" she had left

2. Dept Messages

A. BH. Don Mutchnik all OK - BH Surgs scheduled in mail.
B. Lab B. Hontz - Rel all OK

3. Found out today that E. Rudd position will not be filled

4. Rumors still flying about early retirement but nothing solid.

5. MR III - 2000. Room to dr prep - Drums marked Glycerin over PG to prep got double dose of P.G. Ended up having to dump prep and get drums of Glycerin to make new prep. W/T asked to take prep schedule ST 1 h ± min

6. 2 floor Kitchen - Urea pump kicked out twice, blown fuses don't know if it is part of problem with additive wiring, but seems like its happening when they are pulling wires and they try to start pump.

7. MR III - Rotary Dryer off line - leaking grease out of gearbox - pending

Read and understood by Carl D. Name _____

Date _____ Date _____

2030829120

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Think6
0500 - 1300
5/20/93

Confidential
Philip Morris v. ABC
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L-2 SP Evap #2 Work in Progress. Hose Bearing Removed and STATOR To Be Full New one as of 1300. may Be Finished on 3-11 or Possibly OT. -Pending.

Adams STRAINER STILL Pending - Jeff Rose working on as of 1300 - Pending

L-3 SP & MR Hi Flows - Run Area Check Lights on 7-3 about 1100 - 2 No LIGHTS Turned up - also Flow was Down in This Time Frame also.

L-3 Blending #5 Feeder - Motor Changed

Feeder #3 Broke Horizontal Belt - Locked Out For Maint To change But will Not Finish by End of 7-3 So Possibly Defer To Friday 7-3 - Pending

L-2 MR - Size Prep Room has additional Pumps Back in operation but STILL losing up Drums.

L-1 MR - Size Prep Room also has additional Pumps Back OK but STILL Losing Drums up - Possibly on 3-11. Change Blade Reel - Blade Reel Bushing Rough

L-3 MR - Defer Pumps O/C but PC How To Be Held in Run Position To Pump. Will use Drums up Then Switch To Pump operation

MET W/ P on Maint Responsibilities For up & She Gave me a Handout - Wants up To Read & Comment on Any Plans but Keep in mind The option of Dropping The Responsibilities to NOT Them - So Keep your comments accordingly. Any I'll Talk To you in The A.M. on This & Get G.P. on Friday at 1100.

Read and understood by _____

Date _____

Name _____

Date _____

2030829121

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1700 — 0500

COON

5/20 - 5/21/93

35

Project No. _____ Book _____

Confidential
Philip Morris v. ABC,

1. No Department messages

2. Have Security Permission to let Cuyo Contactors to come on site and get their front-end loader tonight or early tomorrow AM

3. SBII - Both 18" Standpipe pumps down - 1 pump needs stator and rotor, other needs shaft, Bearings, seals and rotor + Stator - Stators, rotors bearings and seals - none in stock - got bearing and seal from 30th Street Stators from Richmond Supplier and Stator from Norfolk all brought in by courier. Got pumps fixed and in place and found out level transmitter was shot - Installed new one at end of 3-11 - [illegible] Had [illegible] Transferred DW from I to II and locked us CEL on II that will be pumps to locker. after 11-7 work on transmitter 18" overflowed and filled it with DW and it would work - Now in stock - Had to clean it up. Still wouldn't work, ended up controller was bad. Everything OK late on 11-7. Kept running on Excess DW on LIC 4 Eff.

4. SBI #3 reflux back from rebuild and installed on 7-3

5. MKII - Rotary Dryer back on line - Shutting down once each shift for maintenance to check oil level

6. BL III - #3 Feeder - major damage to belt, Shafts bent etc - Worked O.T on 3-11 and 11-7 - Est will take complete day to Complete.

Read and understood by _____

Date _____

Name _____

Date _____

2030829123

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Trunk 6
5-21-93
0500-1300

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Philip Morris v. ABC

Completed C+E on SP3 Acid Reclaim Tank Shift + Near miss.

BL3 #3 Feeder - Belt Torn, Shut To Belt, Bearings Shot in Bad Shape Working OT on. Pending at 1300

L3 SP - OK No Problems as of 1300

L3 mR. - Ridge in Wire - Dirty Side W WT Temp Down To 135° Cont Controller worked on + up To Normal - Ridge Gone.

L3 PK Packer #6 has a hydraulic leak on Packer - Pending. Hose Catch Pan Under To Catch Drips

L-3 mR - Found Warm Water Tank Blow Down Stopping in Blow Down To long. Cont is Corrected. Cont L-3 Flow Down To 285 GPM at 1200. Hole in Hose.

L2SB #2 Evap Completed + Ready To Run. Needs To Be Put on Line.

18" Stand Pipe Pump 2 still having Trouble Not Pumping Water Tried - Checked out + Needs To Be Tried Again

Adams Strainer - Still Pending - Did Not Work on all week. By Passed

L2 mR Tunnel Zone 2 N. Fan Down - Knocking Bad. Z. Leask Says is Wobbling on Shaft or Bearings Bad or Both. Trouble Shooting

Read and understood by Gut D.

Date _____

Name _____

Date 2030829123

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Philip Morris v. ABC
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L-2 RoTary - Back in Service but IF Goes Down again over W/E Need To Fix ASAP Because of Padding - Do NOT hold Fr 7-3 Monday.

All Floor Pumps are OK To use - L-3 STill using Glycerine out of Drums But Can Run Pumps for Glycerine IF Need Butt on In. Other Line Same.

Packing / Packer #3 Distributor would Not Retract. Both Rams would Not Drop. Both Lines Took an Early Felt wash. L-2 Down From 0755 - 0845.

Priscilla Vacation Next Week.

Powerhouse & KUB Looking Good. Gary Hill can call See P/h Supv Schedule.

elect Vacation Schedule - G. P. To Get From Betsey.

See The Communication From P. J. on SHIFT Coordinators Roll (New Roll) in maintenance & Comments in To P2 by June 1st. From all of us.

Read and understood by _____ Name 2030829124

Date _____ Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

1100 - 2300
Date
5/21/93

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Philip Morris v. ABC 37

1). BL III - #3 feeder still down horiz. belt removed. Part being fab. Hope will start back working on it Mon day.

2). MR III - Temp. control pneu & lams on Dirty side of WWT. Temp. in opp. Scanned (140°) @ 1435 hrs. Need a couple of nudges in the wire - Back on standard @ 1500 hrs.

3) PK III - #6 packer - 0.1 leak on pneu bar - pending

4). SP II - - #3 Rx Needle Plate - pending
- - vacuum strainer - Still pending
- - 1400 hrs #2 EVap back on line.

5) MR II - Tunnel zone #2 North gear shaft bad - fan will be down until S/D.
- BP pump motor bad, Do not have another motor in stockroom, getting one from the mc. Hobbs.
- motor in needs to be wired up. pending

Note: got a copy of Centrifuge Sludge Test from J. Shanks and Rick will do a copy also. Test will be run during the run-out for removal Day S/D on 4 III Tuesday 5/25.

- Betty - did not come to work today so I could not get with her on the Vacation schedule.

6). B III - HWEL pump (80-402) Need a Rack. Seal. will switch pump on FW tomorrow. can not switch pumps on the run at this time without maint assistance.

7) Area Coord. Messg. Lab - OK PH - OK

Read and understood by _____ Name _____

Date _____ Date _____

2030829125

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Page 2

B) MR I - 1659 - 1718 hrs Machine down, #2 packer scale lost memory. Packing both lines together @ 1718 hrs.

MR I/II - Machines down from 1910 - 1925 hrs. plug over packing.

- @ 1955 hrs I got a call from C. Brown, he wanted to know if I knew all of the problems they were having packing. I told him that I wasn't aware of the problem. I called Dennis and asked why he did not inform me of the machine DT and the packing problems. He said he was sorry for not informing me but he was caught up in it all and he forgot. He explained that the rams on I/II packers came down at the same time, etc. @ 1925 hrs I got C. Brown to call J. McFee, not at home, called Ed. Bass he came in 2005 hrs. to help the EI's. They got #2 packer scale reprogram @ 2028 hrs.
- @ 2020 - 2040 hrs - Plug over packing, machines I/II down.
- @ 2058 - 2112 hrs machine down. conveyor 22-503 kicked out. Then conv. 22 507/22-506 started stopping every time 1+2 packer would switch over. If did this got 15 times or more. Ed thinks the problem is in PC 31A. The problem went away approx. 2130 hrs. Ed is still here @ 2306 hrs. Lost 15 Mlbs B.H, 5 Cases BH and 1 Case 800 Lbs to BP during the Packer problems.

9). SP II - #5 EDP - won't pump - compl.
- #6 EDP Needs to be repacked - pending.

Read and understood by _____

Date _____

Name _____

Date 2030829126

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

5/22/93
2300-1100
Tandy

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Philip Morris v. ABC,

1. SP II #6 E.O.P. Mech. replaced packing.
   – #3 R.F. Mech replaced plates.

2. MR II Completed broke pulper pump motor replacement.

3. MR III Rotary dozer NE trunnion wheel #1 bearing went bad. Mechanics replacing shaft and bearings.

4. Signed time sheets for Linda A.

5. Bl. III Found that Jess didn't get the word on switching HWEL pump in time to get it done during F.W. Said he will get it tomorrow.

6. MR III During F.W. came off #2 R.F. for plate change and switched to #3 R.F. at startup, #3 sheared drive adj. pin. Had to wait 1/2 hrs. for mech. and then he didn't have a pin. Got one and broke it and had to go back & get another. 45 mins. extra D.T.
   Right after starting up, had pb., Chlorine, Then pb., #5 & #6 would trip on E/I – ground conv. 32-004 had Ricked out. Reset it and got mech. back up about 1010.

Read and understood by _____ Name _____

Date _____ Date _____

2030829127

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1100 – 2300

5/22/93

Date

Project No. _____ Book _____

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Philip Morris v. ABC
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1). MK III - Installed N.E. Trunion wheel on Rotary Dryer. Put RD on line @ 1310 hrs.
- #2 Ref Needs Plates, two of the casing bolts broken off, will have to pull the Refiner and take it to the shop, maint. says the refiner needs to be rebuilt. pending. #2 Ref in shop will start on it 5/23

2) PK III - Portable scale has a broken bar on it that Needs to be repaired - pending

3). SP III - Provox screens down, Power pack bad, will repair it Monday.

4) SP II - #1 Pulper discharge pump Needs a stator - pending
* (None in stock)

5) SP I - # 3 Pulper discharge pump - Replaced Stator (This was the last one in stock.).
- # 4 Ref Needs Plates - completed
- # 5A conv. tail bearing is bad - pending, 2A Press by-passed @ 1415 hrs

* Note: Bobby To'd by stock Room Clerk that we got a total of 26 stators on back order, 10 stators are suppose to arrive at any time. Called Larry Fox to find when stators shipped and their ETA. (Vendor Contact in Richmond) Larry could not reach the Vendor. He says that he will be tomorrow to follow up.

6) SP I - A line down twice, stock discharge tank pump #3 plugged - OK

7). MK II. Machine down @ 1904 hrs, yankee Tunnel conv. and wire stop, the conv section and conveyor kept running. #2 yankee Reducer lube pump in alarm - low flow/Press. Switched to #1 pump.

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Date _____ Date 2030829128

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Philip Morris v. ABC



Project No. _____ Book _____



EI/maint could find anything wrong with #2 yankee Reducer tube pump. Machine 5a @ 7931 hrs.

8) FK - found out that the urea pump #52-363 and Dap pump #52-376 have not run since the additive pump problem that occurred last w/E. The EI replaced 6 lower gears in the Dap pump bracket and the urea pump has a black lock on it, waiting on parts.

Read and understood by _____ Name _____

Date _____ Date _____

2030829129

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

5/23/93
2300-1100
Totty

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Philip Morris v. ABC

1. MRI Around 0300, mech. was down 15-20 mins. because of sheet break and double stringing up. Horn was sounded several times & calls made for the G.L. (Beverly Simms). She finally showed up about 5 mins. after the mech. was back up. Linda said that she (Beverly) had been on Line III. Asked Linda if she had given her permission to leave the area. Linda said that she had not, and she would take care of the situation.

2. SP I Mechs. replaced tail bearing on conveyor 5A. press 2A back on line at 0130 hrs. – changed plates in RF #3.

3. Flows to W. 7
Not known. to do checklist on I. X flow in "C" zone for last 2 days and 345 gpm flow at 2330. Not call from W. 7, at 0030 - flow over 500 gpm. They said that rack had been checked. Evap. CT was blowing down and one 7 ton in MR was in wash cycle. Otherwise, everything seemed normal. Heard W. 7 call maint. at 0118 to get Line I calibrated. Found that it was reading 70 gpm too high

4. SP III #1 DN th. agitator shaft bent & bearings bad, (may have run it "dry") Removed on 11-7 & repaired on 7-3. Mechs. at 1st said they needed confined space entry to put agitator back in. Jeff Simpson did good job of covering with Jess Hill just before I got involved. Not agitator replaced OK.

5. Wyche working MR I/II. Simpson covering SP III & MR III. Steps out. Call from Wyche at 0915, at 0855 Ruby Inman had tripped over a bar on floor in PK I and bruised both knees & left elbow. Was going to try to do C & E, but nurse needed to keep Ruby until almost 1000 hrs.

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Date _____ Date 2030829130

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Philip Morris v. ABC 40

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5. Told Wyche that he needed to set up Carl Garland to do it if possible, No P.S.C. working 7 Zahid during the week - will have to go to Kelbie (Col Work).
Problem with seeing the people today. Two people out in Bd. Had a witness that needs to be there too.

6. Cafeteria - put out some mayo. & ketchup, & till some left in cabinets. Note that the east sandwich meat. won't operate

Read and understood by _____ Name _____

Date _____ Date 2030829131

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1100 - 2300
5/23/93
Pope

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Philip Morris v. ABC

Project No. _____ Book _____

1). - Called L. Fox @ 1205 hrs to follow-up on the Pulper Discharge pump stators for SP I/II. Fox was not at home I left a message.
- 1348 hrs Larry came into work, we contacted the Richmond Vendor from Woods, Equip. @ 1352 hrs. 10 stators and 20 O"rings Due in approximately 1530 hrs. The stators w/ 18 O"rings arrived @ 1545 hrs.

2). MR II - Replaced 3/4 coupling on yankee gear lube pump # 2

3). SP II - # 1 + 5 pulper Discharge pump needs stators Replaced stator in # 1 PDP. Replaced Rotor/Stator in #5 PDP

4). SP III - # 1 Reg needs Plates. compl.
- CIP'd W-E
- Ran out of Broke @ 0930 hrs

5). SP II # 5 cent. belts & Capping - tightened Belts-OK

6). MR I - Found out that we had a record first aid injury @ 1340 hrs, it occurred @ 1115 hrs. (see attached AIR) Notified "Debbie" to get Herb to get with Bucky Monday shift to do CYE.

7) BL I/II - Tach card for #9 weigh Belt, none in stock, Got one from BL Plant. completed. still not weighing

8). Stock Room - 1820 hrs Computers down, had to reset them from the admin. Bldg computer room @ 1849 hrs, - OK

9). BL I/II - #9 W.B., EI now determined that the condition Pulse Modular Card is bad - None in stock Room. The MC have 1 of these card and Cabinet has 2 cards. We will wait until Monday to repair. - #6 feeder on line.

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Date _____ Date 2030829132

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Confidential
Philip Morris v. ASC



10) Sh IV - #4 Reg Needs Plates - pending
- Low Press. Cond. pump # 81130A has a cond. leak @ psig. - pending

12) Unit III - #2 Reg in Shop getting rebuilt, it is in bad shape
New Reg in when out back, ready to be installed - pending, might wait until 7-3 shift if maint gets back up on 11-7 shift.

Read and understood by _____

Date _____

Name _____

Date _____

2030829133

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

5/24/93
2300-0700
Tooty

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Philip Morris v. ABC

1. Bl. I E/I's took WB card from #5 gasket line and put it in #9, so that they could use line 9.

2. SP III #4RF plate change completed.

3. MR II Down 2347-0011 to replace TDB seal.
   - Down for a few minutes at 0205 and at 0300. Sheet went behind blade at grind edge. Increased pressure to 25 psi.
   - Continuing to have sand problems.

4. PH. III Maint. repaired the portable scale.
5. Left blow charts for 9 days.
6. P.H. Not calls at 0110 and 0300. Not getting enough condensate back to P.H. Not Supvr. to check and I checked. Couldn't find any cause for it. Checked with W. T. and all three line blowers had been running on low side. Steam usage was normal. Checked with PH again just before 0520 hrs. Operator said that he was going to call me - about 0430 condensate return had started to come back up.
   - Found that the two radios in control room were not transmitting on channel 7. Told Wireman to notify Supvr. on 7-3, and get Sec. to call me if needed. Called Mark Cullen and found out that channel 1 on the 8-channel radio is channel 1 with repeater, 2 is out 1 without going thru repeater, channel 3 is out 2 with repeater (which should be used to contact us). Mark will explain to the operator and find out what's wrong with the other radio. Also told Mark about our schedule for next two weeks also Notified Sec. Control of schedule.

MR III at start of shift, Sr. Oper. told me that #1RF P/D was down to 7. Not with Linda M. & Pete. Linda got her mech. to get the new RF from the stores and start installation.

Read and understood by _____ Name _____

Date _____ Date _____

2030829134

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

5/24-25/93
1900-0500
Tony

Confidential
Philip Morris v. ABB 2

Project No. _____ Book _____

1. Saw Debbie Jenkins on my way out this morning. She had no problem with the passing on of accident investigation from Lim. She added that disciplinary action had been taken with the Super. who procrastinated on investigation last week.

2. Cafeteria. Janie said this morning (Mon.) that the vendor knew about the "dead" sandwich machine 7 dr. It is still dead this (Mon.) evening and has had nothing removed from it. Nothing has been added to the other mach, that is almost empty, and the drink mach. is out of Diet Pepsi.

3. Line I. S.P. had problem, just before I came in, with pumping out of the B line disc. tk. Mech. pulled pump 21-418 and got a lot of trash out of it. Put the pump on line. 21-419 - had to throttle to get back on discharge to keep motor from kicking out due they couldn't get enough stock down. C.B. said that the pump has an outraged impeller and W.R. has been in to replace it. Passed this job to Ricky.
- Because of above problem, stock was transferred from II to I. Lab was concerned about contamination, but satisfied at 0830, that problem of flushing of cross-over line was done. Did grab samples from cases of all 4 K.
- SP completed last batch at 0715. Only about 20% in S.C. and 35% in M.C.
- Line I mach. down at 2218. Changed printer to R.L.B.T., case 20,001, and started Line II packing into cases.

4. News Flash: Heard it through the grapevine", but Supers were told by Skelley + Estes. Jimmy Morton eff. June 1, will be Manager of the B.L. plant until the end of the year. Tom Newman from B.H. plant will take Jimmy's place here. Reason given is that B.L. plant needs help.

Read and understood by _____ Name _____

Date _____ Date _____

2030829135

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**PARK 500**

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Project No. _____ Book _____

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Philip Morris v. ABC

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5. W.T. - 920 call about 0300. ammonia was up on line I flow. Found that Linda Hill already had meeke working on HC agitator packing leaks. Notified W.T. Rep check was O.K.

6. Another news item: Betty Lodge going to all daylight. Don't know about other Supvr. Will check around tomorrow.

Read and understood by _____

Date _____

Name _____

Date _____

2030829136

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Project No. _____ Book _____

5/25-26/93
1700-0500
Tony

Confidential
Philip Morris v. ABC 43

1. MR III. Didn't go down until 1220, but cleaning seems to be going OK.
- Noticed steam blowing out of tunnel gate 82-259 (south), 261 (middle) and 263 (north). Notified Gilbert. We found problem on several zones - TCV's evidently leaking there. Re-checked again the 2nd shift. Still present on those zones on 11-7. Will have to get operator to close manual valves with wrench.

2. Had memo in mail from D. Jenkins on shutdown lockout/tagout. I thought that one of you covered the problems on Easter SD with Ret.
She says it will be same protocol as Easter. Thurs, Thurs, and Tues. 6/1 thru Thurs. Aug 6/3 Everyone will make 1 shift break with P.S.C. prior to exit at 1530 hrs, and again at 0700 hrs.
She should know that we do not have a P.S.C. here Tues-Thurs. at 1530, also, this time, we won't have one at 0700 either because of crash.
Very frustrating because Debbie is one that I thought would certainly know what's going on.
Called Debbie at home at 2350 hrs. on another item & she covered this one.
Debbie seemed surprised that "we wouldn't have a sup. on site from 1530 to 1700". I got the impression that she had thought that we might change our hours during SD because maint. was working 8 hr. shifts this time, rather than 10 hr. or 12 hr. shifts as in the past. ???
I pointed out to her that there would be a maint. Supvr on every shift. Herb had left work in MR Supvr E-mail that Supvrs. were to show Maint. Supvr. Lock Boxes (keys inside). She agreed that this should suffice and said that she will re-issue memo.

Read and understood by _____ Name _____

Date _____ Date 2030829137

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3. MRI yankee grinding.
Jerry Lusk stayed until start of 11-7 getting equip. set up. I introduced me, Carlton & Linda M. to contractors, W.R. no. for anything dealing with the grinding is W.O. 66369.
Norm Tice working 11-7.
The interlock that stops the grinder when the yankee stops (Celutex disengages) wasn't working. 11-7 E/I is piped in. Had the beam aligned and started grinding at 0230.
On 3-11, Did lock removal on line shaft. New belt was put on main drive shaft. Jerry was going to rope off and run without drive guards, but Carlton to get guards replaced.

4. Line II Last batch from Bl. 1745 to 1805 hrs. I'd appear that Bl. stuck it to them on the last batch! Joey said they told him that they were sending 200 lbs. extra of stems. He had added 1000 gals. of Dil. and still couldn't get it out of pulper. Didn't get pulpers run out until shortly after 2100.
at 2030: SC = 44%, MC = 56%
Finally ran SC out at 2245 - still had 57% in MC.
Mack. went down 3 times in last few hrs. which didn't help either. Mack. down at 0015 on 5/26.

5. Had call from Joanne Jones & Bill Seay. Salaried checks not here, Linda had supposedly told Stacy on 3-11 that she wasn't going to Richmond to get them.
Bill Seay & Irene got off at 0700 and not scheduled back until next week. The others have a meeting Thurs.
I called Linda A. at Rome at about 2330 hrs.
Linda went thru "possible typo on schedule, checks not printed yet, etc. People would have to pick up after 1400 tomorrow.
called Debbie Jenkins at Rome (her new no. is 530-1714 - M.P. had it, but Sec. didn't). She said that she will find out in the morning what the problem is.
called Charlie Martin. Told him that Bill S. planned to go out of town. However, my main concern is that no one yesterday seemed to care that Superv. checks weren't here.

Read and understood by _____ Name _____

Date _____ Date 2030829138

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5. (cont.)
Charlie got me to give him office nos. of a couple of people in Finance that he knows of.
He said that he will check given things in A.M. He will get the checks himself if he can. I to get those who need checks SAP to leave name & no. in envelope under his office door, and he will notify them.
Left Bill Seays.

6. Linda Hill had said she would be late for her 11-7.
Called around 2:30 and said that she wasn't coming in.
Pete covered MRI & II and Irene covered SPII & MR III.
I then said that Linda had called her and that she
to work and said that she had overslept & was to pick her
up to come to work. I then answering mach. didn't record
message.

7. Had phonemail from Mark Cullen. His new beeper no. is 778-0934
(See memo in mail from Buddy Magee & Willie Hayes with their new nos.)
#2 boiler was already down. #3 boiler to be taken down
after Line II shuts down. Done.

Read and understood by _____

Date _____

Name 2030829139

Date _____

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

5/26-27/93
1700-0500
Tatty

Confidential
Philip Morris v. ABC
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1. Saw Debbie Jenkins when I first came in. She had gotten out Rest. of Lockout protocol. Prod. Supvr. will make break with Maint. Supvr.
— Debbie said that Charlie Martin brought the checks in about 0900. She found out that Pinky had a vac. day today, so couldn't ascertain cause of problem.
— asked if I signed pass for the old line III wire last night, I did, but Faith Smith, she said that someone had requested it and M.R. Supvrs. were supposed to know. Told her that Pete had asked me to sign pass and I never wrote it out.
Found out from Gilbert on 3-11 today that he had passed to Pete to have the wire got Herb.

2. Made tours on 3-11 of all areas, both floors, finding the usual type of stubs.
— MR III almost black tk. pump 87-496 was running dry. Gilbert had to throw the breaker to keep it off.
— SP II steam leaking thru evap. 1 bypass valve. Closed zone valves.
C.B. got opst. to close main 185# to 150# reducing station valve.
— HVAC black tk. drain open, C.B. said that he thought cummins had some work being done in area. Rob due in tomorrow, so kept it open.
— Bl. III told Sandra to get people to clean out the west and south U drain in pulper enclosure.
— MR I Dennis said he thought that his people wouldn't get to rose crud from 7 gal drums behind Brand cleaning. (Brand didn't do a very good job on crud and oil mock, because of conflict with yankee grinders.) Next shift would have to finish. Reminded Dennis that there was no "next shift" before start-up. He got Brand back and they got area washed down.

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Date _____ Date _____

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3. yankee grinding. Lost power to grinder around 1815 hrs, E/I replaced a blown fuse and grinder back up by 1830.
- The yankee had a wide worn down area near back edge. It was down to about 2" wide when I came in today.
- Running yankee at 70-75 rpm, 25-6# of steam.

4. Heard about the Stemmary closing.

5. Found out late 3-11 that both sandwich machines are down. Got N-7 E/Is to check and found that refrigeration units were working, but everything else is dead.
Called Andy Morgan at home at midnight.
He asked when they went down. Told him that I had just found out a little while ago, but knew one had been down all weekend, had been working then, but then the other one was down.
He said he knew that repair man had been working on them. Would send repair man in if he were at home.
Of course the repair man didn't come in.
Left phonemail message for Cindy Henly.

6. W. T. Talked to Leon Barnes. Lodge & Lackneider are going on daylight, Barry starts tomorrow and he assumes Jim will too. He doesn't know what the remaining shift bunch will be working. They have a meeting Tues.

7. Found about 2' of strips in M. C. II. Had help from Linda & Sam and finally got it all cleaned out.

8. Staying on ch 1 on radio now.

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Name 2030829141

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

5/27-8/93
1700-0500

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Philip Morris v. ABC

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Called Charlie Martin from home about 1600 Hrs.
He said that Cindy had gotten message and was working on the problem. He didn't know if sandwich machs. had been fixed yet, but they would be.
Found out that Andy Morgan is an ARA employee.
I told Charlie, before I left in AM, I saw Janie Barnes in cafeteria (they were preparing for 0615 opening).
She said that she had notified vending the day before that the machs. were down.
Pointed out A. Morgan's lack of concern and the fact that he was the one that "led me on" when we ran out of food before.
Machs. had been fixed when I got in at 1700.
- Charlie said that Bill Seay had gotten his deck OK.
Make a new effort for Pinky/Paydoll.

MRI yankee grinding. Was stopped when I came in.
They had gotten the depression out of the yankee and had gone from 36 to 50 grit, still using the "hard wheel."
Had shut down to change to the "soft" wheel. Couldn't run grinder with yankee stopped (clutch had stopped it as they).
The interlock override switch ("Hand", "Off", "Auto") was bad.
E/I's replaced switch, but then found a wire to ground.
Found that the alarm horn was also bad. Removed it and all OK at 1815.
Started the yankee back up at 1845.
They took measurement before yankee started. Have taken off only about 16 to 20/1000 at highest point and 5/1000 at lowest.
They still expect to finish this (4th) evening.

Doug & Roscoe tried to pick Jeff's chain. Wanted to see key to MRII line slash lock and Lee Pitts lock was on lockbox in ICC.
Did lock removal. Opened box, Doug looked at key, said "OK" & put it back in box. Jeff started to put lock back on.
Told him to wait. Got Roscoe in. He did same as Doug. Asked them how seeing key made them safe. Made both of them

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Date _____

Name _____

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DIVISION OF PHILIP MORRIS INCORPORATED

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5/27-28/93

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(cont.) looked back on line shaft and compare no. to key. Jeff hadn't been able to tell me what the job was. It was only to replace the yanker belt-adjuster guide rollers. They had given him some mess about not having right parts since we had gone to a narrow belt. They cut off the shafts and welded them back on the side to narrow space between rollers.

MR II Brand people cleaning out the tunnel. Chain has been pulled out on top. The chain track strips are to be replaced. Checked both sides, both tracks. Track strip bolt heads have been cleaned off. Brand out at 2100. Left invoice in Fleming's mail tray.

Jeff said that Brad told him that three lbs. in FK had stuff in them to below the agitator, and it would get hard.
Showed Jeff the situation. #1 Dog lbs. has level just over the lower blade of agitator. Start it once-in-a while.
#2 Dog & #1 three lbs. just have a little water in the very bottom of the cone from where they were washed out. #2 three has good level and agitator running. No problem

Brad's tour also found MR II con lube pumps not running. Took Jeff to check. Found both pumps had been locked out by Linda Hill. She either used old tags or locked out wrong things. Told Jeff to get Linda Maddox to pass on in the morning. (Cane OK without lube system running.) I reminded Linda M. to let Chuck know that they are locked out. - not on list.

MR II. WW lbs. boiling. Had E/I's to check temp. control. TCV is evidently leaking there.

MR I cut off atmos. check lbs. pump @ 2-527. Had been running dry.

Attended Maddox safety meeting.

Left Betty note on out schedule. See copy in log.

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Date _____ Date _____

2030829143

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DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

1100 - 2300
5/28/93
Pete

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Philip Morris v. ABC
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1). Received a cargo ~~tank~~ @ 1200 hrs, the ~~tank~~ is for some type of project work that is going @ PHF.

2). L I, II / III - S/B paint in progress on 7-3:30 shift

3). LI MR - completed yankee grinding @ 2240 hrs.

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Date _____

Name _____

Date 2030829144

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DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Thinks
5/29/93
2300-1100

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Shut Down Shift Work Progressing with mechanics working in machine Room / on Doctor Blade (continuous) Holder, also on Pushes in Packing.

Quiet Night No Calls.

at 0730 a Contractor Showed up To Do Painting at WWP. Sent him Down To Get Started.

Received a load of Chlorine To Be OFF Loaded at WWP.

Tree Spraying People arrived To Spray Pin Oaks in ~~Parking~~ Front of Plant. One Car in Lot Near Guardshack was in To cordoned OFF area so we Covered w/ Plastic From Stock Room So Contractor could Spray That Tree. Car Belonged To Del Staff Tom it was Locked. He could NOT Be Reached.

Checked all Rotary & Yankee. All OK.

Steam OFF Li Yanke To Let Cool Down Prior To Cleaning. Crew started Dismantling Grinding Rig but left before Too Late. Did NOT Show up in Am as yet.

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Date _____ Date 2030829145

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DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

1100 - 2300
5/29/93
Date

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Philip Morris v. ABC

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1) MAIII - found the yankee Dryer hood economizer making up and approximately 20-30 GPM of water going to the steam drum. Shut off make-up by lowering LC to "0". cut the econ. pumps/steamer off.

2) our Radio died @ 1600 hrs, would not Transmit nor Receive with a new Battery. Got unit #60 from "Skip"'s office. @ 1700 hrs our Radio started working again? I Returned Skip's Radio.

3) Security - The SECURITY CONTROL OFFICE ASKED ME - Why DO WE HAVE UNIT #1 HERE THIS W/E WHEN We HAVE Shift MAINT. SUPV. HERE too. What has changed. I Relied, WE ARE REQUIRED to Follow OUR Shift schedules ON S/D Also.

4). LI, II, III MR: - S/D Shift MAINT. IN PROGRESS.

5). Checked all designated pieces of equipment - OK

6) Maint - Doug Trimmer disappeared from work area and EI shop area for approximately 2 hours (J. Hill seems to be having problems with his people). Doug reappeared in EI shop around 2115 hrs! He said that he was walking around the Plant and his radio battery was dead. I told Jeff to make sure he tell Doug that he is supposed be in his assigned work area, when the job is completed, return to the EI shop. He should get permission Leave his work area. Jeff said he would get a union Rep and Tell Doug what he expect of him.

Read and understood by DD

Name 2030829146

Date _____

Date _____

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D. maint- Jay Hill informed @ 2220hrs that he injured his leg. While in CTH PK, he was stepping down from the conveyor next to #7 PK, when he almost fell from the step. He felt a sharp pain in his right knee. There was not nurse @ the MC, so I told him to go to JRH. He did not want to go by Amb, so he left @ 2243hrs after making sure it Broke.

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Date _____ Date 2030829147

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DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Trimble
2300-1100
5/30/93

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KVB Got call on 11-7 - E/I Responded + Got Straight.

Locked out Lo Pressure Condensate Line on L-1 at Dryer Drainage System. All Locked out + Boy To G.P. Can Go ahead + Change on Re Pack Valve in Line.

Fly Ash Needed MT at PH. Got Mech To Drive a Clamp Truck and Empty Fly Ash.

Got One Rep KVB Trouble on 7-11 Part of Shift E/I Responded + Cleared Trouble

A Got Grinder Pump Alarm - E/I Checked out. Think Float Switch Stuck. was working OK except For Alarm.

All Tanks / Yankees + Ro Taies are Turning OK.

2030829148

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Date _____

Date _____

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Project No. _____ Book _____

1100 - 2300
5/30/93
Date

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1). MR I - Completed Lock-out of the low press process return condensate so maint. could replaced hand block Valve. - completed (Removed all locks)

2) PR III - #3 packer Ram Seal Leak not repair, packer was not locked out and read. did not know how to install the type packing material. this job can wait until Next week.

3). LT II/III - Continued with S/D - all equipment checks OK.

4). maint - wrote up the Accident investigation Report for J. Hill injury - see attached A/I Report.

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Date _____ Date _____

2030829149

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Project No. _____ Book _____

Think 6
5-31-93
2300-1100

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Locked out L-2 Suction Press Roll For E/I To Do S/D work. Later when They Finished Un Locked The Same.

Had To Un Lock + Run The Zone 2 N L-2 Tunnel Fan For much To Trouble Shoot Noise. Had To Re Lock So They could Tear in To Fan - They Removed Top of Fan Housing & Checked Wheel + Shaft. all Looked OK except For Some Bolts That may have been Rubbing. Left For Cover OFF For C. Flemming Tuesday. The Shift People couldn't Find Trouble but it's There. Fan is Still Locked out + Key is in L-2 MR Supv OFFICE.

Quiet Night, all Equipment Running OK. All ON Tank Still Look Good as of 1015 monday.

Read and understood by _____

Date _____

Name 2030829150

Date _____

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

5/31 - 6/1/93
1900 - 0500
Jolly

50

Confidential
Philip Morris v. ABC

1. Jeff Hill still having problems. Before I came in, he had a sound note Roscoe on safety video, said that Roscoe told him that he wasn't going to watch them if he had seen them, covered his eyes with hands during the first video and pulled cap bill over his face for the second one. Jeff is leaving a note to Clark on it I think Jeff has the right idea about enforcing policies, but doesn't know exactly how to go about it.

2. SP II Maint. replaced Reeves drive motor on #6 EDF.

3. BL III Found a bad leak in 1" water line just south of the #1 EDF. It had evidently been leaking for some time because sand tape was on the leaking section and a large truck can over rutted it. Found it because the can had filled and water had run across the floor. Had to call Colton to get the people to dig it. Had to remove the copper elbow and "resweat it" back on.

4. Quiet night. Maint. getting caught up on items that were kept them.

5. All things that are supposed to be be running, are.

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Date _____ Date 2030829151

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DIVISION OF PHILIP MORRIS INCORPORATED

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6/1-2/93
1700-0500
Jotty

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P.H. Phonemail from Mitchum. Line III 110V locked out & appeared to be partially open. Needs to be closed to save steam. Oil budget about to be missed couldn't see what he was talking about, so called him at home.
From Don's description, we think that he was looking at the 30# steam to L. III 110V (which should be open) rather than the 185# that is closed.
P.H. instruments have been showing about 24,000 #/Hr. of 185# steam to Line III. Checked all around, including roof, and don't see how that could be. Don is to get flow meter checked tomorrow.

General Info. When I first went by Maint. Supv. office at checking III 110Vs, Dave Clark was discussing Jeff's problems with shift people. Got pulled into a little of the discussion. Dave is going to talk to the shift tomorrow.

PR III. Got a call from Jeff Hill about 1845 Hrs. Maint. needed to unlock packet #5 to check out the source of the hydraulic leak. Jeff didn't have key to unlock pumps (needed) got me to run them up & down). Jeff is still walking very gingerly with a cane, so I did legwork for him. Found lockbox in MR III office & suspected that key was in keybox. Jeff then said that he had the key yesterday & had passed it to Carlton. We made some calls, per Herb's instructions, got one of his keys to keybox from his desk drawer (will return it to Hr. - he has another one anyway).
Got key from keybox, took lockbox to PR, & unlocked pump breakers. Got Brad to check valves before starting.

Read and understood by _____ Name _____ see p. 2

Date _____ Date _____

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(cont) When Brad opened the valve on the platform above the distributor, he found the leak. The line going into the cylinder was loose. Relocked hydraulic pumps, Macks. got the pipe tightened up. At end of 3-11, took lockbox back to MR III office & replaced key in keybox. Left to pass on to Dave T.G. check it out tomorrow. Left Herb a phonemail on it and the MR II WH the steam valve leaking above cafeteria. At about 2145 hrs., found that both sandwich macks. were not working again.
Tried, hungry, & ticked.
Called Andy Morgan's home at about 2145. Id'ed myself and problem to his wife, She said that he should be home in about 30 mins. and would call me.
Called Shirley Lawrence at about 2200, but no answer.
Never heard from Morgan, but repairman Kenny Funk who came in at 2330 said that Morgan had called him about 2230.
Swap replaced bad changer in west mack, and made adjustments to the other one. Transferred sandwiches out of sec. "G" on east mack, because he didn't have a replacement switch for it - got the other sections working. We noticed lack of variety and reveal other things that he said he would pass on to the oncoming repairmen including noting him of defective macks (west one would not take money yesterday).
At some time on noting above problem, saw 6 trays of bread sitting on the floor outside gate at register, Contacted Sec. Supvr. Rollings. We found that the people had been in there when they had made skid break. Pointed out to Rollings that Sec. people should not ignore a situation like that. We knew it & had already covered it with them.
Got an officer to unlock gate & move the bread inside locked area. Tried to leave blood & smith a message but the phone was transferred to Pitcher. Will see the people there before I leave.

Read and understood by _____ Name _____

Date 6-4 Date 2030829153

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p. 3

1. (cont.) Top rivets have come out of the outside handle plate to the east cafeteria door. Informed Carlton to get it fixed before it breaks completely. Done

2. MR II Several mechs. worked over all of 3-11 on replacing the tunnel chain track strips. Still not completed.

3. Chris Voth of Chemtrol came in at 2225 and took samples from the five "operating" CT's. He said that he was supposed to come in on days/nites, but had a family illness.

4. Bl. III found that the AHU for the north MCC was off. Temp. was OK (77°F), but passed to Carlton to get it checked.
E/I got fan running in hand, but unit had some bad parts. Finally got it to run in auto - seems OK.

Copied & started June flow charts. Left Mary's for Foyer, Cafeteria - saw Mildred on my way out. Found that Lloyd Smith is still out from work because of his back operation. Mildred said that she would get the word on deliveries to route people. If they need to make deliveries when cafeteria is closed, get security to let them put it in the locked area.

2030829154

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Date Date

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6/2-3/93
1700-0500
Tabby

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Philip Morris v. ABC



Project No. _____ Book _____

1. Maint. When I first got down to check with maint., Jeff Hill was in M&E conference room with Union Reps, Charlie Martin, and Dave Clark. Didn't get out until around 1830 hrs. Earlier, Dave had met with Jeff & the shift people.
Jeff said that the people had had a brief session, and Roscoe had claimed that Jeff had been harassing him. Jeff was really "down". Tried to reassure him.

2. MRI Mech. worked over on 3-11. Replaced Yankee Johnson joint. Had to cut grating because of different shape of joint brackets. The steam inlet line was too short for new joint. They got the line cut off, will have to attach it on 7-3 and weld and bolt it into place.
- The newly re-covered plain press roll installed.
- Mech. are hand turning Yankee every 3 hrs.
- Noticed that a new spiral H.E. has been installed on the new base N. of the PM heaters.

3. MR II 11-7 has been working several days on the tunnel zone 2 N. fan. Should finish it tonight. Had taken fan to shop to try to determine why it had been hitting. Bolts on drive side of fan had rubbed something. They moved the fan 1/2" away from drive side on the shaft. When they took the fan back up & installed it, they found where the bolts had been hitting. The top of the housing (cord that the cover bolts to) has a slight bow on the W. side. The fan now has 3/4" clearance where the bolts had been hitting and 3/4" clearance between the shroud lip (air inlet) and the duct that channels air to it.
Noticed 2 of the 4 louvers under the fan have broken off. Unable to pick them up. Shouldn't cause any problem except may rattle in duct. Fan completed steps of insulation on 0500.

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Date _____ Date _____

2030829155

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Philip Morris v. ABC



7: S.R. found out from 3-11 S.R. window man about changes in S.R.
Libby is going from the file room to the tool room,
Walt " " " " brown wire, " " " "
Marge " " " " recv. desk " " brown wire,
Mrs. Jones " " " " tool room " " recv. desk.
Sherri Maldrey is going to BH plant and Reggie is taking her place here.
Ron is staying where he is.

7: MR II Tunnel chain tracks. No work done on it on 3-11 or 11. It appears that they completed replacing strips on top on 7-3. However, chain doesn't appear to have been moved (still out of tunnel from top & in tunnel on bottom tracks. Don't know if they weren't going to replace bottom strips or have done it or have it to do. Don't see how they have time to do it now.

5: Haven't seen P.J. this week. When I checked over there today, Linda A. was still here. Noticed a "cool" greeting. She finally said that she had heard that I called Charlie Martin the other nite after I had called her about checks. Told her that I certainly did. She asked why. Told her that I did what I could to get checks here sooner and Charlie brought them in about 0700. She stated in about how people "didn't understand" Rich, should live up to what it says, people should have automatic deposits, etc. Told her everyone has problems - I had buyers who rightfully wanted their checks on time, and one person lived 30 miles away & had planned to go out of town that morning. People need some consideration. & there are going to automatic deposits. She had calmed down when I left.

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Date _____

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Date _____ 2030829156

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Philip Morris v. ABC



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p. 3

1. MB II WW th. Took another look at it. Finally got latch closed & went on tour.
Found that makeup $H_2O$ valve is leaking thru. (also, the one to Process Lab #2 Dr.) This water comes from the P&F H.E. on second floor. The WW th. temp. controller is evidently off. 1 TC (transmitter) shows over 250°F. Gauges show 112° (dirty side) & 116° (clean).

2. Bl. I B-11 E/I is started pulling the feed line #7 weigh belts and metal detector. W.R. says that metal detector will go where W.B. is now ???
This feeder line to be used for some special purpose.

3. W.T. Talked to Dell. They are running without a buyer. - Lodge & J. Schneider are on 7-3 to set up procedure for the new Chemical Building. It is supposed to be put on line 6/14 and wiring is not completed yet.
all Chemicals are to be fed from 10,000 gal. tanks are replacing 5,000 gal. ones.
- Sludge dryer is done in in Aug for tests - cost $500,000

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DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

6/3-4/93
1700-0500
Tatty

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- Still didn't catch up with P.J. - another world. Did see Charlie Martin and gave him update on vending machine problems. He is going to talk to Shirley Lawrence again.
  After Charlie left, I found out the coffee drink machine won't take money now. We do have others in the plant so won't call anyone on it.
- Tatty, you may want to make sure they get it signed off.

- MRI Yankee steam line still hadn't been replaced when I came in. O.T. mechs got it completed by about 1930, Lance Pullano is in to get steam on all lines MR I, at 1725, he had steam on line II, but couldn't start it on the others.
  Started to put steam on line I about 1900 hrs, Maint. has to replace the latch (in way of wire installation) and move old F.P. roll from beside conv. Completed & got wire & belt on by about 0400
- MR II O.T. mechs. got tunnel chain ready to pull around and lace up by 1930 hrs. Lance said that Chuck told him before he left that they had replaced all track strips.
  Four mechs. had left locks on the tunnel drive. We did lock removal procedure and got E/I to unlock all MR II main drives at 2015 hrs. Lance moved chain around to seam but it to be laced. Finally completed chain lacing at 2230. Need to clean it off adjust & check cut knocks, before putting steam in tunnel.

MR III New Johnson joint installed on backside of Yankee. Still two welds to be made in cond. line and flange to be bolted up at 2000 hrs. I noticed that the wet end hood south door is sprung - Has 3/4"-1" gap at bottom corner. Johnson joint job completed at 2200 hrs, they left out "sealing the end" which will be done first before they put steam on Yankee.

Read and understood by _____ Name _____
Date _____ I filled & filled in on that & hood door. Date _____

2030829158

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Confidential
Philip Morris v. ABC
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4. P.th Call from Williamson at 2040
#1 boiler shut on
#2 on line on oil, ready to go to coal.
#3 having igniter problem.
Told him he could go to coal on #2. Should be pulling some warm up steam out R.I. with an R.T.
2130 call. #1 boiler taken off line.
#2 on line on coal (mill only, but ready to put the other on.
#3 ready when needed. CALP & H

5. Harvey says that they were told of the reorganization plans today, but not everything.
Shown only 3 shifts (two hours only) and doesn't tell who will be working what hrs.
The surprise: Shown Richard, Sam B., and Carlton!
on shift. Joe will be "RL Planned Electrical" with Hubard,
Jesse who will be on day shift as "Planning Coordinator, Mechanical" with Joe Edwards as the same for electrical.
They are shown as over Ray, Magda, Monty, and an "Elec. Planner" position that is "open".
It appears that Mech & Elec are being separated again.

MAII Leak in vac seal pit pumps discharge line. Didn't know that it had been fixed until after Lance had called & started system. He asked about a patch. Because it's a 6" stainless it would be hard to do. Suggested Mark drain line and get it welded. Pipe is worn & needs to be replaced, but no time at manpower now to get that done.
Carlton got it welded - hope it will hold until next S.D.

P.H. Lost everything at 2300. Found that they had lost power to the cooling H2O system. Expedited getting the 2 E/T's (CAT. had 11-7 PM starting) down there.

Read and understood by _____

Date _____

Name 2030829159

Date

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

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p.3

? (cont'd) Had load power to 3 I/O's.
I went down there about midnight. E/I's had restored power to two cabinets. Had replaced wire from 2nd floor MCC to cabinets in 37m/2nd floor (inside door 52). Couldn't get power to demin. panel I/O Rack 86K-5. Could run cooling water pumps.
I installed a jumper from the next I/O to the demin. one, started air compressors at 0105. Ran a few minutes & lost power to cooling system again.
We're going to remove jumper & leave demin. system down, but couldn't get cooling $H_2O$ pumps to run with jumper off them.
E/I had found a grounded wire & thought that we would have to trace wire in conduit.
at 0140, I called Carlton to send 2 more E/I's down. They hadn't gotten there a little after 0200, called Carlton back & found that Dan Bowen had them in PH I, had E/I's dispatched and got Carlton to call H. Jackson. No help there.
E/I's found bad power supply in I/O Rack 86K-5 & replaced it. Grounded wire went to C.T. fan B 37234-A. Could operate without that C.T. fan. Can pull new wire on 7-3.
0225 – had air compressors restarted and started putting #2 boiler on line. Also #1 boiler.
0310 had enough header pressure (12 psig) to start getting chillers on line. Soon after that started back to warming gearbox I & II. Gilbert to crankcase III 155° 110K
0340 advised everyone to take steam as needed.
0400 had back up to plant.

0545 PH had taken #1 off line for low header pressure. Had to trip #2 because they lowered the water curtain and coal started sloping back.

2030829160

Read and understood by _____ Name _____

Date _____ Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

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p.4

7, (cont.)
0600 checked with Jerry Hall, #2 coming back up,
#3 boiler could not read water level (E/I working on it)
and needed mech. to replace drain plug,
had Carlton to send mech. could get #1 up if needed.
0630 #2 OK, and about to get #3 ready,

Bl III BT Th. (3" way) LCV inoperable. Was supposed to have been replaced during SD, but never did. Found out later from John Carson that they had planned to rebuild it & didn't have parts.
Told Carlton at about 0600 that they could use the one off the other tank.

Bl I had problem with a blow gate (micro switch) holding out signal.

MR II had gotten turned up to 330° & testing chain when lost steam at 0545,
started chain back up at about 0630 to complete cleanout.

MR III Didn't start warming yankee until about 0400,

Dave Herb & John Brown rundown of status,
Major problems corrected, Delay in warmups because of PM problems. Bl III 3-way LCV biggest problem now.
Herb said to keep the extra key cabinet key,
Hung it on rack with cafe keys.

Dave off here at 0755. Gave II tunnel chain up to 445 pm & OK Steam supply OK.

Read and understood by _____ Name _____

Date _____ Date _____

2030829161

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1100 — 2300

COON

6/4/93

55

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all lines down at 1100 - 1+2 due to BH problems and III due to stock level due to blending problems.

BLI - #2 Hammermill - off line - bearings bad - running pneumatic line to S/P I - maintenance levels ok - maintenance replaced bearings - needs belts and guard replaced at 4C - need to run then let cool down before putting on line.

SP II #1 + spare cryotellizer off line - #1 pulled and in shop - spare pump stator was unbalanced to rotor - had to clean up - had some SS levels - 2 pumps on line at 1830 hrs.

SP III - Turbo fan - 3 - just took readings on bearings. Says if it shuts down on vibration - keep down for bearing replacement. Jim Parr to come in Monday.

HRI - Packing together with LII until OBS on line. Expected mid 11-7 — 11-7 shift is to make three last prep cooked flavor so they can switch to cooked flavor export on 7-3

BH - Numerous problems with boilers (all 3) #3 was being put in line so it was in start-up sequence - #2 Shut-down several times - low drum pressure etc) #1 went down and couldn't get back up. all 3 boilers back up and running at 2300.

Machine downtime

LI
Start-up 1810 waiting for steam - 3:10
clean press fell off
conveyor

LII
Start-up 1514 waiting for steam 2:15
1950 BH problem :15
1860 BH problem 1:30
TOTAL Total 4:00

LIII
Start-up 1932 waiting for stock 2:30
1950 BH problem 1:45
Total 4:15

Read and understood by _____

Date _____

Name _____

Date 2030829162

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Trink
6/5/93
2300-1100

Confidential
Philip Morris v. ABC56

Power House — Lost #3 Boiler at 0000. — ID Fan Ramping up & Down — Air Flows not Support Combustion. Took off Evaps Lines 1 & 2.

Lost #2 Boiler at 0007. Hi Drum Level — This was a False alarm. Phone S/D Boiler on Hi Drum Level but Level was OK. L-1 & 2 Down & all Evaps on L-3. Put L-3 Down at 0022 — Lo Steam Pressure. Relighting #2 & #3 Boiler.

#2 Boiler up at 0025 Starting up L-2 & 3 machines L-1 & Felt wash in Progress. Put L-1 & 2 Evaps on. Got all Bunk Numbers Operations at Power House at 0034. Will Start L-1 DSDP.

Lost #3 Boiler again on Air Flows at 0040. L-1 Still Down. Got Taps Blown out By E/I on FD & ID instruments also Air Circuits, etc.

L-1 up at 0130 & L-3 up at 0130 at 370 FPM.

PH — Turbine off at Starting Shaft. ~~Turbine off at 0135~~

L-3 SP. Trying To get Weigh on Line w/ Liquor. Finally did For a Time. Vibration was 5.6 — 5.8. Finally Got up high enough To S/D Turbine For So Took Down & will Start Down Polisher on Hi Pressure Steam. Lye and Lamb climbing.

L-3 MP. Was Called Hi Flows on L-3. Checked out Systems & MB Found WWT making up To RBW TK, which was over flow — also Found WWT Blowdown Blowing down a lot & making. Corrected & Flows went From. 680-700 Down To 445.

Lost 11 Hogs Heads Fr Packing Distribution, Cane Pipes, etc

L-2 MP Down at Felt wash To Fix a Bent Tunnel Chain. Got it OK. Have Stickies Problems at 1100. #2 Stickies lost Gear Bolt on Disk adjustment. #3 Seal Bowl & #1 Packing Blown Running only #1 at 400 GPM. on Machine — OK.

Read and understood by _____ Name _____

Date _____ Date _____

2030829163

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

Think Safety



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Philip Morris v. ABC

L1 InP Down To Switch To RLT Eq Parts, Coming up Noticed Spacer Bar on Doctor holder Bad r comming out on Front side. Down To Repair. Finely Put Roller Bar From L-2 Ins. on Start up For Pumps 1 not. One Won't Run + one has a valve Bad. But The one Fixed was Running (Light Burned out) The other has a Drive Problem — Pending at 1100.

L-2 QB Back on Line OK also L-3 Back on — L1 still Down at 1100 But close on Calibration

Ph had a KUB Printer Problem For a Time. Time out + Printer Printing at Wrong Interval — Fixed OK

Read and understood by _____

Date _____

Name _____

Date 2030829164

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1100 – 2300
COCW
6/5/93

Project No. _____ Book _____

Confidential
Philip Morris v. ABC57

1. Line I down at 1100 – Tried to start up on #2 sump – Packing blew out of valve on discharge line. Tried numerous times to stop leak on #2 shower header where it goes through floor – no way to fix it without taking additional T/T – Pressure still on on #2 shower – decided to repair later – repacked valve and started up – No problem with Dr Blade roller bar.

2. MRI – Mech rigged up hose from Processed water line at upress to lube shower on felt to provide felt lube water while HP line is being repaired – HP line pending at 2300

3. W/R starting to back-up due to shift people being tied up on SD start-up work – only had 2 CI's and 1 mechanic on start-up yesterday on 3-11 for whole plant. BH problems also compounding problem.

4. There are too many W/R pending and completed to enter in log – if untreated is maintenance log.

5. W/T – Both sewer pumps locked out – water backing up – Mech found both pumps jammed with "T" Shirt cloth. – OK

5. MRI – Def #1 alone – #1 Fan pump drive bad – Pending at 2300

7. BH – Lost #2 boiler – Took Evap off no machine downtime

8. SRI – #1B Stock Discharge pump kicked out – Switched to 2B Would not run – EI found fuse blown in 1B and 2B kicked out – Started back up on #1B – need to put 2B on line at first opportunity – there is a question whether it has ever been repaired.

Continued

Read and understood by _____

Date _____

Name _____

Date _____

2030829165

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1100 - 2300

COON

6/5/93

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Project No. _____ Book _____

Confidential
Philip Morris v. ABC

CONTINUED

58I - 8B Conveyor - Starlok turning - Screw is not. since otor was running interlock did not stop downstream ow - many stems to screw - jammed up bar rack causing igh flow readings - by-passed 2B press - Pending at 2300

BH. Shift EI informed me that de-mineralization system at BH l major problems - I called B. Williamson. He confirmed there s a problem. PC lost memory and they couldn't find tape new or tape to re-load - finally found both but didn't solve roblem, also has computer problems. advised Sof to insure that we stayed on top of water level to insure here was suffient time to get de-min truck in. Harold ockson on Vacation - Called in Mike Smith and I 'I - EI arrived approximately 2100 hrs - Mike arrived hortly before 2300 - PENDING AT 2300

MRII - Having problems with sheet going under DV blade - ncreased pressure, changed blade mode, increased height of blade - did profile on DV blade Friday 3-11 - may not be right - 7-3 Monday needs to follow up.

BLI - Hammermill repaired - went back to normal mode to LI

B2III - B. Coleman had first aid accident late in shift will de C+E tomorrow.

Read and understood by _____

Date _____

Name 2030829166

Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Trinkle

2300-1100

6/6/95

Confidential
Philip Morris v. ABC 58

Ph. Wants all area To Get all Condensate Back - Water Low Levels at Ph.

De min Problems - P/C K/O on De min No Run.
Finally Got mike Smith & E/I on To work.
ordered Back up De min Trunk. Expecting 1-by 0400.

Finally Got De min area Running also Trunk Connect to hook up & on Line so To Let E/I Ready Fix P C on De min Systems

Called Latin w/ Poss. bk Spill OF De min Water. Responded To Fin Neutr Tanks Full & Over Flowing To Dyke area Which was almost Full also Water Backing up in De min Process area. S/D De min System. Found a Ring outlet Valve on A Anion System Red legged open in Wrong Position all Newly made De min Feed water went To Neutr Tanks & over Flowed In Dyke area. 25,000 Gal Ph was 2.0 Lo & Acetic. S/D De min Train A & stopped From getting Water. Called Wwp & Twp Checked Ph was OK overall so Found area was getting in Process Drain By #1 Boiler. Made stop Dry Dyke Tshed. was Hard OK Did Not Alert ERT because was all contained & No Spills Leaks. Called Mitchum & Pipeline. Got Game Plan w. Th Gary Hall (Supv) To Pump To Hold Tanks From Dyke. OK w/ everybody so Rigging up hose But Dyke levels Dropping by 0700 So making up hose & Pump Ready To use But will call in E II To Get De min Operational Fully & Neutralize Normally & Dump. In Progress at 1028. Boiler OK - Wwp OK - Feed water Trailer is Running OK. E/I Trouble Shooting De min PC.

Read and understood by _____ Name _____

Date _____ Date 2030829167

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DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Think 4
6/6/93 cont

58

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Philip Morris v. ABC

Calling in Extra E/I & Mech Fr To Following Pending Problems

L 2SP. #3 Evap Disch Pump Bad Recess Drive — In Shop — Pending
~~#3 Pump~~ 2nd Stage Centrifuge Supply Pump — Status — Pending.

L 1SP. #1 Evap Disch Pump — Recess Drive Bad in Shop — Pending

Incline Screw Conveyor To 2B Press Gear Box Bad — have Spare in Stock but Needs modifying — & machine work. Will Not Work as is — 2B Press Down — Pending.

Stock Transfer Pump Needs To Be Checked out when Can To See If is Fixed.

L1 mP. Fan Pump #1 Bad Drive — Pending.
Water leak on Hi Pressure Pump Piping — Pending

L-3 SP. #2 Train Flow Valve Not in auto — manual operation only — Pending but is OK To Run.

L2 mR. Gear Box on #2 Tickler deck adjustment Bad — Pending
Doctor Blade is OK From 3-11 Shift.

L 3 mR. Tickler RF Needs Plate. — Pending.

Both L3 mP & L1 mR have Condensate Valve — Flow Valve on Lo Pressure condensate Not Operating — Pending

L-3 Packing — Distribution Light on Panned in Packing but Distributor is OK & Running — Pending.

Powerhouse — #4 Air Dryer won't Start — Tubes Dirty & Need Cleaning.

Read and understood by _____
Date _____

Name 2030829168
Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**
DIVISION OF PHILIP MORRIS INCORPORATED

1100 – 2300
COON
6/6/93

59

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Philip Morris v. ABC

roject No. _____ Book _____

Relatively quiet on Production side of Plant.

Worked O.T. E.I. and I. Shifts on 7-3 and 3-11 to
p and catch up backlog, all W/R completed except:

A. MCII – #2 refiner disc adjustment gearbox – In place
needs to be aligned – passed to 11-7

b. MRI – #1 Fan pump – Started changing drive over
from Emerson to Toledo – 2 EI working O.T on 11-7
to complete

C. SRI – #1 E D P – Repaired 3rd time – installed – still
will not change speed – now say its electrical –

D. BH – Demin System – Turned O.T. E.I. loose at 2300 –
have acid leak in flange in acid room. Can't go any further
until acid leak is fixed – Decision was made to defer
acid leak to 7-3 – still running on demin truck and
running 1 Train to fill Tank.

E SRI – 2B Conveyor Gearbox deferred to 7-3 (daylight) Eg
ne –

F. BH – #4 air Dryer deferred to 7-3 (daylight) by
3H Supervisor after discussion with him on need.

G. SRII – Flow to Jug #2 still in manual.

id not do B. Coleman C+E – Did not have people to Cover
Tel 3040 then Supr tied up – will do tomorrow.

Read and understood by _____ Name _____

Date _____ Date 2030829169

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**PARK 500**
DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Thurs
6/7/93
2300 - 0700
Happy Birthday!

Confidential
Philip Morris v. ABC

Power House — Lost #2 Boiler at 2320. Took all Evaps OFF Line & L-3 MR Went Down at 2324 for Lo Steam Pressure. #1 Boiler on Line OK & Brought #2 Right Back up. Getting Good at These Trips.

L-3 Back up at 2345 & Got all Evaps Back on by 0000. No Problems There after.

#2 Turbine OFF Line. Fuse Blew on 13.8 KV A Field. Will wait Till 7-3 Con Switch up & Open Cabinets To Replace - Need Two Hi Power E/I Too.

No other Serious Operational Problems.

maint completed The Following:

MR 2 #2 Trickle Gear Box Finished but Need Plates So Doing That

SP 1 #1 Evap Disch Pump Reeves Drive Completed & OK

Following Jobs Held over For 7-3

MR 1. Fan Pump - Installing Toshiba Drive - Ran out of #2 Wire. Pending.

SP 1. 2B Screw Conveyor - Gear Box Pending

SP 3 Flow Transmitter & FCV To Tran 2 - Pending

SP 2 #2 EDP Down - Pending

MR 2 Brake Pump Locked up Pending

MR 1 Couch Roll Helper Drive Down - Tac Gear Coupling - Pending

- Demin System Need B Train & Acid Leak Work.

Read and understood by _____ Name _____

Date _____ Date 2030829170

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

1100 – 1900
COM
6/7/03



Project No. _____ Book _____

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Philip Morris v. ABC

1. MK I – Line down at 1100 – Mechanic replaced coupling on Couch roll Felger Servo.

2. MK II – Reel, check #2 Dia. Sensor – All ok – Thing inside scribing against rolls causing vibration.

3. MK III – Wet end dead Fan bearing bad again – will shut down Thursday for measurements?

4. MK I – #1 Fan Bump Drive still running – wrong wire came on.

5

Read and understood by _____

Date _____

Name _____

Date _____

2030829171

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Thurs
6/28/93
1900-0500

Confidential 60
Philip Morris v. ABC

Power House – Had our usual S/DOF #2 Boiler at 2328. A main Fuel Trip Took Boiler Down. Took all Evaps OFF on all 3 Lines but #3 machine went Down at 2332 For Lo Pressure.
Ph LIT OFF #1 Boiler & Line 3 STarted up at 2345, Then Got #2 LIT OFF and L2 Evaps up at 2350 with all Manual about 2400.

L 258 – Did NOT Fix or Wake # 4 Refiner Disk adjustment will Give To 7-3.

L 3 Packing – #6 Packer Waking on Iris which Tore up. Putting Plates & Springs on.

All Else Quiet on other areas

L-3 Water $\bar{x}$ = 513 – Need To Check out.

Read and understood by _____

Date _____

Name 2030829172

Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

0500 — 1300

COON

6/18/03

Project No. _____ Book _____

Confidential 61
Philip Morris v. ABC

1. MRT - Switched from RLTC Esparto to RLB Esparto at 0530

2. Road on Line III Yard Lines out of Control were starting [illegible] to route cause. Tracks etc to ensure values were not left [illegible] said they are just working on and track others off during SD - RL is to let us know what they found

3. Was requested from Wallman that someone is assigned to [illegible] which it was. Was going to ask Shirley also but Wallman said they [illegible]

4. Met briefly with "P" - said a department meeting was being planned - She would send us details and we were to see what we could work out to be there - Think it is going to be 6/23.

5. For "P" when writing Material passes ensure correct box is marked. i.e Loaned material should be marked for loaned items - not "Company Property"

6. So you all can mark your schedules - 2 June scheduled one extra Vacation days and Comp days for the year for week of 9-13 Aug and week of Nov 29 - 3 Dec.

7. BH - De-min System all track on line and running Truck on standby.

8. BH - will do simulation of conditions to log and get # & Border to trip on 73 so problem can be identified Continued

Read and understood by _____ Name _____

Date _____ Date _____

2030829173

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

0501C - 1300
COON
01813



Project No. _____ Book _____

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Philip Morris v. ABC

and Corrected. #1 will be put on line as back-up so operation won't be affected if #2 trips

9. water flows - Doug Cauvr called - said he has checked every HVAC Unit on line III and found nothing contributing to water flows -

10. Water flows - Received Call from H. Wattman and D. Mertz - found approx 100 GPM make-up flow to Tunnel Scrubber valve back - Checked documents that operators enter readings. found that readings documented by operators show high flows since start-up 7-16-93. I personally asked Supervisors if scrubbers were OK and was assured they were - Herb found previous - will state more on "E" Mail. He is upset - don't know what memo will say but, I think he may imply that we should have found it. We have been told its not our responsibility, maybe this will back up Those that are responsible, about time if it does.

Read and understood by D. Cox

Name _____

Date _____

Date 7-19-93

2030829174

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

Project No. _____ Book _____

Trunk 6
6/8-9/93
1700-0500



Confidential
Philip Morris v. ABC

L-2 mR Changed Blade Reel at 1700 - Down 15 min

L-3 mR Down at 1830 Lost Back Levels
Back up at 1905 35 min Down.

L-3 BL. Lost Pulper discharge Pump - Stock Gate Dropped in
mR & SP. Switched Pumps & Got Gate Back Up.
SP & mR Back up as Noted.

Noticed Hi Flow at WWP Pit L-2. 7-3 Alg Bldg 50 Ran
Check test at 2130. mR Found WW Tank Overflowing
Operator Stopped Reduced Flow. Stock Prep Found a Water
leak on Blowdown Line of cadams Strainer. Took off
Line & Put W/O in. Flow Dropped To Normal. Thrill
Most was WW Tank Overflowing.

2 machine alls Ran Good on L-1 & L-2.

L-3 SP. HVAC Cooling Tower Belts off Fan & Tower
Empty on one side. Mech & E/T Cooled it Fill Rubble
so called in HVAC on OT. Working on at S/C.
Pending.

Read and understood by _____ Name _____

Date _____ Date _____

2030829175

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

0500 — 1300
COON
6/9/93

62

Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1. LTH HVAC Cooling Tower problem resolved - Cooling OK

2. Finished C+E Paperwork on B. Coleman

3. Did not see "P"

4. Still have not figured out a way to rotate the 3 maintenance Shift Supervisors. As of today our coverage remains as it was on leaves from "P". According to Clark re-organization will be effective Monday 14th. Said we may have to cover a shift or 2 this W/E and help put it in Place

5. NR II - #1 Refinw - Pumping Bar broke off plates, lot of metal in Headlog

6. all Lines running OK

7. E. Stewart had first-aid accident yesterday at 1100 - Stephenson never notified me. Told him I would do it Monday unless willie wanted to do it himself.

Read and understood by _____ Name _____

Date _____ Date _____

2030829176

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

Project No. _____ Book _____

Trunk 6
6/9 & 10/93
1700 - 0500



Confidential
Philip Morris v. ABC

All Lines Ran Very Well Tonight.
MR 1. Sand & Blade DT was only Significant DT
MR 2. Sand & Cleanup DT was Normal
MR 3. Ran Very well.

SP - No major upsets - Normal Operational Maintenance

Process - Good Shift.

WWP - Lost Process Water Pressure To Plant at 17:20.
Reason Pumps Did NOT Cut on When Pressure Drop called
For more Water. Now Running Controller in Hand To
Keep Pumps on Line - This Situation is being Carried
Over Till 7-3 People can Watch.

Ph. Temp Droping on Coal mill 2 B. E/I are
Trouble Shooting Temp controller - Binding at S/C

Serious Incident.
A Gate & Security control Called Unit one about an
explosion & Bright Flash in The V.P. Transformer
Yard West OF Plant ed Subsequent Loss of all Power
To B-100. There were People working at B-100.
Responder To Switch Gear Building & Smelled Smoke & Saw
White Smoke Coming From Switch Gear Building.
Called For E/I. Had Security control call B-100
Supv. Found The Lightning arrestor on side The Sight
more Smoke Had Blown up, causing The V.P Feed To
B100 Transformer To Open The Primary Air Switch -
Which caused Switch on A+C as This is a 23,000 Volt
Line. Mike Smith & Joe Edwards called also Dan
Clark. Got VP People on Site in about 10 min.
They Saw Flags in Their monitoring Station That
We had Lost Power To B-100 & the Switch had opened.

Read and understood by _____ Name _____

Date _____ Date _____

2030829177

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

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Joe Edwards came in & Later Mike Smith. B-100 Supv also came in. It was decided by P100 NOT TO RESTORE Power To B-100 Till They Can Isolate Some Sensitive Equipment in case of a Spike on The Switch over & Restoration of Power. also UP will NOT be able To clean up They Just Till in The morning and Then we Rocked out The B-100 & S 3 & 4 Breakers & Secured Till Mike & Joe can handle on 7-3.

It was quite an explosion & No one can understand why P-500 was also NOT Knocked OFF The Line. Lucky I Guess.

Read and understood by _____

Date _____

Name _____

Date _____



Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

SEE NOTE at BOTTOM OF Page on ERT Coverage at B-100

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Think6
6/10+11/93
1700-0500

64

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L-3 SP Lost Univer Computer — Factory Rep had been in working on on 7-3. This meant we couldn Run The Polisher which is INTO Hi Pressure Intake on Evap (Wolfgang St. 11 Doors - Turbo Fan Bearing). Couldn NOT Get Computer up. Dumping Soap Flooding Levels on DIV. MR Cut off TO The Bottom. Had OT E/E working, Called Frank McFee + Finally he Called Factory man Who Talked E/E INTO The Start up Sequence + Got Going. Looking Good on 11-7.

L3 PK Lost Conveyor Section on #5 Packer - Had To Switch To 6+7. Needs To Put a New Gear Motor on. Did on 11-7 + OK Checked out Good.

4/1 SP - Lost HVAC Unit Which cools Transformer Room on 1st Floor. Needed New Inductor. Finally, Completed on 3-11 - The Room Was Very Hot - afraid of damage To Transformers, etc. but OK on 11+7.

MB3 Ch Doctor Reel OK Down 15 mins.

L3 MR Yankee Broke Conveyor Gear Box on Drive End - Very Hot - Pending as of 0500 but are Working on.

4 ISP. A Line Wet 2 Pump - Bad Motor. Replaced on 11-7

L2+I Machine OK Running Normal.

Please Note IF we Have an ERT Incident at B-100 The P-500 ERT must Respond. No One at B-100 all Gone on Furlough. - Thks Ron Priscilla

Read and understood by _____ Date _____

Date _____

DD

2030829179

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

6/11/93
1100-2300
Tabby

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. Project No. _____ Book _____

1. SP III Weigand turbo fan. Jim Post checked bearings and could find nothing wrong with them. However vibration was still shutting the fan down. Had tried bringing speed up slowly, but didn't work. Removed vibration probe and ran fan again. Fan was definately vibrating. Shut it down.
Turbo fan "expert" to come in first part of next week.
— Were running only two evaps. The #1 finisher had a bad check valve in the disc. pump disc. line. Put it replaced on 3-11. Couldn't get vac. up on #2 finisher. Finally got #1 on line at 2100 hrs. Refuse levels low.

2. MAI Ran a test to try to keep sand from building up in the Redbox. Raised slice 1/16". Still no sand streaks at 2230.

3. BL I Noticed that door 44 (north side rolling) has been hit again on the east side of frame. Knocked out & cracked cinder block and bent new steel frame. One of the 3-11 light drivers said that they had noticed it when they came in yesterday.
It's a wonder someone didn't get hurt. Evidently happened Wed. 6/9.

4. Out schedule came out with same misleading info that I sent Betsy the note on last week. Finally caught up with Betsy just before 1500 hrs. asked her if she got my note. She said that she did and "probably threw it away." She added that P.J. told her that they had to leave the schedule like it was to "know how we were working". "Anyone would realize that the 0500-1300 person wouldn't really be working those hours. David Hall had just walked into her office & I used him to prove that wasn't so. Caught P.J. on the run and asked her about it.

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Date _____ Date _____

2030829180

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Project No. _____ Book _____

p. 2

4. (cont.) When I explained how it should be shown, B.Q. agreed & said to tell Betty to do it that way. Of course, Betty had gone home when I got back to her office.

5. Also asked B.Q. about the "Responsibilities include:" section of the confidential memo that said our name asked specifically about Super, talking about M.R." She said the "newly structured Planning Dept. etc." should take care of that. Asked her if she was telling me that we would not have any more cutup problems on Super. Someone living in a dream world." She said that she realized that the memo covered the "dreadful situation" and it will take work to get things [illegible] A also pointed out that "change" and additional expenses can mean calling the entire deal and we have M.P. Super, who call a prod. He agreed to that one.

It's probably a good thing that she had to rush into a meeting in prod. cont. room with Whitman, et al, and I had another item to get in quickly.

— Carlton Brown called & came to my office right after NOD Rte. to go over schedule with me. He said that he had asked Dave Gordon to go over it with me, but they had then (Dave) to take care of [illegible] Super. had gotten to decide about [illegible] Carlton planned to take a LD down, but knew that my understanding was that we not go to cover those.

Later Dave Clark approached me "for a favor".

Read and understood by _____ Name _____

Date _____ Date _____

2030829181

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Project No. _____ Book _____

P. 3

5. (cont.) Told him I saw where that got me last time, Expenses, Expenses,
Ended up by me telling Clark that I wouldn't say I couldn't tackle it Sun. but we don't know what the day will be like until it starts. We agreed. Said he would tell Harvey to stay over if a bad day.

Told P.J. the basics of above (that "non-routine coverage..." statement in her memo was already being thrown aside. She said "No!", that was supposed to stand. She would talk to Gordon.

6. Found that Brady Thompson in to bill the "open" Elec. Planned Event, reporting to Joe Edwards & Linda?

- Carlton said that in meeting this morning, Dave & Gordon said that they had wanted the Maint. Supv. W/E coverage to be on. 7-3.
Linda Maddox said that 11-7 is right.
As Casey Stengel was supposed to have said, "Does anybody here know how to play this game?"

- Maint. Supv. playing musical offices. all changed around.

7. Power has been restored to B-100, but still some repairs to be made.

Read and understood by _____ Name _____

Date _____ Date _____

2030829182

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

1300 - 1100
6/12/93
Pete

66

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1). SP I - #1 Reg Nav Plates installed and c/s set.

2) SP III - #4 Reg Needs Plates - Packing - in progress

3). MR I #3 Reg Nav Plates installed.

4). MR II - freight Elevator Not operating, called Montgomery Elevator @ 0600 hrs. 0810 hrs - Replaced c/s. -OK

5) FK - Joe Glenn - Sick from Med. that he is Taking. Gilbert informed me @ 0845 hrs that Joe was complaining of being Dizzy and throwing up. Called Nurse @ MC, so she could see him 0850 hrs SC called for a Cab. The cab did not show up until 0935 hrs, then he went to "C" gate, we had to go and get him and direct him back to "A" Gate. The Nurse said that Joe will be scheduled off for the remainder of this shift and Return on his scheduled shift tonight.

6) Rod Area 0940 hrs found the thermostat that is located on the freight Elevator wall, was hit by F/L.

Read and understood by _____ Name _____

Date _____ Date _____

2030829183

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

6/12/93
1100-2300
Jatty

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Philip Morris v. ABC

66

Project No. _____ Book _____

1. Call from Debbie H., Sec. Super. at about 1510 Hrs, Cornel Barlow had requested that John Nolan be taken to cafeteria when he came in gate for his 7-3 shift. A few minutes after this was done, John left the plant, at about 1500, Barlow was asked the status of Nolan (as Barlow was going out for A gate). Cornel said that he had been suspended.
Sec. asked that they be notified immediately when an employee is suspended

2. MR I Maint. replaced TDB reel drive motor.
- changed TDB reel at 1830

3. MR II TDB proximity switch went bad and none in stock (stock-out done).
E/I's installed jumper to allow operation of TDB.

4. MR III Early on 3-11, process condensate started backing up. Pete couldn't raise P.H. on radio. Called them, sent them to check radios (replaced batteries) and relayed message to them.
P.H. found an overhead Masoneilan valve in cond. return line that was not open enough. Opened it and cond. return O.K.

5. Karen of D&B in to do phone work, Carlton called at end of 7-3 and said that she would be in tomorrow instead of today. However, at about 1840 Hrs, Sec. Officer said that she was here when they came in around 1600, but left soon after that.

6. PR III 3-11 meals, repaired bent air leaves on pk. #6.

7. Cafeteria. No mayonnaise kept out at start of W/E, was going to get some out of cabinets & found that only hatchery left in them. Put out a few pk. of mayo. from kitchen.

Read and understood by _____ Name _____

Date _____ Date _____

2030829184

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Project No. _____ Book _____

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8. SP I Found out after 2100 hrs that SP had problems with 8 line disc. th. clow from shorty after S/C until the line were finally cleared about 2030 hrs. Bill Reay said that he Replaced 5 ea in each Cluster [illegible] to [illegible] to trouble shoot from #1 to 7.

Found out he didn't have load 43% in each on II & levels were not increasing.

At 2120 hrs. SC I = 42% & MC I = 31%.

Had come off RF at 2050, started back ending to MC at 2125. about 35% in each at 2250.

- Ran only 2 RFs from 1930 to 2050, and 2125 thru 2300.

#2 & #5 RF needed plate clamps, 3-11 each, [illegible] #7 RF [illegible] to set limits.

Carl Carlson said that plates in #2 are loose, bored out too much (in plates) and bolts,

- #4 RF pending.

9. Bl. I #6 feeder motor load was up & down, with empty buckets, running OK now.

#3 feeder is down Rod maint.

(also #3 11 on Bl III.)

Read and understood by _____ Name _____

Date _____ Date _____

2030829185

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

2300 - 1100
6/13/93
Pete



Project No. _____ Book _____

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1). SPI - Pending - C/S to #2 Reg. Need to be set/ disc adj gearbox bad
- #4 Reg New Plates installed
- 12A Conv. New Motor installed.

2). SPII - #6 PDP Needs a Stator
- #5 Cent. off line, leaking around inlet feed tube - w/o to P/S!

3). MRI - #2 Reg New Plates installed

4). MR III - Repaired Tex-o-grease
- T-RSP seal H2O valve leaking thru Mech seal bad in pump that is on line - pending

5) PH - Repaired KVB
- Coal feed system down, EI working on it. Roger Pisa Working 7-3 shift today, sent him down there. He got the system running but the coal chute plugged. The operator called me @ 0955 hrs and told me that they are working one man short now, he can not run the control room and take care of the plug too. I called G. Hall (Supv. on call) he said that he would take care of it. (He came in to do the call-in for extra people).

6) B-100 - called @ 1020 hrs, Tobacco Prep side MC. Hot. Opened Doors to MC. and called Ray Taylor. He wants security to monitor it, if gets any warmer he will come in.

Read and understood by _____ Name _____

Date _____ Date _____

2030829186

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

6/13/93
1100-2300
Tony



Project No. _____ Book _____

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Philip Morris v. ABC

Had Maint. 1100 to 1500 hrs.

1. PH. Call at 1128 (Mary Hill had left at about 1120)
#3 boiler F.D. fan had shut down, so boiler down.
Dispatched E/I's to PH and called them on phone,
at 1130, while talking on phone to operator #2 boiler tripped,
Notified via radio all E/I's to shut down,
went to PH & coordinated start-up,
E/I's found that I.D. fan had blown fuses, rather than F.D. fan that had given alarm,
all machines back on line by 1224 hrs.
" evaps. " " " " 1300 "
D.T.: MR I = 1130-1226, MR II = 1130 to 1216, MR III = 1139 to 1224,

— While bringing boilers up #3 feedpump wouldn't speed up, so had to call E/I's back. They corrected problem — found [illegible] out, C.T. at 1258,

Had beeped Mary Hill when boilers went down. Called him home before going to PH & left message. He called me at PH (from home) at 1210. Had used old beeper no. Now no. is 778-0934. Mary didn't come in since we had second fan problem & were bringing boilers up. PH was still running with a three-man crew. They really had to hustle and were letting it be (nicely) known how they needed the fourth man.

2. SP III #1B press discharge T. pump 81-039 kept kicking out. Switched to the other pump but starting because E/I busy at PH. E/I's checked it later & found it was hard to turn, had 3-11 mech. to remove coupling and motor check, found that motor is bad. Need to have both pumps down for proper lockout — see note #7

— Mech. (7-3) installed H.P. shower on press 2B, south side.

Read and understood by _____ Name _____

Date _____ Date _____

2030829187

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Philip Morris v. ABC
P.2.

3. MR III Rotary Dryer stopped again about 1245. E/I's still couldn't find the problem. Finally, a little before 1400, it would turn again.

4. SP I Call from Barlow at 1334, Two brine chillers had kicked out - needed E/I to reset. Asked him about brine tk. level and CT water level & temps. We had to call control room on radio to find out. Levels were OK, but CT water was hot. I asked Becky Bird about CT fan. It was off & wouldn't start. Dispatched E/I who replaced blown fuses in CT fan control circuit.

5. Karen installed phone where needed, and got numbers right for maint. offices, as people are located now. Some to do tomorrow after further moves. For example, Pat Ray hasn't moved yet & had kept bec. instructions to not open her old office for anyone.

6. SP I RF #2. Disc. adj. gearbox shaft bent and plate housing cracked, 7-3 mech. started to remove old gearbox, but didn't have E/I available to cut motor loose. Worm gears may not be stripped, but have to get new disc. adj. or to find out.
3-11 Dragged on this job, Cut shaft from drive to gearbox. Haven't located new unit.
Appears a problem with procedure. Oper. starts disc. adj. running in after mech. has completed plate change. After it had time to run in, he gets buzzer to call for E/I to set limit. If limit switch is bad or out of alignment, that's too late. I thought Oper. was supposed to check & make sure switch was working. Couldn't find specific written procedure in SP of Left Entire a phone mail message. H.B.

Read and understood by _____ Name _____

Date _____ Date _____

2030829188

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Philip Morris v. ABC
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Project No. _____ Book _____

A.3

7. SP III Mech. switched HP shower on press 2B from S. to N. side about 7 10 a.m. Super. (Gene) and Rob south roll looked OK and reached to a.t. the other roll cleaned up A.S.A.P. Need to put #2B on in place of #5. #1B discharge pump that is on line is at about 95° to load. The other pump is down for bad motor.

8. MR III WW the pumps. Replace has been ordered 82-268 on line with a bad seal leak.
Some pump slugs on to which of the others has been running. Engineer Pete is passing on to get one of the spare ducting FW Lamination

Clear lines to replace the leaking seal water valve to the other line of supply pump tomorrow a.t. FW.

9. Covered some slugs with Sam Bowen.
" DU system with Bill Seay.

10. Put new battery for radio.

Read and understood by _____ Name _____

Date _____ Date 2030829189

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

2300 - 1100
6/14/93
Date



Project No. _____ Book _____

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1). See maint. Log for maint. on the 11-7 shift.

2) HRIII - Repacked the discharge valves to both TRSP and replaced seal H2O valve to #2 TRSP.
- Replaced seal in the spare WWT pump.

3). HRI - Replaced seal in the Reformer Booster pump.

Read and understood by _____

Date _____

Name _____

Date _____

2030829190

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1100 – 1000

Coon

6/14/93

Project No. _____ Book _____

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70

1. Saw "P" for about 10 seconds, nothing to pass on. On the way to 26th Street for meeting

2. Saw D. Clark on Plant Supervisor to review understanding of 11-7 Coverage. Original intent was to have Plant Super coverage in at 2300 Fri, Sat and Sun and we would cover 2300-0200 Monday night and Tuesday night. But due to a need to rotate Plant Supr we will be covering 2300-0700 Sun night and Monday night. So we will cover 3 shifts in a row Sunday 7-3 3-11 and 11-7 for Monday also reminded Clark again that if we don't have daylight Coord ... we need to make arrangements for 0500-0700 on Tuesday.

3. Bulletin Posted on Board that an important announcement will be made at mc Auditorium at 1000 & 1430 hrs June 17, Subject unknown.

4. 50th - Probl cleaning Turbo Fan - Staff need a pressure switch installed, engrg to be done tomorrow.

5. MC III - During tour at approx 1445 found 2nd Machine down, low Stock Levels. MRO: said 15P was having problems, went to check it out. They said they could not get enough flow from Blending, Blending flushed lines and got continuity to scale, but still could get flow, had just decided to switch pumps when I arrived - New pump at MR down until 1610 - 1 hour 40 min - Don't know why they waited so long to switch pumps

Read and understood by _____ Name _____

Date _____ Date _____

2030829191

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N. Tank 6
6-14-15-93
1900-0500



Project No. _____ Book _____

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Philip Morris v. ABC

L-2 SP Replaced Station #1 PDP - ok.

L-1 PK Pulled Tiller out of Sequence - Got First ok.

L-1 MR Rotary Chain is Loose & noisy - Lubed up & went Down. To Tight To Take a Link out.

No Real Operational Problems.

Read and understood by _____

Date _____

Name _____

Date _____

2030829192

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

0500 - 1300

COON
6/15/93

Project No. _____ Book _____

Confidential
Philip Morris v. ABC . 71

1. Had Maintenance 0500-0700

2. Did C.E. on E STEWART Just air in Shaping on 6/8

3 Saw P" 5 Seconds - nothing

4. MECH - Sheet metal on West End Hood sucked away from screws and allowed product accumulated in Hood to fall on belt etc - Maintenance repaired Temporary until S/D - DT 1.5 including F/W

5. MECH - Placed Central warning system - Test for Pan Loss to simulate a TEST - Jumped out 3 Pan Loss Lines, Secondary Speakers and Light for Trouble. Ran program at 1300

6. SS III - Turbo Fan Rep inspected Turbo Fan today and said everything OK run it - Fring Put on line at 1300.

Read and understood by _____ Name _____

Date _____ Date 2030829193

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Thinks
6/15 & 16/93
1700 - 0500

Confidential
Philip Morris v. ABC



Project No. _____ Book _____

L-3 Packing up Ends — Broke cylinder & Insp — No Stock.
Pending To 7-3

L-1. Problems a 3-11 w/ Long Fiber & Weak Sheet - only one Refiner on INSP Due To a Refiner Supply Pump Problem - Fix OK.

L-2 - No Real Operational Problems.

L 3 SP. — Wigan on at 0100 — Looks OK. Still Running 44 & 43 a Finish Sheet.

Read and understood by _____

Date _____

Name 2030829194

Date _____

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

0500 - 1300
COON
6/16/93

72

Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1. Completed C+C on Shipping First aid accidents on 6/4/93

2. Food ordering OK

3. Trying to make Bug Food for S/D Dropping F/S Solution

4. Please Remove me from your list of new hire ones and on the announcement or early retirement. Leave a message on my phone 530-3614. Thanks

Read and understood by _____ Name _____

Date _____ Date _____

2030829195

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**PARK 500**
DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Thmkl
6/16+17/93
1700 – 0500

72

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Philip Morris v. ABC

L 2SP – Refiner #2 Locked up – Plates Run Together – Needs a Gear Box on DISC adjustment – only one more in Stock. P.

Refiner #3 Needs Plates & Seals also a Drive motor on DISC adjustment.

L 1SP. Refiner # 2 Needs 2 New Gear Boxes on DISC adjustment

L 1MR Tickler Refiner / Needs Seals – Fix on 11-7

L 2 MR Tickle # 1 Needs Plates & Seals.

From The above & IF you just look around in Shop you will See we have LOTS OF Refiner Problems. I Suspect Plates using Now are Thicker. – Operators in Stock Prep are under orders To Be at Refiner when Running Plates in – machine operators will Run in Fa 15 min Then call for E/O To Set Limits.

L 1MR Size Tank 2 adj Stator Bad & None in Stock – Not Using This Tank – Using 1 & 3.

L-3 SP Welsco OFF Line again – CIP & Boil on But Cannot Control Vacuum. Running in manual – Pending. IF Can't Fix will Go To Hi Pressure Evaps (call 3)

Lower Solubles on L-3 To make Bug Food.

L2 MR Turned Condensate POT Condensate Valve Blowing Steam. Pending.

Read and understood by _____ Name _____

Date _____ Date _____

2030829196

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

Project No. _____ Book _____

Thurs
6-17&18-93
1700-0500



Confidential
Philip Morris v. ABC

Leak Repair in & Fix Leak on 4-2 MR Tunnel condensate POT. also Fix a leak on L1 Evap Line

Lab has Problems w/ their BeTes - Bad Ins Trument (PLC) Got Fixed Late on 3-11 & then checked OK.

L-3 MR Lost Some Hogs Due To Out of Spec Lo Soluble - Were Down To Generate Bag Food For S/D.

L1 MR. Lost 14 Cases Lo Hummic Cans in Size Rep. Feed Back on 11-7 on Line 2 ~~after~~ Before Hand.

L3 SP. Wiegan Down For Vacuum Control Problems - Using Hi Pres Evaps.

Had a Hi Water Call on 3-11 & 11-7 on 4-2 - Ran Check List on 11-7 & Found 4-2 WOT Overflowing Badely. Cut Back.

L-2 SP. #4 PDP Kicking out - Carry over From 7-3 & on Yesterday 11-7. ?? - Maintenance Situation Not Working - Heard That 7-3 was going Back To area mgr.

Read and understood by _____

Date _____

Name _____

Date _____

2030829197

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1. SP III Wiegand to be off-line until SD,
Replaced a bad valve and then found that the
#2 vacuum pump is bad,
When switching finisher to Ri. press, steam, had
a problem with the steam bypass valve. They were
afraid that the valve might go completely if
they tried to switch back. Will replace valve SD.

— #3 CF board was sent back to Alpha-Laval yesterday,
Outboard deflectors were on wrong end.
Ricky Hattin says that it should come in Monday,

— #2 RSP E/I's worked all day on GE drive.
Finally got it tuned at 2200 Rte.

— #15 press disc. th. pumps, 82-039 has new motor
and 82-040 was rebuilt, and reinstalled on 7-3 today.
Both should be OK now.

— #9 crystallizer needs to have outboard seals replaced,
To P&S.
— #1 RF, Brand new unit was installed several days ago. To rotary Maint today Put on line,
2. SP I #2 RF still down. Needs casing seals and
new discs, adj., gearboxes. None in stock - on order.
(Don't have parts to repair gearboxes either)

3. MA II Mechs. pulled deadbox manifold pressure control (recirc) valve
during FW. Removed some "foreign objects", but couldn't get all,

4. MA III Rotary dryer off line, found that motor bearings and
(SSCC card) the "static control" circuit board are bad, Neither in stock.
— at 1350 Rte., slowed to 380 fpm. Had to take WE load supply
fan off line because of bad vibration. Bearings (2) bad,
To be down until S.D.

Read and understood by _____ Name _____

Date 6/18 Date 2030829198

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

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Philip Morris v. ABC 74

Project No. _____ Book _____



5. BD. Shortly after 1500 hrs yesterday (on Dayshift) Ronnie Kirkland noticed white powder around rear back of a light truck in operation. He got the driver to pull over at once. Found that there was a bad leak from the propane tk. connection. Someone had put tape over it. Buddy Trayer said that the slightest spark could have caused a leak of an explosion.

6. PH III Derrick Friedline bumped his head on a elec. box while cleaning the pit. First aid. Wyche wrote up initial invest. (copy enclosed) and got to Debbie. He wants the leak tomorrow, so wants to do it at 2 am.

7. General Observation. You have probably noticed too, that Bruce Hanks (Kalberer) is the only one that consistently follows Jimmy's directive to leave me a message each day. "Everything OK" again today.

8. PH 1740 hrs. phonemail message from Mitchum at home. Everything OK at PH. Two mechs working over on air wash system drain - no big things. Ready Hill on call this w/e

9. MR II The patch on the leak from the middle tunnel cond. pot LCV bypass valve evidently broke loose tonight. Noticed it blowing steam at 2330. Buddy said it was OK a couple of hrs. ago. I had seen it earlier either.

10. MR I Down 2336-49 Crew 503 KO'ed. Had to pull 5 ft. to start.

11. Went to Jeff today about our schedule. Found that she is leaving for vacation Wednesday or Thursday - carpel tunnel syndrome. Didn't see P.G.

Read and understood by _____ Name 2030829199

Date _____ Date _____

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**PARK 500**
DIVISION OF PHILIP MORRIS INCORPORATED

2300 - 1100
6/19/93
Date

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Confidential
Philip Morris v. ABC

Project No. _____ Book _____

1). MR I - Machine Down @ 0029 hrs, switched from RLBL to RLT exports. S/U Machine @ 0105 hrs.

2) MR II. Machine down @ 0327 hrs, Drive belts to conv # 52-319 broke off. Replaced belts and washed belt. Machine S/U @ 0357 hrs.

3) BL I/II - 0355 hrs #3 pneumatic line was suspected to be plugged.

4). MR II - machine down @ 0428 hrs, low stock levels, blending problem.

5) SP II - Sub-Station 51-700 kicked out approximately 0430 hrs. found that the #3 Dustgutter Rotary Lock would not run (smoke Detect. in alarm). Reset them. Could not get #3 Exhaustor to run, found the smoke detector got it in alarm. Started sending batch to SP II @ 0528 hrs.

6) MR III - Changed DR. Blade reel and washed belt @ 0514 hrs. S/U machine @ 0540 hrs.

7) SP I - #2 Evap Rotor kicked out - Reset
- #3 stock transfer pump kicked out reset

8). SP II - #2 "A" Stock Transfer pump kicking out - Bending

9) SP III - #9 Cryst. replaced out-board seal.

10) MR III - Machine down @ 0615 hrs, plug at Dry end, S/U machine @ 0628 hrs.

11) MR II S/U Machine @ 0634 hrs (from Low stock levels)

Read and understood by _____ Name _____ 2030829200

Date _____ Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Confidential 75
Philip Morris v. ABC



12) Maint - See maint log for maint from 0700 - 1100 hrs.

Read and understood by _____ Name _____

Date _____ Date 2030829201

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

Confidential
Philip Morris v. ABC

3/19/93
1100-2300
Jotta



Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1. 12 hrs. of Maint.

2. SP III level transmitter showing 24% in S.C., when actually about 65% in it. cant fix transmitter without sheet emptied. Jumped low level interlock to agitator so that it could be run without having to jam "start" button.

3. Bl. III found N. MCC at 95+° and A/C off. Not sure to send W.R. & E/I checked it. Someone had pushed in "stop" button Got A/C. Started it up & called E.T.

4. Doug Hammel on 7-3 gave good example of low mech. will complete work without supervision. Harland had given him 4 W.R. When I checked with him at 1245 he had repaired a hose on the Hi-Vac and had replaced one elbow. A third W.R. had been cancelled by the area Supv and the 4th was a S/O job. Put him on a R.F. plate change at 1250 hrs. When I went in the office at 1440 hrs. the W.R. was on Harvey's desk. Doug had written that plate job was to finished and casing had jammed; found that he had run shaft out of front bearing (ran open too far). Took Tony a few mins. to fix on 3-11.

5. Call from B gate at 1907. Novak had stopped by and asked that we stop people from scaring fish away from the wales. Had been three "buggies" running around in area of pumping station.

(over)

Read and understood by _____ Name _____

Date _____ Date _____

2030829202

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

Confidential
Philip Morris v. ABC,



Project No. _____ Book _____

p. 4

5 (cont) I went down there and found no one but Dell in the pickup truck stopped at pumping station. Dell had been there a few minutes and hadn't seen anyone.

6. MRI had Re solubilize on F.S. SP ton two RF on Kodiak unit. And the two mech. on 3-11 on 10 pet change completed.

7. Leine III Chevron meter Re-rented about 1400, Fan on Line on Dresser meter. Couldn't find cause, Jeff Rod been up & down the line. Had him to check back right after flow

8. Maint. pct ecology Dispatch w/ T sat A/C, to Pt Arena to Repair Frank toilet drain. Allen Maint. Eng.

Read and understood by _____ Name _____

Date _____ Date _____

2030829203

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

2300 – 1100
6/20/93
Date

Confidential
Philip Morris v. ABC

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Project No. _____ Book _____

1). MK III - machine down @ 0428 hrs, plug on dry end. 3/4 @ 0448 hrs.
- Had several Sig Press Sheet Breaks, Dr. blade reel seem to be bad! over an hour DT
- #2 Reg Needs Plates - comp!

2). See maint Log for area maint. on 7-3 shift

3). Admin. . C. Spellmyer came in @ 1050 hrs and asked permission to take her husband and kids to her office.

Read and understood by _____
Date _____

2030829204

Name _____
Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

6/20/93
1100-2300
Tatty

Confidential
Philip Morris v. ABC 77

1. MR II #4 (middle) tunnel pot bypass valve leak is getting worse, May not make it to 50.

2. SP I 7205 #3 (3rd) RF back on line at 1418 Rtr.

3. MR I, Completed RLT export run this morning. Switched to RLBT, and at 0950 Rtr, started packing from Line I & Line II together into RLBT on Packer #3 & #4. Packer #1 & #2 to be changed over to RLBT, tomorrow 7-3.

4. Did C&E on the PL IV first aid accident on 6/18, and completed paperwork before payroll left at 1500. (Bit it lucky - Red light maint. and process problem load.)

5. MR II (cane mixer), Rm 7 began 2100 hrs, bottom blew out of valve. Asked Dennis how much he would have to slow mach, if he valved steam off of zone 4. He said "non". Told him to do it.
Of course, he had to slow mach, 20 rpm, to 380 (at 2125) Getting backflow from cond. heater, but not blowing out nearly as bad.
Called Preventative Maint. at 2145. They to get in about 2330.

6. Checked with Tony Pollard about being in parking lot about 2245 last night. He claims he just went to get something in car & came back to plant. Just wanted to say, Told him to in future check with me if he needs to go to the parking lot before end of shift.
Also, reminded others about not leaving before 10 til.

Read and understood by _____ Name _____

Date _____ Date _____

2030829205

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

2300 - 0700
6/21/93
Pete

Project No. _____ Book _____

Confidential
Philip Morris v. ATF

1) MRTE PM inc. came in and repaired leak on #4 Tunnel Dryer Condensate Pot by-pass Valve.

2) See maint. log for area maint.

Read and understood by 89

Date _____

Name _____

Date 2030829206

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

1900 – ~~0500~~ 0700
6/21-22/93
Pete



Confidential
Philip Morris v. ABC

Project No. _____ Book _____

1). SPII - #1 Evap Rotor locked up, maint. finally got it freed up.

2). SPIII - Need to pull top off of the W.E. and disconnect suction line to the inter-phase pumps. completed

3) MRI - Separator pump #22-097 coupling sheared - None in stock

4) PKI/II - #2 packer distributor repaired.

5) PMF - Admiral Trucking will bring 4 tractor trailer loads of air scrubber tank. unhook/load trailer at PMF for project work.

Note: Well, it finally happen; I did not have any Maint. Supv. today this morning @ 0500hrs. I called D. Clark and I let him know what happen (I knew he was aware of Sam working this W/E coming up for J. Coon). He said that he was aware of the No S.C. cover for day light but be forgot to react to it. Do to the KVB problems at the PH and comp'r area Elect problems still pending. I told Dave that I would stay the 2 hrs and come in 2 hrs later today. He Notified PJ so she would be aware of what happen!?

Read and understood by 89.

Name 2030829207

Date _____

Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**
DIVISION OF PHILIP MORRIS INCORPORATED

1900 - 0500
6/22-23/93
Pete

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Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1) SPI - #4 Rey New Plates installed.
- Pulled last batch from Tk @ 2000 hrs.

2) SP III - #4 Rey New Plates installed

3). MRI - #1 Rey New Plates installed

4) MR II - #2 Rey New Plate installed

5) PK I/II - Packer Distributor #2 Reconnected wires that were pulled apart.

6) MR II - Took Rotary Dryer off line @ 2150 hrs to maint conf'd Hydraulic Drive chain. They had to take a link out. Replaced drive chain & line @ 2210.

7) MR I S/D machine @ 2301 hrs.

8) MR II #4 Tunnel Dryer cond. Pot Bypass valve started leaking again. Took pot off line, slowed mach down 20 FPM. will repair on S/D

9) SP III Sludge Test cancelled.

Read and understood by 89
Date _____

Name _____
Date _____

2030829208

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

1300 – 0100

6/23-24/93

Pete

Confidential
Philip Morris v. ABC 79

1) PMF - attended DCM from 1300-1500 hrs.

2). Admin. - Talked to PJ about our role as Maint Supv., She said that she share our concerns. She suggested that we get together / put together a list of positive / negative, to include the down side to the maint organization to have shift coord cover their dept. also include some real life situation that we have encountered with covering shift maint. PJ will take this info and present it to G. McConnell

See attached pros/cons notice and add to it.

3) LI - SID, process cleaning in progress.

4) SPII - #3 Evap, steam leak at flange on auto Valve - pending
- 1830 hrs pulled last batch from BC.

5) MR III - Machine down @ 1201 hrs for SID, process cleaning in progress.

6) PH - will shut off all steam to the plant when LII SID, they have some boiler work to be done.
- Have HVAC personnel in on OT for 11-7 shift to SID the absorption Chillers. Shutdown Boilers @ 0100 hrs.

7) MII Machine SID @ 2350 hrs., process cleaning in progress.

Read and understood by _____ 89.

Date _____

Name _____ 2030829209

Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1700 – 0500

6/24-25/95

Pete

Confidential
Philip Morris v. ABC

Project No. _____ Book _____

1). 1640 hrs
EI's working on Radio Transmitter/Repeater. They did something that shutdown the Repeater and now channel #1 is not transmitting in some areas of the plant. - Pending

2). LI, II & III S/D Cleaning in Progress. SLO Maint Station 7-3 Shift.

Read and understood by _____

Date _____

Name 2030829210

Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

Project No. _____ Book _____

Think 6
6-25-93
1100-2300



Confidential
Philip Morris v. ABC

Saw "P.J." Today - Nowthing New To Report - She will Have some info Later on The Expectation For The Negotiations with BCTWIU up comming - more Later From Her.

L1 Blending Both North & South Dust collectors are S/D. Screws are Running To Empty Dust in H.H. as of 2230 They were still Putting out Dust So They Need To Be Checked on N-7 Shift ck When Empty - shut Down To Screw Conveyor under Dust Collector.

Power House - Bob Williamson is on Beeper - 796-0050 also Don Mitchum will have His Beeper on. Beep Bob First. Boilers are Cold & not all closed. - Air compressors have only one on Line For WWP. Other are available as a Spare. - Load is Real Low.

WWP - Observed The un Loading of Ferric Chloride FeCl3. This is Super Bad Stuff. Eats Every Thing but PVC. Used For Phosphorous Removal. They have Good Safety Precautions in Place also Toured The New Tank Farm & Pump Building.

L1 Packing - 3-11 Worked a Removing & Reinstalling an Inlet on #2 Packer - Did Some Hot Work & Started a Small Tobacco Dust Fire - Got out OK - No Problem but Needs Fire Watch on 11-7. Security Knows. as of 2230 To Security Control.

Packer Shaped Up Production Go Home at 2130 - No more Work To Do all Cleanup Jobs Completed - He cleared it with me

Read and understood by _____ Name _____

Date _____ Date 2030829211

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

F Course They Took a Pass To Do So. So Pinkey will Be So NOTIFIED For Pay Purposes.

Ked with Lockout – Lana Pullano & because of the desires Tom Newman That the Lockout Procedure be Strickley Forced There will be No Transfer of Keys To the Coordinators, so the Locked is Locked For W/E. If Any maintenance jobs need To be Done on the Locked Equipment – Too Bad – we can't Get ed a Black Locks out.

maintenance – Each Shift Mechanical has assigned jobs For Weekend. They Do Not Pass jobs along To other Shifts. have their Own jobs. E/I are walking From a Pool of jobs which can be Passed along. all material for mechanical jobs Staged in Red area – Return Repairable Room. South of OFFICE area.

Confidential
Philip Morris v. ABC

John Hensley – Bug Control People will be as Saturday Night at 2345. In addition To areas mention in memo (inserted here) They are To ~~Be~~ De Bug the Line 3 ~~East~~ Recieving Break Room and Bath Rooms. That L-3 Receiving Bath & Break Rooms –

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Philip Morris v. ABC

2030829212

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**
DIVISION OF PHILIP MORRIS INCORPORATED

6/16/93
2300-1100
Tony

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Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1. Bl. III Brand cleaning the area on 11-7. They had kept by around 0630. Job still not completed.
2. Bl I/II NDC. Cut off screw conv. & blowdown at 0220. Dust still coming out of SDC at 0220, 0500, 0930
3. MRI. Cut off yankee broke conveyor that was running.
4. DDP room, Temp. got up to 85°. E/I is think the A/C unit is low on Freon. This is the same unit that has been leaking down. Parts to fix it were supposed to have come in during Easter SD. Sam called in HVAC & another mech, Doug Jacobs & Stuart Wilson came in at 0700, A/C unit was low in Freon and it took a good while to get it charged. Found one leak that couldn't be stopped Temp. in DDP room back down to 72° by about 0900. Cooling OK.
5. Line I/II Carrier chiller. Noticed late on 11-7 that the areas cooled by this chiller (admin, cage, offices) had gotten much warmer. Asked Doug to check the Carrier after he completed work on the DDP A/C, at about 0930, he found that the small Carrier had been cut off, so it restarted. At 1015, it had shut itself back down. Doug thinks it, too may be low in Freon and is going to give it a charge. At 1045, it's still kicking out. Doug & Stuart working on it.
6. Blending III, Noticed that 5, MCC was very hot - opened door - sounded like an alarm in area. Found that AC-Vac was running cut it off at 0950,

Read and understood by _____

Date _____

Name 2030829213

Date _____

[redacted]

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Confidential
Philip Morris v. ABC 81



7. SP III Note that H.P. shower is still running on the south roll of press #B.

8. (a) 7-3 Mechs. working on installation of new rotary discharge cover. Cannot bolt to replace vibrating cover in MB III.

9. 7-3 E/T is to work all week on checking/cleaning P/C's throughout plant. Richard Harvey had set the up.

10. Security Control to move to A-gate mon. Still no word on cig. cabinet disposition.

11. Lockout - W/Rod W.H. to replace caved roll track in MB II. Caved roll not locked out. On "protocol" blowchart one place says that Maint. Supvr. to lockout but any job other than 0700 - 1530 hrs. Mon. - Fri. On another place, it says "During the SD all maint. jobs must be locked out with the area shutdown lockout supvr. locks out tag". I'm following the latter directive.

17. W. T. called 1035, the unit west locker room is leaking water that went into locker room. Will go down to check on it when Re finishes changing cutters.

Read and understood by _____ Name _____

Date _____ Date 2030829214

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**
DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Thinkk
.6-26-93
1100-2300

81

Confidential
Philip Morris v. ABC

HVAC People came in & Finished Carnes job,
& Finished a job on WWP Condlesk on a Limit
also DFT Room OK. Checked Fridge & all OK

Blond in at 1830 To START on Continue L-3 B Grinding
Blow Down.

S/D Blend Dust collector Saws L-1 Bridge.

Continued S/D Jobs as Requested. See Maint Log.
7-3 & 3-11 Shifts.

Read and understood by _____

Date _____

2030829215

Name _____

Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

6/27/93
2300-1100
Tabby

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Confidential
Philip Morris v. ABC

Project No. _____ Book _____

1. Exterminators in at 2355 to spray & fumigate cafe. Ted Henderson requested 900 Wam to spray Rm. III and drainage & Grease Room. Also requested Supervisor check.

2. Line III at 0130, found that #1 chiller had shutdown. Area 61 & III rooms had gotten warmer, E/I got chiller reset by about 0230.

3. Bond cleaning in B.C. III again on 11-7.

4. MR II. Trainee ran out of replacement rolls for wipe station. Replaced #2 roll, Pulled #4 and found that no more trainee rolls available. Left #4 roll out so that replacement can be installed when one is located by A/S.
#6 is also supposed to be replaced as we are about two rolls.

5. SP III 11-7 E/I repaired the S.C. level transmitter, and removed the jumper from the low level/agitator interlock.

6. Cafeteria ice mach. drain line is plugged again. Media, sanitizer etc. items.
Contact the water to the mach. using valve in Medical Dept.

7. 7-3 Maint. continuing work on same items as stated for 11-6.

8. Trick Chillers. Call from E/I at 0923 that Chiller 2 (chiller 1 was down & would not reset. CT was running OK. Went back and found that the #2 B.C. condenser water pump (81-513) was not running (#1 pump was on line). Started the #2 pump and got E/I to reset chillers. Both chillers back on line by about 0945.

Read and understood by _____ Name _____ (see back)

Date _____ Date _____

2030829216

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

7. While I was in SP III Skillet room, I got a call from A-gate for an outside call. It was David Clark wanting to know if he needed to get someone to come in early Mon. A.M. Told him that I would be late until 1100, but on [redacted] Garland gets off [redacted] and has no relief. [redacted]

He said that he couldn't find his name on schedule. I explained to him again the elimination of our 0500 to 1300 shift when one of us is on vac. Told him about Jacobs & Wilson coming in yesterday.

Confidential
Philip Morris v. ABC

2030829217

**PARK 500**
DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

Thinks
1100 - 2300
6/27/93

82

Confidential
Philip Morris v. ABC

Had maint Fr 12 hrs - See maint Log For Detail
Basically Mech + E/I worked on Assigned S/D Jobs.
"B" Shift mechanics Completed all jobs assigned To Them.

No Problems at all with Chillers or Fricks - Quiet Shift.
Ran Dust collector Screw in L-1 Blending To See if could
Get any more out - could Not So S/D Screw + System.

Brad is here still Finishing up L-3 Blending Cleaning.

Garland - There will be Painters here monday Nite on Tuesday
Painting - also Rest of S/D. P. Dudley is Contact.

Wup - Finished Draining Black Reservoir Tanks For S/D work
to Start monday morning.

all else is Looking Good - No Problems.

Read and understood by _____

Date _____

Name 2030829218

Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

Confidential
Philip Morris v. ABC

1. W. T. found out from Sec. Control at about 0100 hrs. 9250 a call from W. T. a few minutes later, at 2352 hrs. the diesel fire pump was taken off line for repairs to be made on 7-3, Emerson Co. had been notified. Elec. fire pump in still on line. - #1 water tk. level at 7'. 11-7 shift will empty it in preparation for daylite work. Done.

2. Jack Johnston in on 11-7 with 2 other hourly people. Doing some cleaning. - Brad cleaning 4" expand tubes and 5 PH CF Reader Lines.

3. Line III On first tour found #1 = r.h. chiller down, 20° Δ T. to start. Checked later and it was down again for same reason "low tk gear alarm 2/2". No problems noted. It may have shut down for low load. The #2 unit is running OK. Leaving #1 off as long as #2 is doing the job. Brine temp. went up later, so got #1 chiller reset again. Loading OK at 0615. Passed on to 3am to get Eells crew to check chiller.

4. D shift (11-7) maint. all S/D mech. items in folder have been completed, or could not be completed for various reasons (no parts, unable to locate problem, etc.). Gave mech. some W.O.'s from the "Needs To Be Done Planning" folder, that they could do. Also, got some W.O.'s from Jack Adair, P&M.

5. 9250 call from Sec. Control at 0330. Security Officer had heard a beeping from phone room, but no alarm in control. Checked area and found that the beeping was caused by hi humidity alarm. Left door open a few minutes and humidity came back in spec. Temp. stayed OK. Checked DP room and found that it also had hi humid. alarm. It came down some but stayed over upper limits.

Read and understood by _____
Date _____

Name 203829219
Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

Project No. _____ Book _____

Confidential
Philip Morris v. ABC

p. 2

5. (cont.) Temp. had been below set point causing heat to be on, I think that would caused the humidity to be up.
Trazier is to call on to Andy to find out why alarm didn't go to control.
I left Ed Bass a phonemail message.

6. Cafeteria - Iced the ice mach. drain unplugged & water turned back on, this morning.

7. W. T. Cut off mill water to plant at 0840 hrs, To be off until 1700 hrs.
An aside note: Heard Eddie, Sheffield and W. T. (John) on radio. Sheffield called Eddie after the water cutoff announcement and pointed out that Chillers could be effected, Eddie called W. T. and said that he had understood that the water was to be just cut off momentarily. John (W.T.) corrected him and Sully explained the situation. Eddie then decided that it was best to not have his people dump the chiller cooling towers as he had planned but them to do this morning.

8. Security Control move to A-gate is in progress at 0851, announcement made on radio that Sec. Control would be unavailable on radio for "word of the day". Would have to call 1917 on phone to reach them. Later announcement said that she (Pam) had gotten a hand held radio and could take calls.

9. P.H. Iced call at 0600 from Sec. Control. Had one of the Richmond gate sec. people on phone. GE people were at Richmond to work on P 500 "generator & turbines". Checked with PH and found that they were operating

Read and understood by _____ Name _____

Date _____ Date _____

2030829220

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

Project No. _____ Book _____

Confidential
Philip Morris v. ABC

p. 3

9. (cont.) Ron Rose. I request told Rich, offices to send Ron Rose.
I found out later that GE is to rebuild the #2 generator and Turbine.

10. Betty is still out. Left message with Attorney. Got Renae to check with R.J. on how to show vacation/trades on the July schedule.

11. Last, and probably least, I finally got all of our track cars emptied.

Read and understood by _____

Date _____

Name _____

Date 2030829221

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

1900 - 0500
6/28-29/93
Date

84

Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1). Leaf Whse - Sprinkler System in alarm @ 2100 hrs., this was due to the system being down and re pressurized called Rich Sprinkler to come in and bleed the system and reset it. Rich. Sprinkler came in @ 2238 hrs.

2). M/R II - New South Painters working in area.

3). L I II/III - area equipment Tours, everything OK

4). W-7 Shift - J. Johnston /w four man crew, area cleaning.

5). Leaf Whse - Rich Sprinkler left @ 0050 hrs, overhead sprinklers working, hose station will have to be turned on if needed, they will be back in on T-3 shift to complete job.

6). Maint. - covered shift maint person 2300 - 0500 hrs.

Read and understood by _____

Name 2030829222

Date _____

Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

1700 - 0500
6/29-30/93
Date



Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1) MR I, II & IV - Shutdown maint / process cleaning in progress.
- All designated monitored equipment operating

2) MR I - * found that the bearing was bad on front side of #27 Sheet A carrying Roll - Placed it on to maint to add on to S/D roll change.

3) MR II - * Sheet carrying Roll's #30, 35, 37 39 & 40 front bearings are bad.

4) MR IV - * Sheet carrying Rol's #32, 35, 37, 40, 41 + 42 front bearings are bad.

Note: Bearings that are bad are the "J" mount bearing they are the roll shell bearing only need to add grease & they should be ok.

Read and understood by _____

Date _____

Name _____

Date 2030829223

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**
DIVISION OF PHILIP MORRIS INCORPORATED

1700-6500
6/30-7/1/93
Pete

85

Project No. _____ Book _____

Confidential
Philip Morris v. ABC

1). LII/III Power outage from 1800-2300 hrs.

2) admin. gave D. Clark a copy of our July schedule and explained to him the days that he needed to provide early relief for, due to NS working the daylight shift.

3) talked to PJ:
- She have not heard anything else on "VSP" (Volunteer Separation Program)
- She will be away from the plant the week of July 12th. Her mother had a heartattack, she going to stay with her that week.
- She got my package on the new maint organization and she like it, waiting on any additional comments from you guys. She said that the supts are having problem with getting scheduled area work done also. Gordon will have go back and re-address these problems, more later.

4). LII/III - Power outage, NO one was aware of it until approx 1600-1700hrs. Got power back @ 2238hrs
- The DN ths supts are not on Emergency power, so we will have to restart them @ 2300hrs. started DN ths supts @ 2243hrs.

5) LIII - Shift maint. could not get HVAC Super Charger started back up after the Power outage. Opened all doors to Control Rooms / MCC will wait until 73 HVAC personnel came in to start up Super Charger.

Read and understood by SD.
Date _____

Name 2030829224
Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

Confidential
Philip Morris v. ABC

1) LI, III/IV - SD maint/area cleaning in progress - all designated monitored by maint is operational.

2) MM II - yankee Sunday drive locked out for yankee hood work, will continue work until 7-3 shift. Maint will hand turn yankee for the time shift.

Note: CONFIDENTIAL, Carlton Brown will be leaving Company, his last day at work will be 7/3/93. There is more to this story than his resignation. He told his people he resigned, but he and I talked before he made his decision. He has some personal problems that he is trying to resolve and I hopefully the company can work with him.

3). SP I, II/III - I included the attached memo from Jack to B. Estes as part of the observations of the our concerns with the new maint. org.

Read and understood by _____ Name _____ 2030829225

Date _____ Date _____

Source: https://www.industrydocuments.ucsf.edu/docs/ksdl0000

**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

Project No. _____ Book _____

7/2/93
1100-2300
Patty

Confidential
Philip Morris v. ABC

1. Had phone mail message from Ed Bass regarding message I had left him on DDP & phone room.
   Hi humidity causes alarm on the thermostat, but doesn't go to Sec. Control (ADT system).
   They are primarily concerned about high temperature.

2. Turned in my list of M&E reorganization concerns to P. J. (Put copy in this book).
   Doctors have found the cause of Pat mother's health problems and feel that it is treatable.
   They expect her health to do a turn around!
   P. J. still has heard nothing about retirement, etc.
   She will be sending us info on PM's new investments in Russia, and some other things.
   She will be back next Tues., and the rest of the week.

3. Dave Mertz "on the go". He said that PH had made water curtain modifications to #3 boiler, but aging wouldn't bit on #2.
   I reminded him that we are still plotting flows. He stepped around that by saying that he had to write up some justification for some new flow meters, and he is so busy.

4. P.H. Rod call from Don Hickman asking that I meet him at PH at 1530. O.T. necs. will be working Sat. & Sun. The ones to work Tomorrow are here today and know the job. However, we will have to show the ones working Sun. (Hayes & Stivers) what to do.
   I went down at 1530. Tommy Henderson took me up on the scaffold at #3 boiler and explained the job.
   It turns out that they are replacing the water curtain with an air curtain. Fiberglass cloth will be run from the bottom of the boiler to the water trough.
   Can't do it to #2 yet, because the boiler bottom is a different type metal and it's in bad condition.

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GP

Date _____ Date _____

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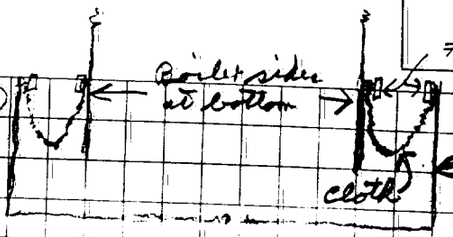
4. (cont.)




at 1740, got Dave's call from Richman, He said that he will come in between at 0700 and get job completed.

5. Cafeteria. Noticed that there were just a few packs of mayo left on counter & none in cabinet.
Told Cindy Hanley that cabinets have not been properly stocked for last few weeks. (Charlie was also in her office at the time). She called & left message for Shirley L. I also told her of several complaints about things melting in the snack machines that is located between the IT & E/I shops. Suggested that the machines be moved into E/I shop.
Charlie got beeped & left. Cindy said that she couldn't tell them what to do with their machines. Told her to suggest it to them. If a nurse had also been in the office, I would have asked her to, but only say what she could do. Oh well, she's being transferred to Richmond.
- Heard that Charlie Martin is also going to Richmond - a promotion - and he won't be replaced here.

6. Maint. Dave Sam Bowen about 1400 Rtz.
He said that he had heard Carlton had resigned and had asked Dave Clark if it were true. Dave told him that he didn't know, but would find out and get back with him. Of course, he hadn't - and didn't - get back.
Sam got off at 1500 today and won't be back until 1500 Mon. to start 3-11's. Richard finishes 3-11 tonight and is off until Tues. nite at 2300 to start 11-7's Wed.

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Date _____ Date _____

2030829227

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p. 3

7. Purchasing. Had lunch with John Brown & David Barfield. John mentioned that Dille Bearings had to be called to get Getty Bros. (belting) in. David said that is a part of the "Omnibus Concept" that Purchasing is going to. By the first of next year there will be only 15 companies that we will deal with to provide all of our parts & services.

8. Bl. I/II #3 feeder W.B. belt is to be installed during the W/E. There is a problem installing the continuous belt because the frame has not been cut away, as on #1 & #2.
Getty Bros. was going to "cook" one on, but their elec. equip. wasn't compatable without system.

– noticed that door 44 has been repaired again.

9. Bl. III Had Sandra Clayton to get the sand dumpster (under H.D. cleaner drain) emptied. Contents had gotten wet.

10. Notice on boards that the road to PMF, BH, etc. will be closed Tues. 7/6. Traffic to go thru A-gate.

11. MR III yankee will have to be hand turned all W/E, The Sun. drive clutch went out this afternoon.

12. PR I/II Packer elec. strips being replaced. Completed at 2:30.

13. Phone mail from Dave Clark. Wants to talk to who will be working 11-7 Sun. Home phone 674-0884.

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Date _____ Date _____

2030829228

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

2300 — 1100

COON

2/3/93

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1. MRIII Main fire Shut running, Hard wire rolls Wire Tuesday roll Tech ... Tech ... wire Tuesday wires ... Tech ... Tech ... with maintenance no reason for it to be running Shut down

2. SRI – Cryst Tank #2 feed running – Shut it down

3. MRII – Hydrex Knife Grinder running – Had it shut down

4. Maint – Replace Tank stage for 2-3 wks

5 – Lenny Edwards Tech ... Did not know he was working – Checked with everyone – no one had seen him, notified O.T. Board notified Security that to best of my knowledge he was not in plant. Security said they would return call to his supv and let him know.

6. Dennis Tauling O.T. moved at "A" gate – Sub-Contractor for "Dunk at WP" then name appeared on access list 6/30/93 – called G. Barnes at WP, Said Donna told him that workers would be in this wk to & let them in.

Read and understood by Carl

Date _____

Name _____

Date _____

2030829229

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

7/3/93
1100-2300
Totty

88

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1. Maint, all 12 hours.

2. Bl. I/II 7-3 mech. got rolls removed from #3 weighted, Will complete belt installation tomorrow.

3. PR I/II 7-3 E/I's continued replacing terminal strips. - 3-11 mechs continuing work on new case chargers on PR #1 & #2. The new (taller) parts that go in the cases (not the taller export cases) are being installed. Mechs. are working on modifications for, and installation of, new "clevis mounted lift cylinders

4. Line III 7 tick chiller, at 1415, mech. found #1 & #3 down. (We had it running #3 - Hossfield must have put it on yesterday afternoon.) Had E/I to reset. #3 unloaded before it got fully loaded, evidently, it did this at low load. #1 running OK, also, #2.

5. 3-11 E/I's continuing to clean/check PC's.

6. Dennis got can & wet belts on all 3 machines, noted some elec. problems that 7-3 E/I's can get on first thing tomorrow.
MRI Pickup won't lower to pickup position once press roll won't load up.
MR II Similar problems to I, Dept. will determine exact ones for E/I's tomorrow.
Also, on line III the catwalk in loom near the steps to the downdrafts, I checked this and don't see a problem. The grating sits down into angle material.

Read and understood by Gil

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Date _____

Date _____

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7. MR III Found main line shaft drive and screw turning roll running. W.T. roll clutch won't disengage. Cut line shaft drive out.

8. Leaf Wkrs. Call at 2030. Lightning had hit near Wkrs. and Sec. Cont'd. got trouble alarm from Leaf Officer. Went over with Sec. Super & E/T. Had "A/C power supervision" alarm. Couldn't find a problem - evidently in ADT panel and Sec. doesn't have a key. Had cont'd to call ADT. They to come in. ADT man got in at 2205. Dep'd at 1130. He reset and replaced old batteries in the panel. He left us a key to the panel. Put in in Dept. Office on N. wall at E/T entry. Cln labled "Focus 40P"

9. SP III Need to switch H.P. shower on 3B press on 11-7 if meals have items + get Dennis from Rob'd, 12th or the 5. side now.

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**PARK 500**

DIVISION OF PHILIP MORRIS INCORPORATED

2300 - 1100
COON
7/4/93

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1. Have to cover maintenance 11-7 shift since C Brown resigned. will have Maintenance 12 hours

2. MCIII - found Sunday Drive motor running - Coupling is broken. Shut off continues to turn tacho by hand.

3. Harvey some overtime work on maintenance work due to end of Construction on Premises N.T.

4. How much we can save [illegible] is - Tables chairs [illegible] Trays of Wigand, ash, glass, jackets etc are thrown around, misplaced together, also double time it should take to re-install. Will leave message for Linda.

5. [illegible] with hours folks say he was supposed to get all [illegible] overtime everything OK. Then site cancel problems. Shift people have left, assigned S/D jobs. [illegible] maintenance to address problems [illegible] Tonight can [illegible] some work [illegible] Shift have been cancel [illegible] Trying to determine if [illegible] maintenance powers to be granted O.T. Called in to address problems [illegible] Shift is working tomorrow. Sam is working with [illegible] Till I see departure.

Read and understood by _____

Date _____

Name _____

2030829232

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7/4/93
1100 - 2300



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1. Several problems on MRI & II. Dennis had said that he was supposed to have ~~[illegible]~~ running E/I on Friday, on assigned vessels.
Jeff Hall had come in and ~~[illegible]~~ on stand by at home called Linda and said Hall had been told that we wouldn't have enough people for trouble shooting during 1st. of Dennis wanted these things fixed. was needed from the call in O.T. Full maint. crew due in Mon.
Told Linda no need and not to come in.
~~[illegible]~~ no need to call Dennis. He will look at it when ~~[illegible]~~ at work.
No sense calling in OT people when left not sure what was worked on and some work still in progress. Will look at Dennis' agenda. starting on locating problem.
Told Dennis to make a list. He left copy for Lance - told him to have to have to give E/I items to Buck and mechanics to check. Told Jeff to get ~~[illegible]~~ of Rome, left at 1200, copy of Dennis list in the book & Maint. Log Book.

2. MRI Dennis passed on before he left Thur Mx thr. contents had gone bad - needed to dump if possible, Later, I found that it was foaming over the top, Contacted W. T. & started blow down - had to use 6" pipe to get drain valve open.
Started draining at 2100 hr. calculated needed only 13-15 gpm, call back from W. T. at 2145, Keep letting it drain - & Cut regulator off at 2230. Still draining 2345, He had stopped draining, Still over ½ full. Cracked drain open a little more & got it started again.

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Name _____

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P.Z

3. B-100 1530 Call from Sec. Sprinklers on lawn to east of front entrance had been on all day (at least). Found water pooled on ground. Located cutoff valve & closed it. Contacted Bill Tipton with Colonial Lawn at home (576-9446) and told him about. He said it would probably be 7 min. before they can check the solenoid valve. Told him grass definitely would need water before then.

4. Hickman was at PH with 7-3 OT people on #3 boiler air curtain job. He lined up Dell & RO to work 3-11 on it.
They found that weld wall of boiler had been drilled 5/16" rather than 7/32". 5/16" holes supposed to be on trough only.
Called Hickman & told him we would work it out. Got welder to tap boiler side for 3/8" bolts and drilled out strips to accomodate them.

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Date _____ Date _____

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